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Carbon Dioxide as a C₁ **Building Block for the Formation of Carboxylic Acids by Formal Catalytic Hydrocarboxylation****

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Supporting Information

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S1 Material and Methods

General. All manipulations involving air-sensitive compounds were carried out under inert atmosphere using schlenk techniques or in a glovebox (*MBraun LabMaster SP*). Argon 4.8 (*Messer*, Germany) was used as inert gas in all cases. Prior to use, all glassware was dried in high vacuum, evacuated and refilled with argon at least three times.

Autoclaves. The catalytic runs were performed in 10 mL stainless steel autoclaves. To avoid blind activity, the steel autoclaves were equipped with glas inlets. The autoclaves were evacuated at high vacuum for at least one hour and then charged with an argon atmosphere.

Solvents and Chemicals. Acetic acid was pre-dried over molecular sieves (4 Å) and then refluxed for 2 h over anhydrous CuSO₄, distilled, and stored over molecular sieves (4 Å) under argon. Methyl iodide was vacuum distilled at low temperatures prior to use and stored at 4°C under argon. All substrates containing stabilizing agents were distilled prior to use and stored under argon over molecular sieves (4 Å). All other substrates were degassed by three freeze-pump-thaw cycles and stored over molecular sieves (3 or 4 Å) under argon. Deionised water was taken from a reverse-osmotic purification system (*Werner EasyPure II*) and degassed by bubbling argon with a frit for at least 1 h. Water contents of all organic solvents were monitored by Carl-Fischer titration (*Metrohm 756 F Coulometer*) and typically kept on the following levels: Acetic acid < 100 ppm, dichloromethane 5 - 10 ppm, tetrahydrofuran 30 - 50 ppm. Deuterated solvents were degassed by three freeze-pump-thaw cycles and stored over acides and stored over molecular sieves 3 Å or 4 Å under argon. All reagents were commercially supplied and used as received unless stated otherwise.

NMR Spectroscopy. NMR spectra were recorded with spectrometers *Bruker AV-600, AV-III-400* or *-300* at ambient temperature at the frequency noted. Chemical shifts δ are given in ppm relative to tetramethylsilane (¹H, ²H and ¹³C).

Mass Spectrometry. High resolution MS analyses were performed on a *LTQ Orbitrap XL* (*Thermo Fisher Scientific*) by direct ESI from organic solutions without acidification in (+) ionisation. Detected masses are given in m/z and correlated to calculated masses of the respective species.

Gaschromatography. GC analyses were performed on a *Trace GC Ultra* (*Thermo Scientific*) using a packed *CP-WAX-52-CB* column (length = 60 m, diameter = 0.25 mm) isothermally at 70°C for 5 min, then heated to 200°C at 8°C min⁻¹. A constant flow of 2.5 mL min⁻¹ He was applied. The gaschromatograph was equipped with a FID detector.

S2 Catalytic Experiments

The abbreviations for substrates and products are set as follows:



S2.1 Variation of the Metal Source

General procedure: The according metal precursor (93 µmol per metal atom) and cyclohexene (1.87 mmol) were weighed into a Schlenk tube with acetic acid (0.65 mL). In the runs where methyl iodide was applied as a promotor, 925 µmol CH₃I was added. The red brownish solution was transferred via cannula to a stainless steel autoclave with PPh₃ (460 µmol). The autoclave was pressurized with CO₂ (4.0 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. To the resulting solution the standards 1- phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the mixture was analyzed by gas chromatography. Yields were found to be reproducible within $\Delta Y = \pm 2\%$ in two independent runs for selected experiments.

Table S2.1. Carboxylation of cyclohexene with CO_2 and H_2 investigating various metal catalyst precursors. Cf. Table 1 within the manuscript.

Entry	Cat. precusor	Promotor	Conv. [%]	Yield of CA [%]	Yield of CH [%]	Yield of CI [%]	Yield of CAc [%]	GC at page
1	Fe ₂ (CO) ₉		16					S15
2	Fe ₂ (CO) ₉	CH₃I	20	<1		<1	2	S16
3	Pd(OAc) ₂		8		<1			S17
4	Pd(OAc) ₂	CH₃I	22	<1	2	4	10	S18
5	[RhCl(CO) ₂] ₂		20	<1	5			S19
6	[RhCl(CO) ₂] ₂	CH₃I	96	69	10	2	1	S20

S2.2 Variation of the Acidic Additive

General procedure: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol), cyclohexene (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and the acidic additive (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the mixture was analysed by gas chromatography. Yields were found to be reproducible within $\Delta Y = \pm 2\%$ in two independent runs for selected experiments.

Table S2.2. Carboxylation of cyclohexene with CO_2 and H_2 investigating the influence of the acidic additive. Cf. Table 1 within the manuscript.

Entry	Acidic additive ^[a]	Amount acidic additive [µmol]	pK _a (DMSO)	Ref. for pK _a	Conv. [%]	Yield of CA [%]	Yield of CH [%]	Yield of CI [%]	Yield of CAc [%]	GC at page
1	HBTA	330	1.7	[1]	97	77	6	5	<1	S21
2	TFA	330	0.5	[2]	85	41	21	<1	4	S22
3	MSA	330	-1.9	[3]	96	65	8	2	<1	S23
4	<i>p</i> -TsOH	330	-2.8	[3]	99	75	4	2	<1	S24
5	p-TsOH⋅H₂O	330	-2.8	[3]	99	88	2	1	<1	S25
6	p-TsOH⋅H ₂ O	650	-2.8	[3]	99	92	5	2	<1	S27
7	<i>p</i> -TsOH H₂O	1120	-2.8	[3]	99	83	9	2	<1	S28

[a]: HBTA: *bis*(trifluoromethanesulfon)imide; TFA: trifluoroacetic acid; MSA: methanesulfonic acid; *p*-TsOH: *para*-toluenesulfonic acid; *p*-TsOH·H₂O: *para*-toluenesulfonic acid monohydrate.

S2.3 Variation of the Solvent

General procedure: Under an argon atmosphere, [RhCl(CO)₂]₂ (46 µmol), cyclohexene (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with the according solvent (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the mixture was analysed by gas chromatography. Yields were found to be reproducible within $\Delta Y = \pm 2\%$ in two independent runs for selected experiments.

Table S2.3. Carboxylation of cyclohexene with CO₂ and H₂ investigating the influence of the solvent.

Entry	Solvent	Conv.	Yield of CA	Yield of CH	Yield of CI	Yield of CAc	GC at
		[%]	[%]	[%]	[%]	[%]	page
1	neat	98	59	12	5	<1	S29
2	propionic acid	98	77	6	3		S30
3	tetrahydrofuran	27	<1	1	3	2	S31

S2.4 Variation of the lodide Source

General procedure: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol), cyclohexene (1.88 mmol) and the according iodide source (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the mixture was analysed by gas chromatography. Yields were found to be reproducible within $\Delta Y = \pm 2\%$ in two independent runs for selected experiments.

Table S2.4. Carboxylation of cyclohexene with CO_2 and H_2 investigating the influence of the iodide source. Cf. Table 1 within the manuscript.

Entry	lodide source	Amount lodide source [µmol]	Conv. [%]	Yield of CA [%]	Yield of CH [%]	Yield of CI [%]	Yield of CAc [%]	GC at page
1	I ₂	925	87	47	9	12	4	S32
2	Lil	925	90	46	15	<1	5	S33
3	Nal	925	36	8	13	<1	2	S34
4	KI	925	26	3	21	<1	2	S35
5	[CH₃PPh₃]I	925	26	1	5		3	S36
6 ^[a]	CI	925	98	73	<1	4	1	S37
7 ^[a]	CI	184	91	54	22	1	5	S38
8 ^[a]	CI	184	95	71	11	2	1	S39
	+ Lil	+ 736						

[a]: Conversion and yield calculated for **CE+CI** acting both as substrates.

S2.5 Variation of the Phosphine Ligands

Variation of the phosphine ligand revealed a strong influence on the catalytic performance. Both electronic donating or withdrawing substituents in *para*-position of the phenyl groups showed little effects, and similar yields of **CA** were obtained under otherwise identical conditions (P(*p*-Tol)₃: 66%, P(*p*-CF₃-C₆H₄)₃: 67%). Alkyl phosphines P^{*n*}Oct₃ and PCy₃ showed also very good performance with 69% and 81% yield, respectively. A decrease in selectivity towards **CA** results with sterically more demanding ligands like P^{*t*}Bu₃ (32%) or P(*o*-Tol)₃ (5%). The use of bidentate ligands Ph₂P(CH₂)_nPPh₂ (n=2: dppe, n=3: dppp) or the tridentate ligand H₃CC[(CH₂)PPh₂]₃ (triphos) lead to complete suppression of **CA** formation on the expense of hydrogenation or general loss of activity, respectively. These data strongly suggest dynamic ligand exchange equilibria as important regulators for the system. This is further corroborated by variation of the P/Rh ratio with PPh₃ where maximum **CA** yields of >80% was observed in the range of 5:1 to 8:1, with rapid decay to values below 5% above and below these limits.

General procedure: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol), cyclohexene (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The solution was transferred via cannula to a stainless steel autoclave, in which the phosphine ligand (460 µmol á P atom) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the mixture was analysed by gas chromatography. Yields were found to be reproducible within $\Delta Y = \pm 2\%$ in two independent runs for selected experiments.

Entry	Ligand ^[a]	Amount ligand [µmol]	Conv. [%]	Yield of CA [%]	Yield of CH [%]	Yield of CI [%]	Yield of CAc [%]	GC at page
1	P ^t Bu ₃	460	74	32	10	4	6	S40
2	P(cyclohexyl) ₃	460	>99	81	5	3	1	S41
3	P(<i>n</i> -octyl) ₃	460	99	69	5	2	<1	S42
4	$P(p-tolyl)_3$	460	95	66	2	1	<1	S43
5	P(o-tolyl) ₃	460	73	5	<1	10	11	S44
6	$P(p-CF_3-Ph)_3$	460	98	67	21	1	<1	S45
7	tppms ^{lc]}	460	98	76	3	3	<1	S46
8	P(OPh) ₃	460	40	<1	<1	4	15	S47
9	O=PPh₃	460	74	29	<1	13	6	S48
10	dppe	230	32	<1		15	6	S49
11	dppp	230	38	<1	<1	14	9	S50
12	triphos	155	33	<1	<1	10	11	S51
13	PPh₃	46	68	27	3	22	10	S52
14	PPh₃	690	51	4	22		6	S53

Table S2.5. Carboxylation of cyclohexene with CO_2 and H_2 investigating different phosphine ligands.

[a] dppe: Ph₂P(CH₂)₂PPh₂; dppp: Ph₂P(CH₂)₃PPh₂; triphos: H₃CC[(CH₂)PPh₂]₃.

S2.6 Conversion Time Profile

General procedure: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol), cyclohexene (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which the PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After the according time interval, the autoclave was cooled to 0°C and then carefully vented. To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the mixture was analysed by gas chromatography. Yields were found to be reproducible within $\Delta Y = \pm 2\%$ in two independent runs for selected experiments.

Table S2.6. Conversion/yield time profile of the carboxylation of cyclohexene with CO_2 and H_2 . Cf. Figure 1 within the manuscript.

Entry	Reaction time	Conv. [%]	Yield of CA	Yield of CH	Yield of Cl	Yield of CAc	GC at page
		[]	[%]	[%]	[%]	[%]	
1	1	40	3	2	15	2	S54
2	2	63	27	3	11	4	S55
3	3	80	47	4	11	5	S56
4	6	90	70	5	9	3	S57
5	9	96	77	5	3	1	S58
6	12	98	81	5	3	1	S59
7	16	>99	85	5	1	<1	S60
8	20	>99	85	5	2	1	S61

S2.7 Substrate Scope

General procedure: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol), the according substrate (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C in an aluminium cylinder. After 16 h the autoclave was cooled to 0°C and then carefully vented. To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the mixture was analysed by gas chromatography. GC Yields were found to be reproducible within $\Delta Y = \pm 2\%$ in two independent runs for selected experiments.

Aqueous work-up to isolate the carboxylic acid products was performed as follows: After the reaction the autoclave was cooled to 0°C and then carefully vented. The reaction mixture was transferred to a round bottom flask with additional dichloromethane and the solvent was evaporated in vacuo. The residual solid was re-dissolved in dichloromethane (15 mL) and the resulting solution was extracted four times with saturated NaHCO₃ solution (4 x 10 mL). The aqueous phases were combined and concentrated hydrochloric acid was added dropwise until pH 1 was reached. Subsequently, the combined aqueous phases were re-extracted with dichloromethane (5 x 10 mL). The combined dichloromethane phases were dried over Na₂SO₄ and the solvent was removed in vacuo to obtain the carboxylic acid products as slightly yellowish oils or low-melting solids, in agreement with literature melting points. No impurities were detectable by GC chromatography, and only trace amounts of phosphonium ions were detected by ¹H NMR and ³¹P-NMR spectroscopy. The ¹H NMR spectra are depicted at the according pages for the products along with the GC data (see pages: S26, S63, S68, S72, S76, S79). Completely colorless cyclohexane carboxylic acid was obtained upon recrystallization from pentane at -78°C in 65% yield.

Entry	Substrate	Conv. [%]	product yield [%]	Isolated yield	GC at page
1	\bigcirc	98	Соон 88%	86 % yellowish oil, solidifies upon standing (mp _{Lit} = 29℃)	S25
2		98	()−соон 91%	81 % yellowish oil (mp _{Lit} = 4℃)	S62
3		91	ссоон 50% ехо 12% елдо		S64
4		96	44% COOH a 20% COOH a 9% COOH at	t 1 t 2/3 5	S65
5	\bigcirc	98	46% COOH a HOOC 4 5 8% COOH a	t 1 t 2/3 5	S66
6	\bigcirc	99	52% COOH a 18% COOH a 7% COOH at	t 1 75% t 2/3 yellowish oil 5	S67
7	$\left(\begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \end{array} \right)^{2}$	99	42% COOH 22% COOH 10% COOH	l at 1 l at 2 l at 3	S69
8	$\left(\rightarrow \right)_{3}$	98	31% COOH 17% COOH 3 ³ 2 ¹ 17% COOH 6% COOH a	at 1 at 2 at 3	S70
9		93	7% COOH a 53% COOH 26% COOH 11% COOH	at 4 I at 1 76 % I at 2 yellowish oil	S71
10	\sim	97	3 1 3 2 3 2 43% COOH 24% COOH 11% COOH 11% COOH	l at 1 l at 2 l at 3	S73
11		93	45% COO⊢ 23% COO⊢ 10% COO⊢	l at 1 l at 2 l at 3	S74
12	ОН	>99	74%	73 % yellowish oil, solidifies upon standing (mp _{Lit} = 29℃)	S75
13	ОН	99	48% COOH a HOOC 4 5 7% COOH at	t 1 t 2/3 5	S77
14	← → OH	> 99	41% COOH 15% COOH 3 1 6% COOH	l at <i>1</i> 55 % l at 2 yellowish oil l at <i>3</i> yellowish oil	S78
15	OH	> 99	2 COOH37% COOH 19% COOH 8% COOH	l at 1 l at 2 l at 3	S80
16	\bigcirc_{I}	80	Соон 21%		S81
17	OAc	95	Соон 71%		S82

Table S2.7. Carboxylation with CO_2 and H_2 investigating different substrates. Cf. Table 2 within the manuscript.

S2.8 Detection of CO and Control Experiments with CO

Procedure for the detection of CO gas: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented into an evacuated gas tube (Figure S2.1 *left*). To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and both, the gas phase in the gas tube as well as the liquid reaction mixture, were analysed by gas chromatography.



Figure 2.1. *Left*: Gas tube to trap the gas phase from the autoclave after the reaction. *Right*: Part of the GC chromatogram taken from the gas phase analysis after the reaction.

Control Experiments applying CO gas: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol), cyclohexene (1.88 mmol), and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were deposited already. The autoclave was pressurized with CO and in some experiments additional H₂ was added at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. To the resulting red solution the standards 1-phenylethanol (100 mg) and *n*-dodecane (100 mg) were added and the reaction mixture was analysed by gas chromatography.

Entry	CO [bar]	H ₂ [bar]	Total pressure [bar]	Conv. [%]	Yield of CA [%]	Yield of CH [%]	Yield of CI [%]	Yield of CAc [%]	GC at page
1	30		30	91	32	<1	<1	7	S83
2	30	10	40	96	53	<1	<1	5	S84
3	5	10	15	95	79	<1	<1	1	S85

Table S2.8. Control Experiments applying CO gas instead of CO₂.

S2.9 Labelling Experiments

Procedure for the ¹³CO₂ **labelling experiments**: Under an argon atmosphere, [RhCl(CO)₂]₂ (46 µmol), cyclohexene (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was cooled to different inlet temperatures, then pressurized with ¹³CO₂ and weighed. Afterwards, un-labelled CO₂ was pressurized to reach the total amount of CO₂ between 4.0 and 4.4 g. Then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. The resulting red solution was analysed by ¹H and ¹³C NMR spectroscopy. The analysis of the ¹³C labelling experiments were conducted by comparing the initial ratios of ¹²C:¹³C in CO₂ with product ¹³C NMR spectra (Figure S2.2). As internal reference the NMR signal of the ring carbon atom C^b was applied to determine the relative intensity of the signal of C^a. For comparison also Ferrocene was added as external NMR standard (Figure S2.3).

Entry	Inlet Temp. ¹³ CO ₂	Amount ¹³ CO ₂	Amount CO ₂	Ratio ¹² C: ¹³ C	Ratio C ^a :C ^b determined.	Conv. [%]	Yield of CA	¹³ C NMR at page
	[°C]	[g]	[g]		by ¹³ C NMR	[]	[%]	
1	20		4.30	89.1:1	1.0:1	99	86	S87
2	20	0.22	3.85	14.5:1	3.6:1	99	84	S87
3	0	0.30	4.00	11.5:1	3.8:1	99	85	S88
4	-40	0.38	4.05	9.4:1	3.9:1	99	81	S88
5	-40	0.39	3.77	8.6:1	4.0:1	98	87	S89
6	-40	0.38	1.83	4.5:1	5.6:1	98	75	S89

Table S2.9. Labelling experiments using different ratios of ¹³CO₂ and un-labelled CO₂.



Figure S2.2. Diagram of the ratios of ${}^{12}C$: ${}^{13}C$ in CO₂ versus the product data obtained from ${}^{13}C$ NMR spectroscopy.



Figure S2.3. ¹³C NMR spectra of one labeling experiment without (*top*) and with addition of ferrocene (*bottom*) as external NMR standard.

Procedure for the D₂ labelling experiments: Under an argon atmosphere, $[RhCl(CO)_2]_2$ (46 µmol), cyclohexene (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube without addition of acetic acid. The red brownish solution was transferred via cannula to a stainless steel autoclave, in which the PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with 10 bar of D₂ and then CO₂ (4.1 g) was added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C in an aluminium cylinder. After 16 h, the autoclave was cooled to 0°C and then carefully vented. The resulting red solution was analysed by ¹H and ²H NMR spectroscopy. The according spectra are depicted on page 90.

Procedure for the D₂O labelling experiments: Under an argon atmosphere, [RhCl(CO)₂]₂ (46 µmol), cyclohexene (1.88 mmol) and CH₃I (925 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL) and D₂O (0.1 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. The resulting red solution was analysed by ¹H and ²H NMR spectroscopy. The according spectra are depicted on page 91.

Procedure for the H_2^{18}O labelling experiments: Under an argon atmosphere, [RhCl(CO)₂]₂ (46 µmol), cyclohexene (1.88 mmol) and CI+LiI (184+ 736 µmol) were weighed into a Schlenk tube along with acetic acid (0.65 mL) and $H_2^{18}O$ (0.3 mL). The red brownish solution was transferred via cannula to a stainless steel autoclave, in which PPh₃ (460 µmol) and *p*-TsOH·H₂O (330 µmol) were already deposited. The autoclave was pressurized with CO₂ (4.1 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. The resulting red solution was analysed by mass spectrometry. Masses were found to be reproducible in accurancy and intensity for the labelled compounds during 3 min of measuring time. The according spectra are depicted on page 92.

Procedure for the H_2^{18}O control experiment: Under an argon atmosphere, cyclohexane carboxylic acid (1.88 mmol) was weighed into a Schlenk tube along with acetic acid (0.65 mL) and $H_2^{18}O$ (0.2 mL). The solution was transferred via cannula to a stainless steel autoclave. The autoclave was pressurized with CO₂ (4.5 g) and then additional 10 bar of H₂ were added up to a total pressure of 70 bar at room temperature. The reaction mixture was stirred and heated to 180°C. After 16 h the autoclave was cooled to 0°C and then carefully vented. The resulting solution was analysed by mass spectrometry. Masses were found to be reproducible in accurancy and intensity for the labelled compounds during 3 min of measuring time. The according spectra are depicted on page 93.

S3 Gaschromatographic Data

S3.1 Gaschromatograms to Table S2.1



Entry 1

Entry	Retention Time	Substance	Area
	[min]		
1	4.317	CE	58098986
2	4.798	CH ₂ Cl ₂ (Solv.)	538231322
3	8.760	<i>n</i> -Dodecane (Stand.)	38862081
4	13.745	CH ₃ COOH (Solv.)	57959547
5	19.703	1-Phenylethanol (Stand.)	28757687





Time Imin]	Area
1 4 219 CE 500	062542
1 4.510 CE 500	J02042
2 4.798 CH ₂ Cl ₂ (Solv.) 5420)94021
3 8.753 <i>n</i> -Dodecane (Stand.) 326	65215
4 11.963 CAc 17	747061
5 12.668 CI 3	310187
6 13.745 CH ₃ COOH (Solv.) 569	923094
7 19.703 1-Phenylethanol (Stand.) 270)72815
8 23.312 CA 3	308705





Entry	Time	Substance	Area
	[min]		
1	4.310	CE	66855521
2	4.790	CH ₂ Cl ₂ (Solv.)	535246491
3	8.753	<i>n</i> -Dodecane (Stand.)	34948061
4	13.715	CH ₃ COOH (Solv.)	71609064
5	19.708	1-Phenylethanol (Stand.)	32276946





Entry	Retention Time	Substance	Area
	[min]		
1	4.313	CE	48194395
2	4.792	CH ₂ Cl ₂ (Solv.)	538476658
3	8.752	<i>n</i> -Dodecane (Stand.)	32378855
4	11.983	CAc	6877451
5	12.687	CI	2662651
6	13.750	CH ₃ COOH (Solv.)	59668788
7	19.710	1-Phenylethanol (Stand.)	25406361
8	23.525	CA	423929





Entry	Retention Time [min]	Substance	Area
1	4.320	CE	53071059
2	4.798	CH ₂ Cl ₂ (Solv.)	544635844
3	8.765	<i>n</i> -Dodecane (Stand.)	35663246
4	13.740	CH ₃ COOH (Solv.)	62411720
5	19.707	1-Phenylethanol (Stand.)	32192435
6	23.292	CA	350399





	[rrm]		
1	4.245	СН	4433844
2	4.502	CE	2031212
3	5.028	CH ₂ Cl ₂ (Solv.)	522589517
4	9.023	<i>n</i> -Dodecane (Stand.)	33671343
5	12.323	CAc	529990
6	13.022	CI	1042924
7	14.232	CH ₃ COOH (Solv.)	39395166
8	20.090	1-Phenylethanol (Stand.)	28037869
9	24.053	CA	30891976

S3.2 Gaschromatograms to Table S2.2





Entry	Retention Time [min]	Substance	Area
1	4.222	СН	1991545
2	4.477	CE	927542
3	5.017	CH ₂ Cl ₂ (Solv.)	392085582
4	8.980	<i>n</i> -Dodecane (Stand.)	20293940
5	12.293	CAc	267475
6	13.000	CI	1517506
7	14.235	CH₃COOH (Solv.)	25382742
8	20.038	1-Phenylethanol (Stand.)	18798006
9	23.992	CA	22530242





Entry	Retention Time [min]	Substance	Area
1	4.170	СН	10035533
2	4.422	CE	7333320
3	4.930	CH ₂ Cl ₂ (Solv.)	565209382
4	8.943	<i>n</i> -Dodecane (Stand.)	30628600
5	12.245	CAc	2297911
6	12.937	CI	130155
7	14.135	CH ₃ COOH (Solv.)	38394893
8	20.012	1-Phenylethanol (Stand.)	26627134
9	23.948	СА	16921950





Entry	Retention Time [min]	Substance	Area
1	4.177	СН	4374561
2	4.428	CE	2088590
3	4.938	CH ₂ Cl ₂ (Solv.)	551017028
4	8.952	<i>n</i> -Dodecane (Stand.)	33888780
5	12.238	CAc	444846
6	12.942	CI	1018953
7	14.128	CH ₃ COOH (Solv.)	39703195
8	20.012	1-Phenylethanol (Stand.)	27529373
9	23.953	CA	28584714





Entry	Retention Time [min]	Substance	Area
1	4.158	СН	2679301
2	4.407	CE	848160
3	cutted	CH_2CI_2 (Solv.)	
4	8.915	<i>n</i> -Dodecane (Stand.)	35139425
5	12.163	CAc	456082
6	12.873	CI	1462056
7	14.005	CH ₃ COOH (Solv.)	52063194
8	19.925	1-Phenylethanol (Stand.)	32487728
9	23.840	CA	40158028





Entry	Retention Time	Substance	Area
	[min]		
1	4.200	СН	1272338
2	4.453	CE	408694
3	4.988	CH ₂ Cl ₂ (Solv.)	425538821
4	8.963	<i>n</i> -Dodecane (Stand.)	22961031
5	12.972	CI	360050
6	14.195	CH ₃ COOH (Solv.)	31496254
7	20.025	1-Phenylethanol (Stand.)	19652325
8	23.982	СА	28968611



Figure 3.1. GC chromatogram of the isolated cyclohexane carboxylic acid.



Figure 3.2. ¹H NMR spectrum of the isolated product measured in CDCl₃ at ambient temperature with a resonance frequency of 400 Mhz.





Entry	Retention Time [min]	Substance	Area
1	4.235	СН	2177669
2	4.542	CE	1783739
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	9.005	<i>n</i> -Dodecane (Stand.)	29490788
5	12.312	CAc	161523
6	13.012	CI	1204964
7	14.213	CH ₃ COOH (Solv.)	41830295
8	20.083	1-Phenylethanol (Stand.)	29884818
9	24.048	CA	35487518





Entry	Retention Time [min]	Substance	Area
1	4.227	СН	2539880
2	4.480	CE	485270
3	5.032	CH ₂ Cl ₂ (Solv.)	329568598
4	8.973	<i>n</i> -Dodecane (Stand.)	17638402
5	12.290	CAc	247847
6	12.993	CI	622962
7	14.225	CH ₃ COOH (Solv.)	26212605
8	20.030	1-Phenylethanol (Stand.)	16186723
9	23.975	CA	21811311

S3.3 Gaschromatograms to Table S2.3





Entry	Retention Time [min]	Substance	Area
1	4.183	СН	9605788
2	4.438	CE	1889030
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.955	<i>n</i> -Dodecane (Stand.)	26190459
5	12.268	CAc	890076
6	12.973	CI	2287680
7	14.185	CH ₃ COOH (Solv.)	35089734
8	20.027	1-Phenylethanol (Stand.)	23278985
9	23.998	CA	43927273



6

7

8

15.624

20.018

23.973

Propionic acid (Solv.)

CA

1-Phenylethanol (Stand.)



63238146

27675391

33090337

S	3	0
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Entry	Retention Time	Substance	Area
	[min]		
1	4.175	СН	689970
2	4.430	THF (Solv.)	102123861
3	4.520	CE	473567
4	4.938	CH ₂ Cl ₂ (Solv.)	555651727
5	8.960	<i>n</i> -Dodecane (Stand.)	36062420
6	12.945	CI	1450316
7	20.020	1-Phenylethanol (Stand.)	29402117
8	23.932	CA	239182

S3.4 Gaschromatograms to Table S2.4





,	Time [min]		Area
1	4 162	СН	4623719
2	4.412	CE	6724551
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.910	n-Dodecane (Stand.)	30930081
5	12.173	CAc	2314710
6	12.898	CI	6311692
7	14.028	CH ₃ COOH (Solv.)	46117037
8	19.927	1-Phenylethanol (Stand.)	29236760
9	23.833	CA	21649809





1	4.233	СН	6407863
2	4.490	CE	4261870
3	5.012	CH ₂ Cl ₂ (Solv.)	538587171
4	9.002	<i>n</i> -Dodecane (Stand.)	29123450
5	12.315	CAc	2617854
6	13.007	CI	553475
7	14.233	CH ₃ COOH (Solv.)	35607530
8	20.073	1-Phenylethanol (Stand.)	21793779
9	24.027	CA	16019251





Entry	Retention Time [min]	Substance	Area
1	4.235	СН	5144918
2	4.492	CE	25230166
3	5.013	CH ₂ Cl ₂ (Solv.)	544970234
4	8.998	<i>n</i> -Dodecane (Stand.)	26142032
5	12.317	CAc	991745
6	13.010	CI	195450
7	14.233	CH ₃ COOH (Solv.)	37599694
8	20.078	1-Phenylethanol (Stand.)	20853886
9	24.028	СА	2439710





Entry	Retention Time	Substance	Area
	lunul		
1	4.240	СН	16346362
2	4.498	CE	55861908
3	5.022	CH ₂ Cl ₂ (Solv.)	522642505
4	9.015	<i>n</i> -Dodecane (Stand.)	32957009
5	12.320	CAc	1666006
6	13.010	CI	265242
7	14.200	CH ₃ COOH (Solv.)	47136194
8	20.075	1-Phenylethanol (Stand.)	23201249
9	24.025	СА	1839809




Entry	Retention Time	Substance	Area
	[min]		
1	4.158	СН	3365695
2	4.412	CE	46005793
3	4.922	CH ₂ Cl ₂ (Solv.)	544941656
4	8.960	<i>n</i> -Dodecane (Stand.)	40741507
5	12.252	CAc	2408441
6	14.080	CH ₃ COOH (Solv.)	58967864
7	20.022	1-Phenylethanol (Stand.)	34575327
8	23.937	CA	356243





1	4.073	СН	8443705
2	4.313	CE	2321799
3	4.795	CH ₂ Cl ₂ (Solv.)	539046412
4	8.762	<i>n</i> -Dodecane (Stand.)	35617834
5	11.963	CAc	1153530
6	12.692	CI	4076805
7	13.777	CH ₃ COOH (Solv.)	47859651
8	19.705	1-Phenylethanol (Stand.)	25810587
9	23.548	СА	57425083





~	4.012	<u>U</u>	0000010
3	4.792	CH ₂ Cl ₂ (Solv.)	544760547
4	8.758	<i>n</i> -Dodecane (Stand.)	34454803
5	11.977	CAc	4301103
6	12.675	CI	813872
7	13.757	CH ₃ COOH (Solv.)	56141915
8	19.705	1-Phenylethanol (Stand.)	27244280
9	23.535	CA	30588932



9

19.705

23.537

CA



27606546

S3.5 Gaschromatograms to Table S2.5





Entry	Retention Time [min]	Substance	Area
1	4.245	СН	4755632
2	4.502	CE	12208263
3	5.027	CH ₂ Cl ₂ (Solv.)	538971362
4	9.023	<i>n</i> -Dodecane (Stand.)	30517966
5	12.347	CAc	3354729
6	13.058	CI	7869117
7	14.218	CH ₃ COOH (Solv.)	44047706
8	20.092	1-Phenylethanol (Stand.)	26530706
9	24.047	CA	13544121





Entry	Retention Time [min]	Substance	Area
1	4.237	СН	2212263
2	4.543	CE	2549632
3	5.018	CH ₂ Cl ₂ (Solv.)	523505336
4	9.013	<i>n</i> -Dodecane (Stand.)	31575593
5	12.322	CAc	543484
6	13.022	CI	1491064
7	14.212	CH ₃ COOH (Solv.)	44837575
8	20.087	1-Phenylethanol (Stand.)	26305575
9	24.058	CA	34121033



9

20.062

24.018

СА



29227806



7

8

9

13.030

14.228

20.098

24.063

CI

CA

CH₃COOH (Solv.)

1-Phenylethanol (Stand.)



821294

41566839

29190086





Entry	Retention Time [min]	Substance	Area
1	4.243	СН	463012
2	4.502	CE	29574068
3	5.027	CH ₂ Cl ₂ (Solv.)	534155611
4	9.033	<i>n</i> -Dodecane (Stand.)	35038431
5	12.358	CAc	6954729
6	13.052	CI	5116405
7	14.210	CH ₃ COOH (Solv.)	47295142
8	20.093	1-Phenylethanol (Stand.)	28523371
9	24.033	СА	2112362



6

7

8

9

12.267

12.967

14.170

20.027

23.975

CAc

CH₃COOH (Solv.) 1-Phenylethanol (Stand.)

СІ

СА



227325

669337

38218067

25971566



24.057

CA



27903054

32949156

S46





Phenol and acetic acid phenyl ester derive from ligand decomposition under reaction conditions.

Entry	Retention Time	Substance	Area
	[min]		
1	4.168	СН	262557
2	4.422	CE	32763520
3	4.932	CH ₂ Cl ₂ (Solv.)	553455134
4	8.952	<i>n</i> -Dodecane (Stand.)	34844775
5	12.270	CAc	9424417
6	12.952	CI	2149744
7	14.107	CH ₃ COOH (Solv.)	48125055
8	20.013	1-Phenylethanol (Stand.)	29333737
9	23.935	CA	356222



7

12.825

13.913



6818725

46197680

CH₃COOH (Solv.) 8 19.825 1-Phenylethanol (Stand.) 26247824 23.663 CA 13232421 9 [a]: $CDCI_3$ was used in this experiment to dilute the reaction mixture in order to avoid signal overlap with the substrate peak and allow for simultaneous NMR analysis.

CI





Entry	Retention Time	Substance	Area
	[IIIIII]		
1	4.345	CE	32798302
2	cutted	CH_2CI_2 (Solv.)	
3	8.783	<i>n</i> -Dodecane (Stand.)	23821426
4	12.027	CAc	3374657
5	12.757	CI	7129707
6	13.835	CH ₃ COOH (Solv.)	48159978
7	19.758	1-Phenylethanol (Stand.)	19839278





Entry	Retention Time	Substance	Area
	[min]		
1	4.338	CE	36838685
2	cutted	CH ₂ Cl ₂ (Solv.)	
3	8.795	<i>n</i> -Dodecane (Stand.)	30001100
4	12.038	CAc	6531078
5	12.762	CI	8435655
6	13.803	CH ₃ COOH (Solv.)	59775994
7	19.765	1-Phenylethanol (Stand.)	27215247





Entry	Retention	Substance	Area
	[min]		
1	4.245	СН	182931
2	4.503	CE	38260389
3	5.028	CH ₂ Cl ₂ (Solv.)	527915450
4	9.032	<i>n</i> -Dodecane (Stand.)	37414196
5	12.352	CAc	7412775
6	13.048	CI	5515266
7	14.200	CH ₃ COOH (Solv.)	50794739
8	20.093	1-Phenylethanol (Stand.)	28896099
9	24.042	СА	213664



23.585

CA







Entry	Retention Time	Substance	Area
	[min]		
1	4.103	СН	12078281
2	4.345	CE	26052188
3	4.833	CH_2CI_2 (Solv.)	543849939
4	8.783	<i>n</i> -Dodecane (Stand.)	26618126
5	12.022	CAc	3729234
6	13.822	CH ₃ COOH (Solv.)	52073206
7	19.752	1-Phenylethanol (Stand.)	19140448
8	23.578	СА	1678163

S3.6 Gaschromatograms to Table S2.6





Entry	Retention Time [min]	Substance	Area
1	4.157	СН	1253709
2	4.403	CE	38041907
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.868	<i>n</i> -Dodecane (Stand.)	32513740
5	12.085	CAc	1519053
6	12.832	CI	9855061
7	13.880	CH ₃ COOH (Solv.)	59349994
8	19.823	1-Phenylethanol (Stand.)	29204886
9	23.680	CA	1587142





Entry	Retention Time [min]	Substance	Area
1	4.158	СН	1360010
2	4.403	CE	20203678
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.857	<i>n</i> -Dodecane (Stand.)	27430014
5	12.085	CAc	3046430
6	12.818	CI	6202747
7	13.907	CH ₃ COOH (Solv.)	48552998
8	19.820	1-Phenylethanol (Stand.)	26169017
9	23.675	CA	12613377





Entry	Retention Time	Substance	Area
	[min]		
1	4.152	СН	2035683
2	4.397	CE	11078406
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.862	<i>n</i> -Dodecane (Stand.)	30954072
5	12.082	CAc	2552132
6	12.822	CI	6986287
7	13.922	CH ₃ COOH (Solv.)	43032339
8	19.827	1-Phenylethanol (Stand.)	29246822
9	23.683	CA	21673896





Entry	Retention Time [min]	Substance	Area
1	4.105	СН	1755261
2	4.347	CE	954342
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.788	<i>n</i> -Dodecane (Stand.)	26385371
5	12.012	CAc	280721
6	12.735	CI	2112889
7	13.838	CH ₃ COOH (Solv.)	46449859
8	19.758	1-Phenylethanol (Stand.)	20877781
9	23.612	CA	37072381





Entry	Retention Time [min]	Substance	Area
1	4.108	СН	3238297
2	4.352	CE	2280269
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.807	<i>n</i> -Dodecane (Stand.)	32192057
5	12.018	CAc	629956
6	12.738	CI	1930831
7	13.865	CH ₃ COOH (Solv.)	40637845
8	19.768	1-Phenylethanol (Stand.)	26679121
9	23.623	CA	38750777





Entry	Retention Time [min]	Substance	Area
1	4.100	СН	1214717
2	4.343	CE	641059
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.750	<i>n</i> -Dodecane (Stand.)	12656494
5	12.010	CAc	298821
6	12.727	CI	793040
7	13.922	CH ₃ COOH (Solv.)	23583787
8	19.753	1-Phenylethanol (Stand.)	12066681
9	23.602	СА	18100772



Entry	Retention Time [min]	Substance	Area
1	4.145	СН	2645996
2	4.390	CE	690070
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.887	<i>n</i> -Dodecane (Stand.)	38410164
5	12.088	CAc	206428
6	12.805	CI	1165824
7	13.907	CH ₃ COOH (Solv.)	52427679
8	19.838	1-Phenylethanol (Stand.)	29284032
9	23.720	CA	43379657





Entry	Retention Time [min]	Substance	Area
1	4.107	СН	2784368
2	4.348	CE	601856
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	8.797	<i>n</i> -Dodecane (Stand.)	27777498
5	12.017	CAc	634682
6	12.733	CI	1348814
7	13.832	CH ₃ COOH (Solv.)	50006752
8	19.762	1-Phenylethanol (Stand.)	20877959
9	23.617	CA	38595273

S3.7 Gaschromatograms to Table S2.7





Entry	Retention Time [min]	Substance	Area
1	3.997	Cyclopentene	497410
2 ^[a]	cutted	CD_2CI_3 (Solv.)	
3	8.817	<i>n</i> -Dodecane (Stand.)	44779679
4	13.832	CH ₃ COOH (Solv.)	44799715
5	19.752	1-Phenylethanol (Stand.)	35436584
6	21.715	Cyclopentane carboxylic acid	28834332



Figure 3.3 GC Chromatogram of the isolated cyclopentane carboxylic acid.



Figure 3.4. ¹H NMR spectrum of the isolated product measured in CDCl₃ at ambient temperature with a resonance frequency of 400 Mhz.





Entry	Retention Time	Substance	Area
	[min]		
1	4.497	Norbornene	6705878
2 ^[a]	5.780	CDCl ₃ (Solv.)	371538304
3	8.757	<i>n</i> -Dodecane (Stand.)	33373713
4	13.765	CH ₃ COOH (Solv.)	53248514
5	19.708	1-Phenylethanol (Stand.)	30539476
6	26.017	exo/endo-Norbornane carboxylic acid	47434972
	0		





Entry	Retention Time [min]	Substance	Area
1	4.702	1-Methyl cyclohexene	3189899
2 ^[a]	5.777	CDCl ₃ (Solv.)	374078246
3	8.753	<i>n</i> -Dodecane (Stand.)	36190743
4	13.740	CH₃COOH (Solv.)	59138955
5	19.698	1-Phenylethanol (Stand.)	26539261
6	24.077	2-Methyl cyclohexane carboxylic acid	6957721
7	24.202	3-Methyl cyclohexane carboxylic acid	3302187
8	24.325	4-Methyl cyclohexane carboxylic acid	31599858
9	25.357	Carboxymethyl cyclohexane carboxylic acid	6345452





Entry	Retention Time [min]	Substance	Area
1	4.492	3-Methyl cyclohexene	1548035
2 ^[a]	5.783	CDCl ₃ (Solv.)	371868926
3	8.762	<i>n</i> -Dodecane (Stand.)	35212762
4	13.757	CH ₃ COOH (Solv.)	54646215
5	19.708	1-Phenylethanol (Stand.)	29990772
6	24.073	2-Methyl cyclohexane carboxylic acid	7105626
7	24.200	3-Methyl cyclohexane carboxylic acid	3443924
8	24.323	4-Methyl cyclohexane carboxylic acid	32876073
9	25.352	Carboxymethyl cyclohexane carboxylic acid	5608579





Entry	Retention Time [min]	Substance	Area
1	4.223	4-Methyl cyclohexene	4856166
2 ^[a]	cutted	CH ₂ Cl ₂ (Solv.)	
3	8.862	<i>n</i> -Dodecane (Stand.)	68225275
4	13.758	CH ₃ COOH (Solv.)	73330100
5	19.765	1-Phenylethanol (Stand.)	54515566
6	24.145	2-Methyl cyclohexane carboxylic acid	8691609
7	24.272	3-Methyl cyclohexane carboxylic acid	2237887
8	24.407	4-Methyl cyclohexane carboxylic acid	41916337
9	25.433	Carboxymethyl cyclohexane carboxylic acid	6620257



Figure 3.5 GC Chromatogram of the isolated product mixture.



Figure 3.6. ¹H NMR spectrum of the isolated product mixture measured in CDCl₃ at ambient temperature with a resonance frequency of 400 Mhz.





Entry	Retention Time	Substance	Area
	[min]		
1	4.908	1-Octene	553025
2 ^[a]	5.780	CDCl ₃ (Solv.)	359078923
3	8.745	<i>n</i> -Dodecane (Stand.)	32088523
4	13.752	CH ₃ COOH (Solv.)	57547470
5	19.703	1-Phenylethanol (Stand.)	27356427
6	22.410	2-Propyl hexanoic acid	6277807
7	22.652	2-Ethyl heptanoic acid	7866978
8	23.055	2-Methyl octanoic acid	17459174
9	24.573	<i>n</i> -Nonanoic acid	32665607





Entry	Retention Time [min]	Substance	Area
1 ^[a]	5.787	CDCl ₃ (Solv.)	374207983
2	6.235	1-Decene	1708970
3	8.753	<i>n</i> -Dodecane (Stand.)	33940046
4	13.745	CH ₃ COOH (Solv.)	58204489
5	19.703	1-Phenylethanol (Stand.)	28592481
6	25.562	2-Butyl heptanoic acid	6474445
7	25.737	2-Propyl octanoic acid	6161028
8	26.187	2-Ethyl nonane carboxylic acid	7543975
9	26.830	2-Methyl decanoic acid	16369660
10	29.290	<i>n</i> -Undecanoic acid	29869254





,	Time		Area
	[min]		
1	4.022	1-Hexene	2844752
2	4.928	CH ₂ Cl ₂ (Solv.)	549670979
3	14.110	CH ₃ COOH (Solv.)	46299377
4 ^[a]	15.927	<i>n</i> -Octanol (Stand.)	26466472
5	20.305	2-Ethyl pentanoic acid	4229028
6	20.555	2-Methyl hexanoic acid	9939627
7	21.712	<i>n</i> -Heptanoic acid	19681225
		1 1 41 1 1 4 4	

[[]a]: *n*-Octanol was used in this experiment to avoid signal overlap with the substrate peak.


Figure 3.7 GC chromatogram of the isolated product mixture.



Figure 3.8. ¹H NMR spectrum of the isolated product mixture measured in CDCl₃ at ambient temperature with a resonance frequency of 400 Mhz.





Entry	Retention Time [min]	Substance	Area
1	3.940	2-Hexene	1987613
2 ^[a]	5.785	CDCl ₃ (Solv.)	369417755
3	8.747	n-Dodecane (Stand.)	32575311
4	13.738	CH ₃ COOH (Solv.)	60717693
5	19.705	1-Phenylethanol (Stand.)	28888805
6	19.998	2-Ethyl pentanoic acid	7441529
7	20.250	2-Methyl hexanoic acid	16837208
8	21.393	<i>n</i> -Heptanoic acid	30026305
	-		

[a]: $CDCI_3$ was used in this experiment to dilute the reaction mixture in order to avoid signal overlap with the substrate peak and allow for simultaneous NMR analysis.





Entry	Retention Time	Substance	Area
	[min]		
1	3.938	3-Hexene	3238228
2 ^[a]	5.787	CDCl ₃ (Solv.)	367788054
3	8.755	<i>n</i> -Dodecane (Stand.)	36634777
4	13.740	CH ₃ COOH (Solv.)	59999654
5	19.708	1-Phenylethanol (Stand.)	36647525
6	20.000	2-Ethyl pentanoic acid	8206306
7	20.252	2-Methyl hexanoic acid	18575822
8	21.398	<i>n</i> -Heptanoic acid	36340221

[a]: $CDCI_3$ was used in this experiment to dilute the reaction mixture in order to avoid signal overlap with the substrate peak and allow for simultaneous NMR analysis.





Entry	Retention Time [min]	Substance	Area
1	4.235	СН	1595466
2	4.545	CE	1736854
3	cutted	CH ₂ Cl ₂ (Solv.)	
4	9.023	<i>n</i> -Dodecane (Stand.)	30367527
5	12.347	CAc	845689
6	13.038	CI	1050040
7	14.240	CH ₃ COOH (Solv.)	40342430
8	20.102	1-Phenylethanol (Stand.)	22697158
9	24.080	СА	27697583

Data of the isolated product to Entry 12



Figure 3.9 GC chromatogram of the isolated cyclohexane carboxylic acid.



Figure 3.10. ¹H NMR spectrum of the isolated product measured in $CDCl_3$ at ambient temperature with a resonance frequency of 400 Mhz.





Entry	Retention Time [min]	Substance	Area
1 ^[a]	5.790	CDCl ₃ (Solv.)	367119043
2	8.760	<i>n</i> -Dodecane (Stand.)	33495695
3	13.747	CH ₃ COOH (Solv.)	59139257
4	19.707	1-Phenylethanol (Stand.)	29286436
5	24.073	2-Methyl cyclohexane carboxylic acid	7063099
6	24.198	3-Methyl cyclohexane carboxylic acid	3499874
7	24.325	4-Methyl cyclohexane carboxylic acid	34118403
8	25.350	Carboxymethyl cyclohexane carboxylic acid	5247547

[a]: CDCl₃ was used in this experiment to dilute the reaction mixture in order to avoid signal overlap with the substrate peak and allow for simultaneous NMR analysis.





Entry	Retention Time	Substance	Area
	[min]		
1	3.958	Hexane	5716156
2	4.927	CH ₂ Cl ₂ (Solv.)	556022214
3	14.112	CH ₃ COOH (Solv.)	44565895
4	15.922	<i>n</i> -Octanol (Stand.)	23743985
5	20.303	2-Ethyl pentanoic acid	3152384
6	20.552	2-Methyl hexanoic acid	8133389
7	21.713	<i>n</i> -Heptanoic acid	21904251
F. 1 . /	••••••••	- · · · · · · · · · · · · · · · · · · ·	

[a]: *n*-Octanol was used in this experiment to avoid signal overlap with the substrate peak.



Figure 3.11 GC chromatogram of the isolated product mixture.



Figure 3.12. ¹H NMR spectrum of the isolated product mixture measured in CDCl₃ at ambient temperature with a resonance frequency of 400 Mhz.





	[[]]]		
1	3.960	Hexane	6557964
2	4.927	CH_2CI_2 (Solv.)	553192172
3	14.107	CH ₃ COOH (Solv.)	45606092
4 ^[a]	15.923	<i>n</i> -Octanol (Stand.)	25208028
5	20.305	2-Ethyl pentanoic acid	4348062
6	20.555	2-Methyl hexanoic acid	10543606
7	21.712	<i>n</i> -Heptanoic acid	20621202







Entry	Retention Time [min]	Substance	Area
_	4.405	011	000400
1	4.105	СН	886422
2	4.462	CE	1521631
3	4.993	CH ₂ Cl ₂ (Solv.)	442202356
4	8.965	<i>n</i> -Dodecane (Stand.)	23486393
5	12.275	CAc	469594
6	13.003	CI	6920339
7	14.188	CH ₃ COOH (Solv.)	33074464
8	20.025	1-Phenylethanol (Stand.)	20020794
9	23.965	CA	11015083





Entry	Retention Time [min]	Substance	Area
1	3.978	СН	1532625
2	4.408	CE	1738139
3	cutted	CH_2CI_2 (Solv.)	
4	8.897	<i>n</i> -Dodecane (Stand.)	25850032
5	12.172	CAc	2219896
6	12.877	CI	1660622
7	14.023	CH ₃ COOH (Solv.)	46455180
8	19.925	1-Phenylethanol (Stand.)	27194328
9	23.837	CA	28915927

S3.8 Gaschromatograms to Table S2.8





Entry	Retention Time [min]	Substance	Area
1	4.002	СН	4917794
2	4.437	CE	4097124
3	4.955	CH ₂ Cl ₂ (Solv.)	527292253
4	8.963	<i>n</i> -Dodecane (Stand.)	29266189
5	12.277	CAc	3705318
6	12.962	CI	416532
7	14.208	CH ₃ COOH (Solv.)	26990150
8	20.025	1-Phenylethanol (Stand.)	25556688
9	23.960	СА	13083714





Entry	Retention Time [min]	Substance	Area
1	4.013	СН	4803994
2	4.450	CE	1654564
3	4.972	CH ₂ Cl ₂ (Solv.)	515167964
4	8.960	<i>n</i> -Dodecane (Stand.)	25402549
5	12.275	CAc	2397405
6	12.963	CI	218698
7	14.195	CH ₃ COOH (Solv.)	31434402
8	20.022	1-Phenylethanol (Stand.)	22217797
9	23.963	СА	19465837





Entry	Retention Time [min]	Substance	Area
1	4.123	СН	345223
2	4.428	CE	2222789
3	4.935	CH ₂ Cl ₂ (Solv.)	572180609
4	8.937	<i>n</i> -Dodecane (Stand.)	29129720
5	12.233	CAc	716350
6	12.933	CI	322269
7	14.135	CH ₃ COOH (Solv.)	37123096
8	20.007	1-Phenylethanol (Stand.)	23395148
9	23.952	СА	30421755

S4 NMR and Mass Spectra

S4.1 Additional NMR Spectra to Table Table S2.7



Figure S4.1. ¹H NMR spectrum of the reaction mixture after the catalysis with the substrate norbornene indicating the ratio of the integrals for *exo/endo* substitution. Measured in CDCl₃ at ambient temperature with a resonance frequency of 400 Mhz.



Figure S4.2. ¹H NMR spectrum of the reaction mixture after the catalysis with the substrate norbornene indicating the ratio of the integrals for *exo/endo* substitution enriched with pure *endo* product. Measured in CDCl₃ at ambient temperature with a resonance frequency of 400 Mhz.

S4.2 NMR Spectra to Table S2.9



Figure S4.3. Quantitative ¹³C NMR spectrum of the reaction mixture after the catalysis indicating the ratio of the integrals for $C^a:C^b$. Measured in CDCl₃ at ambient temperature with a resonance frequency of 151 Mhz.

Entry 2



Figure S4.4. Quantitative ¹³C NMR spectrum of the reaction mixture after the catalysis indicating the ratio of the integrals for $C^a:C^b$. Measured in CDCl₃ at ambient temperature with a resonance frequency of 151 Mhz.





Figure S4.5. Quantitative ¹³C NMR spectrum of the reaction mixture after the catalysis indicating the ratio of the integrals for $C^a:C^b$. Measured in CDCl₃ at ambient temperature with a resonance frequency of 151 Mhz.

Entry 4



Figure S4.6. Quantitative ¹³C NMR spectrum of the reaction mixture after the catalysis indicating the ratio of the integrals for $C^a:C^b$. Measured in CDCl₃ at ambient temperature with a resonance frequency of 151 Mhz.





Figure S4.7. Quantitative ¹³C NMR spectrum of the reaction mixture after the catalysis indicating the ratio of the integrals for $C^a:C^b$. Measured in CDCl₃ at ambient temperature with a resonance frequency of 151 Mhz.

Entry 6



Figure S4.8. Quantitative ¹³C NMR spectrum of the reaction mixture after the catalysis indicating the ratio of the integrals for $C^a:C^b$. Measured in CDCl₃ at ambient temperature with a resonance frequency of 151 Mhz.

S4.3 NMR Spectra to the D₂ labelling experiment



Figure S4.9. ¹H NMR spectrum of the reaction mixture after the catalysis with integrals for the cyclohexanoic acid product **CA**. Measured in CH_2Cl_2 at ambient temperature with a resonance frequency of 600 Mhz. Signal assignment based on ¹H-¹³C HSQC and HMBC NMR experiment.



Figure S4.10. ²H NMR spectrum of the reaction mixture after the catalysis with integrals for the cyclohexanoic acid product **CA**. Measured in CH_2Cl_2 at ambient temperature with a resonance frequency of 92 Mhz.

S4.4 NMR Spectra to the D₂O labelling experiments



Figure S4.11. ¹H NMR spectrum of the reaction mixture after the catalysis with integrals for the cyclohexanoic acid product **CA**. Measured in CH_2Cl_2 at ambient temperature with a resonance frequency of 600 Mhz. Signal assignment based on ¹H-¹³C HSQC and HMBC NMR experiment.



Figure 4.12. ²H NMR spectrum of the reaction mixture after the catalysis with integrals for the cyclohexanoic acid product **CA**. Measured in CH_2Cl_2 at ambient temperature with a resonance frequency of 92 Mhz.



S4.5 Mass Spectra to the H₂¹⁸O labelling experiments

Figure S4.13. High resolution mass spectrum of the reaction mixture after the catalysis without addition of $H_2^{18}O$ for the cyclohexanoic acid product CA. Measured as ESI(-) in Methanol at ambient temperature.



Figure S4.14. High resolution mass spectrum of the reaction mixture after the catalysis with addition of $H_2^{18}O$ for the cyclohexanoic acid product **CA**. Measured as ESI(-) in Methanol at ambient temperature.

S4.6 Mass Spectra to the H₂¹⁸O control experiment



Figure 4.15. High resolution mass spectrum of the reaction mixture after the control experiment with addition of $H_2^{-18}O$ for the cyclohexanoic acid product **CA**. Measured as ESI(-) in Methanol at ambient temperature.

S5 Crystallographic Details

Crystal data and refinement results have been compiled in Table S5.1. Intensity data were collected at 100 K with a *Bruker APEX* area detector equipped with an *Incoatec microsource* (Mo-K_a, $\lambda = 0.71073$ Å, multilayer optics). Temperature was controlled with an *Oxford Cryostream 700* instrument. Intensities were integrated with *SAINT*+^[4] and corrected for absorption by multi-scan methods with *SADABS*^[5]. The structure was solved by direct methods.^[6] The structures were refined by full matrix least squares procedures as implemented in *SHELXL-97*.^[6] All non-hydrogen atoms in the target molecule were assigned anisotropic displacement parameters. The hydrogen atoms were included as riding. Isotropic displacement parameters were assigned to all atoms with fractional site occupancies.

Parameter		Parameter	
Empirical formula	$C_{19}H_{15}I_4OPRh, C_{19}H_{18}P$	V⁄/Å ³	3814.5(6)
<i>M</i> /g mol⁻¹	1178.09	Ζ	4
Crystal dimensions/mm	0.01 x 0.12 x 0.30	μ(Mo K _α)/mm⁻¹	3.798
Crystal shape	Block	Scan range (θ)/°	1.71 / 30.82
Crystal color	Dark brown	Total reflections	56229
Crystal system	Monoclinic	Unique reflections	11273
Space group (no.)	P 2 ₁ / <i>n</i>	Variables refined	416
<i>a</i> /Å	15.4392(15)	R _{int}	0.0400
b/Å	15.0715(14)	wR ₂ (all reflections)	0.0747
<i>c</i> /Å	16.5045(16)	R₁ (all/obs.)	0.0376 / 0.0291
α/°	90.00	GOF on <i>F</i> ²	1.084
β/°	96.6600(10)	Diff. peak/hole [e/ Å ⁻³]	1.671 / -0.550
γ/°	90.00		

Table S5.1. Crystallographic data to the structure.

Further details on the crystallographic studies including fractional coordinates, displacement parameters and molecular geometry are given in the CIF format. Crystallographic data (excluding structure factors) for all data collections will be deposited at the Cambridge Crystallographic Data Centre as supplementary publications numbers when the manuscript is accepted for publication. Copies of the data can be obtained free of charge on application to The Director, CCDC, 12 Union Road, Cambridge, CB21EZ, UK (Fax: int. code +44-1223-336-033; E-Mail: deposit@ccdc.cam.ac.uk; web, www:http://www.ccdc.cam.ac.uk).

S6 References

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