Synthesis of nanostructured mixed transition metal carbides



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300-399° 400-499%

500-599°C 600-699

700°C 750°C (hold

50°C

Aims:

- (1) To investigate the temperature programmed carburisation of mono- and polymetallic molybdenum-oxo species
- (2) Compare and develop an understanding of the structural role of the oxide precursor in determining the reaction pathway
- (3) Concieve and demonstrate a scalable synthesis to generate large quantities of high surface area material for characterisation and testing

Introduction

Molybdenum carbides are known to exhibit catalytic activity similar to that of the noble metals. In general it is recognized that Mo carbides and oxycarbides are effective in the activation of C-O, N-N, C-C and H-H bonds making them attractive candidates for a number of hydrocarbon transformation reactions.

Molybdenum participates in an extensive chemistry with oxygen providing numerous potential approaches to mono- and polymetallic carbides via multi-metal oxide (MMO) and complex oxide precursors. Using an appropriate precursor material we are able to tune the chemical compositions and also direct the phase formation of produced carbides.

Mo₅O₁₄ structures and related complex oxides



and topotactic transformation to MoC1-, (fcc) is observed with no intermediate phase. This reaction pathway is also observed for Mo_4O_{11} which can be considered a building block for the structure of $\rm Mo_5O_{14}.$ Likewise, a $\rm MoVO_x$ analogue of the M1 phase behaves in a similar fashion. Interesting to note that these oxides are all exclusively comprised of



Oxidic precursors are carburised in a temperature programmed reaction (TPR) under a mixture of H₂ and CH₄ (80:20 v/v%). The reaction is characterised in situ in a Anton Paar XRK-900 cell seated in a STOE powder X-ray diffractometer.

 α -MoO₃ \rightarrow MoO₂ \rightarrow α -Mo₂C





2.4 Mo_2C from α -MoO₃ $h-Mo(V)O_3 \rightarrow \alpha-Mo(V)C_x$:



Hexagonal MoO3 is a bronze-like molybdate structure with hexagonal The channels channels. are occupied by cations which stabilise the structure. The structure on the left is undoped $h\text{-MoO}_3$ and on the right is a V-doped h-MoO₂ both with ammonium ions as stabilising cation. Like the orthorhombic α -MoO₃, it is seen that the structure is comprised of ribbons of edge-sharing MoO octahedra which is reduced to MoO during carburisation





 Mo_2C



 $h-Mo_{0.02}V_{0.03}O_{2}(NH_{4}^{+})$



(Mo_{0.92}V_{0.08})C

Upscaled synthesis of MoVC, from a mixed-metal oxide precursor h-Mo(V)O₃

MoC_{1-x} (fcc)



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2. Oyama, S. T.; Yu, C. C.; Ramanathan, S., Journal of Catalysis 1999, 184, (2), 535-549. 3. Cotter, T., Girgsdies, F., Zhang, W., Timpe, O., Trunschke, A., Schlögl, R., 2010 (In preparation) Gisela Lorenz - BET, Edith Kitzelmann - Routine XRD, Daniel Brennecke - BET, Gisela Weinberg - SEM

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