

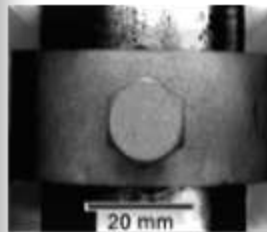
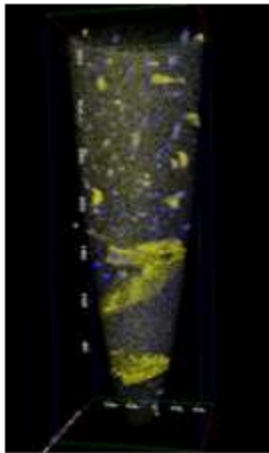
Nanostructuring of 100 thousand tons

D. Ponge, J. Millan, L. Yuan, S. Sandlöbes, A. Kostka, P. Choi, T. Hickel,
J. Neugebauer, D. Raabe



Max-Planck-Institut
für Eisenforschung GmbH
Düsseldorf, Germany

WWW.MPIE.DE
d.raabe@mpie.de

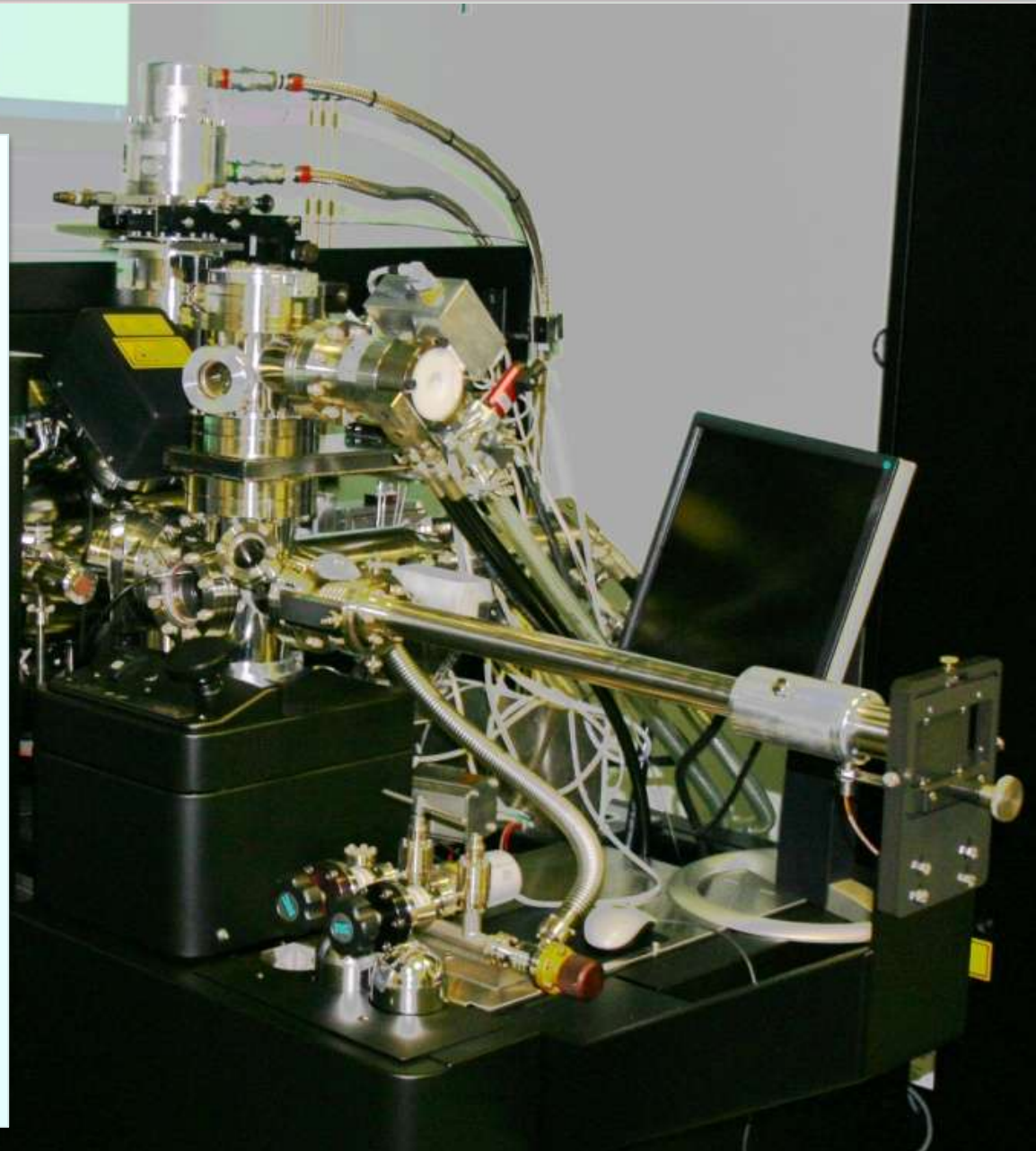




- **Agitation: metallic alloys in 10 minutes**
- **Self-organized nanostructuring: partitioning, kinetic freezing, adsorption isotherm**

LEAP 3000X HR, IMAGO Sci. Instr.
(since February 2009)

- **High spatial resolution**
($\Delta x \sim 0.2 \text{ nm}$, $\Delta z \sim 0.1 \text{ nm}$)
- **High mass resolution**
($\Delta m/m = 1100$, FWHM at 27 Da)
- **Fast data acquisition rate**
(max. $\sim 2 \text{ Mio ions / min}$)
- **Large probed volumes**
(max. $\sim 200 \times 200 \times 1000 \text{ nm}^3$)
- **High detection sensitivity**
(min. $\sim 10 \text{ ppm}$)
- **Pulsed laser**
($\lambda = 532 \text{ nm}$, $\sim 10 \text{ ps}$)



New materials for key technologies: Aero-space



Titanium
Aluminium
Magnesium
Nickel
Steels
Intermetallics

New materials for key technologies: mobility on land and water

Steels

Magnesium

Aluminium

Titanium

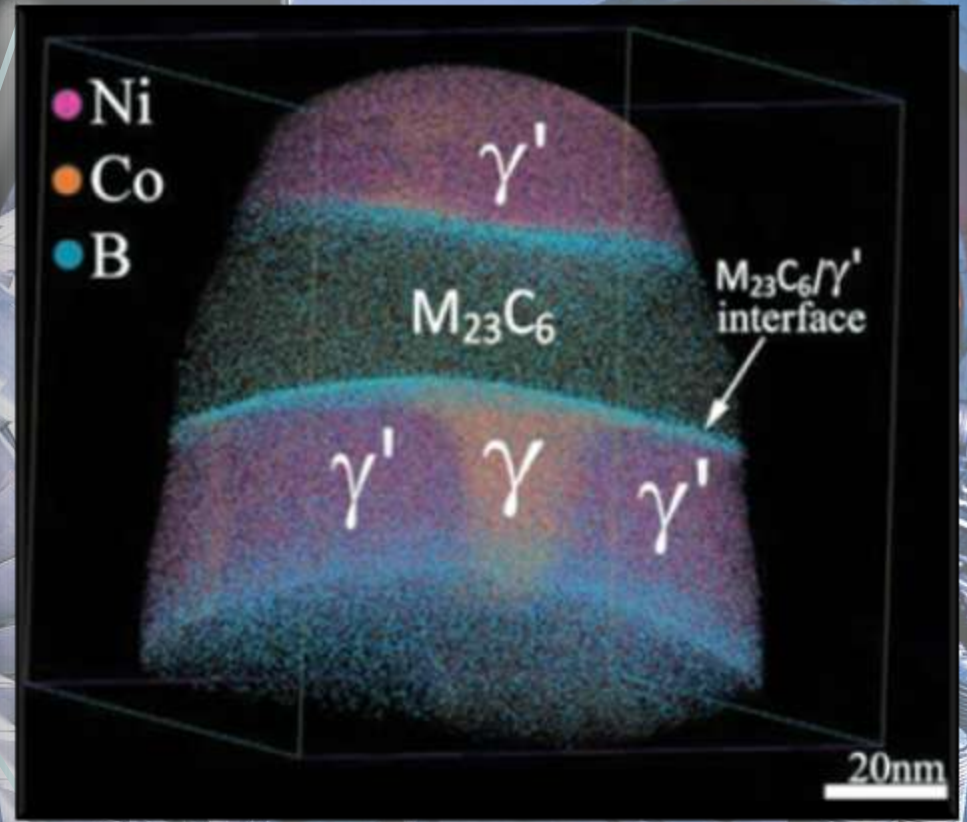
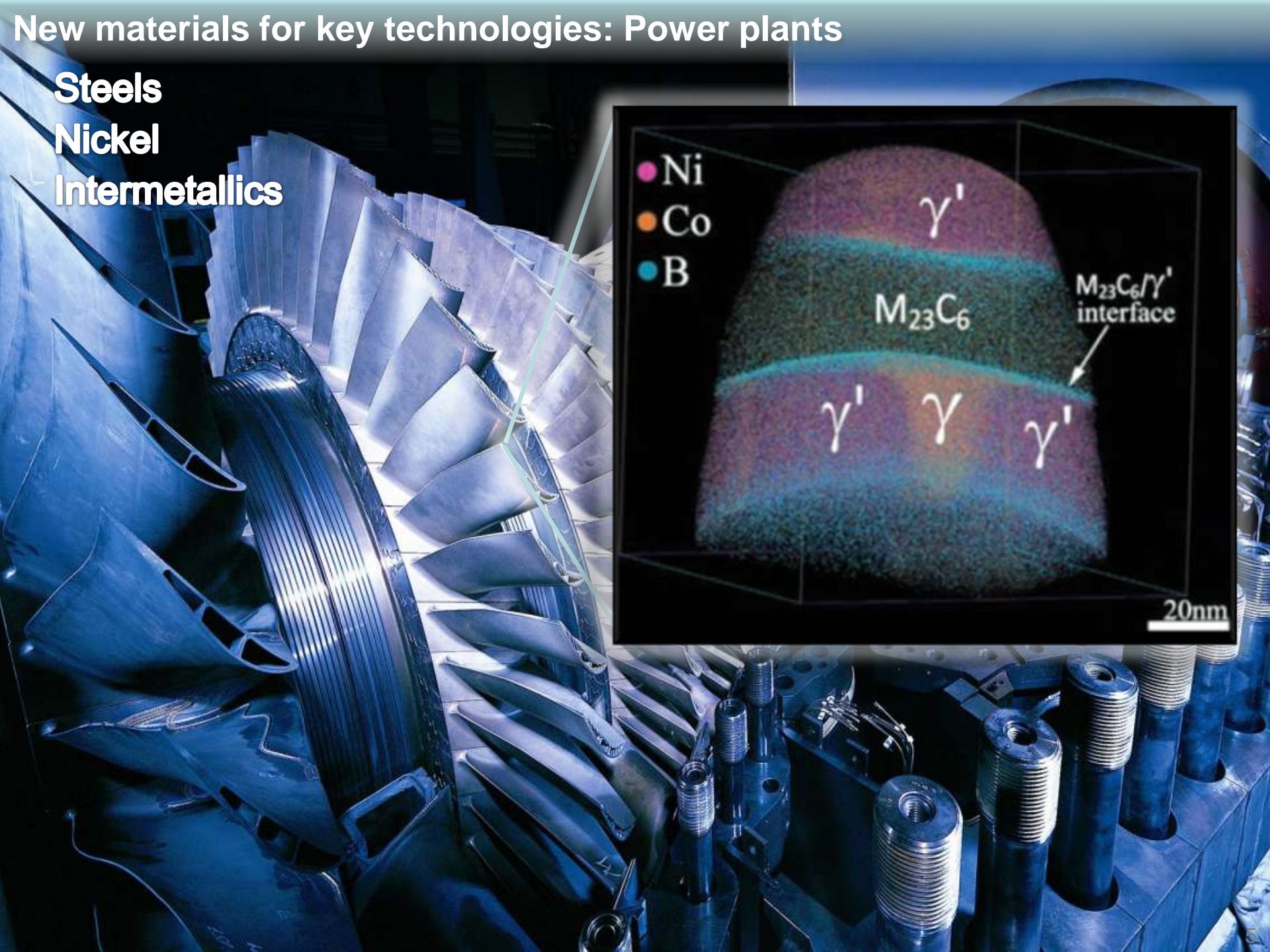


New materials for key technologies: Power plants

Steels

Nickel

Intermetallics



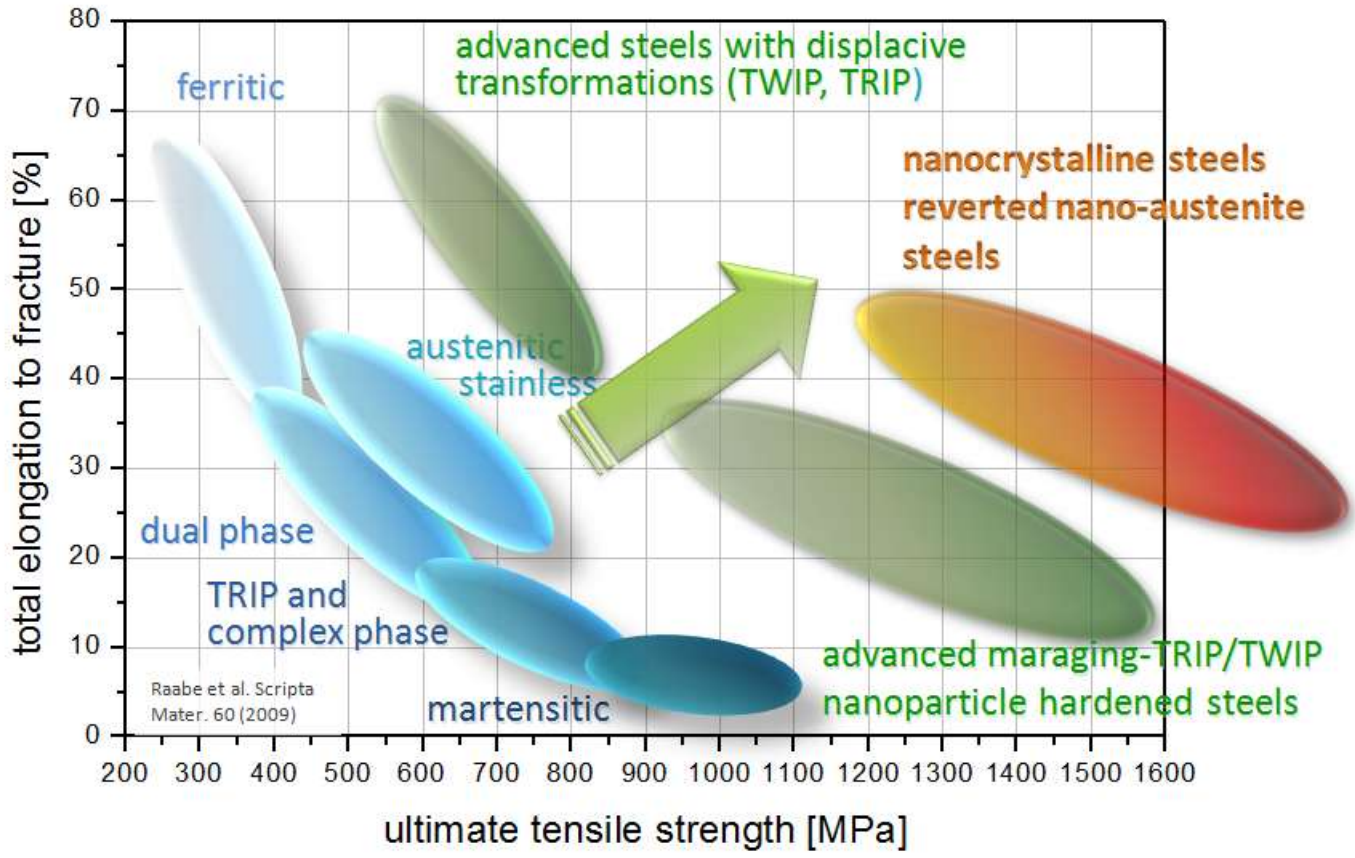
New materials for key technologies: Green energy



Steels
Copper

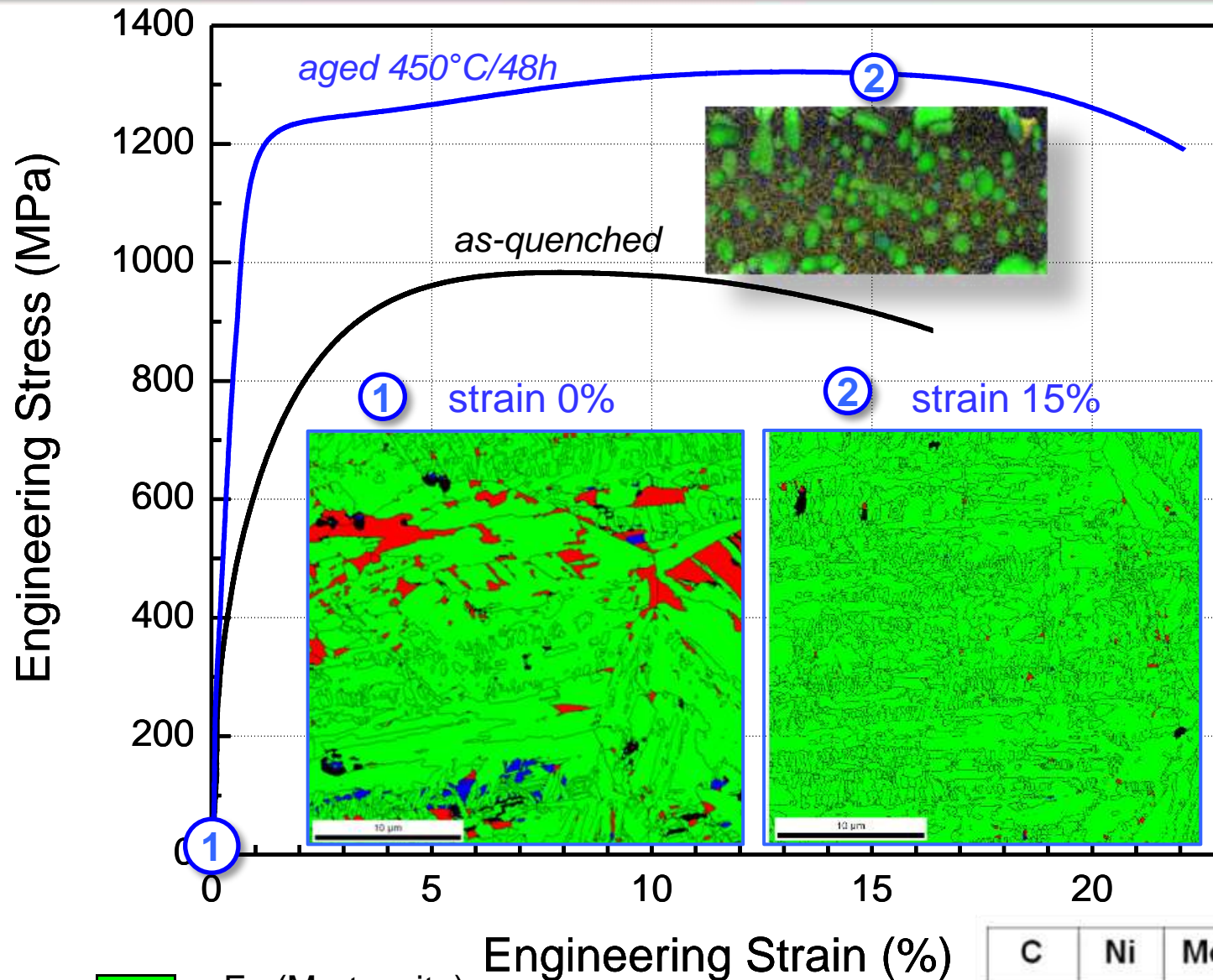
TITANIUM
MAGNESIUM
COPPER
STEELS





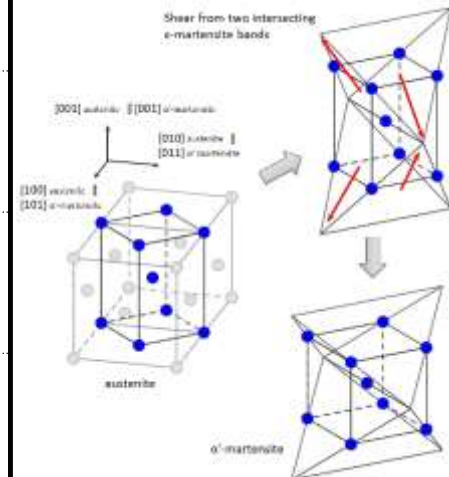
- current status
- recent results
- speculation

Effect of aging on ductility



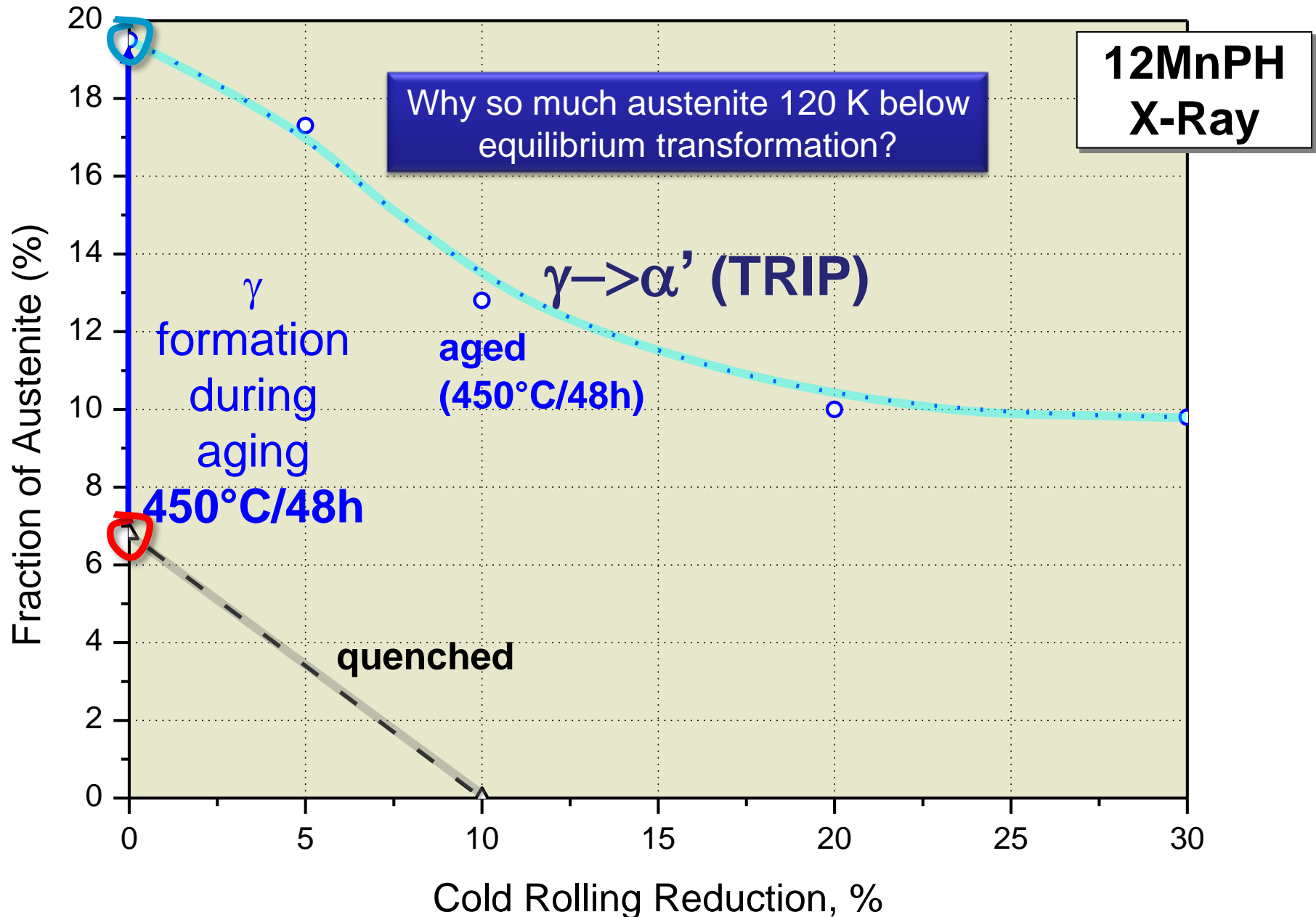
Precipitation hardening

increase of austenite fraction during aging

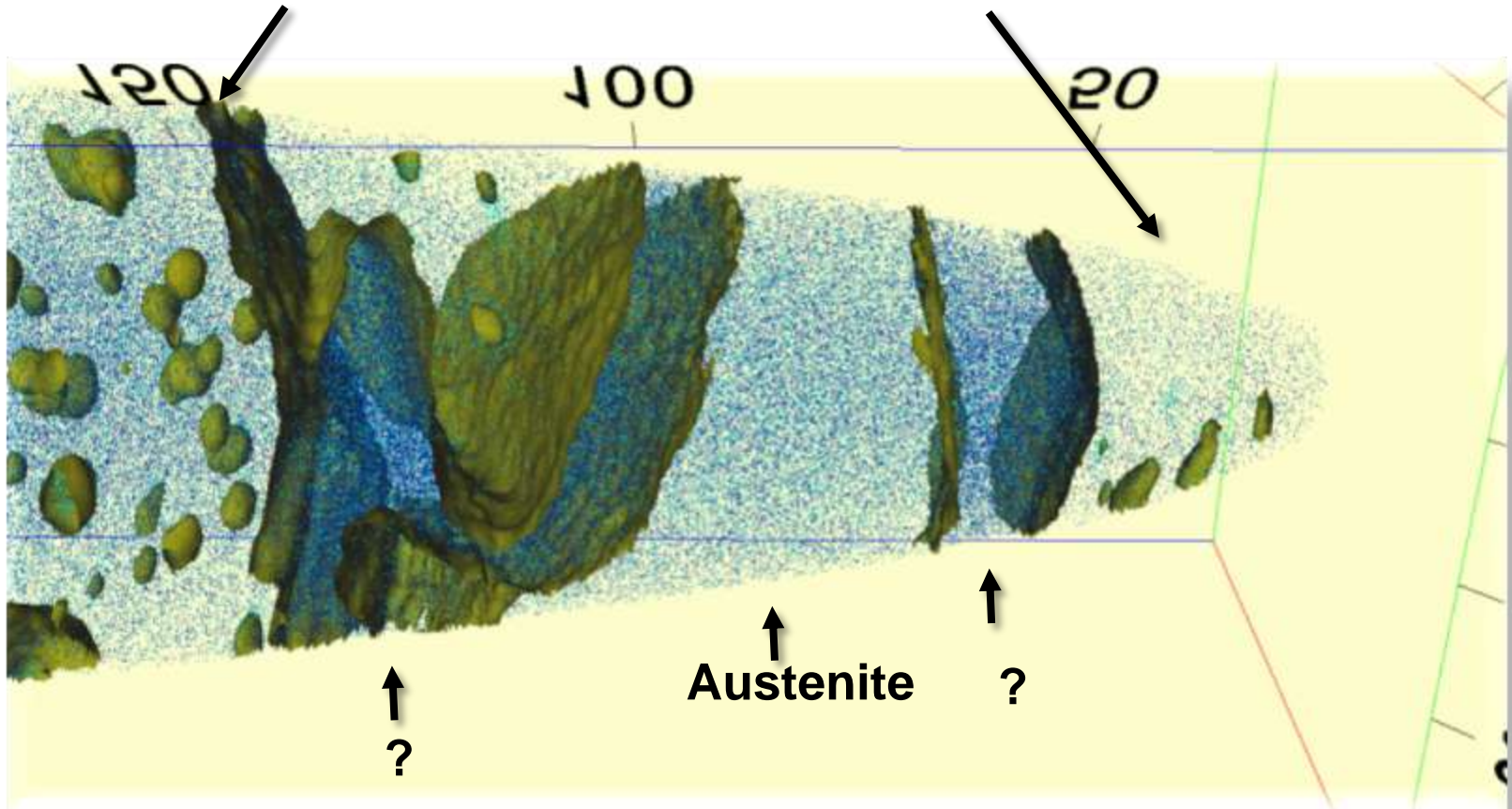


■ α -Fe (Martensite)
■ γ -Fe (Austenite), vol. fraction 15-20%

C	Ni	Mo	Ti	Al	Mn	Fe
0.01	2.0	1.0	1.0	0.15	12	bal.



Martensite decorated by precipitations



Mn atoms

Ni atoms

Mn iso-concentration: 18 at.%

C	Ni	Mo	Ti	Al	Mn	Fe
0.01	2.0	1.0	1.0	0.15	12	bal.

70 million ions
Laser mode
(0.4nJ, 54K)

Aging-induced austenite reversion

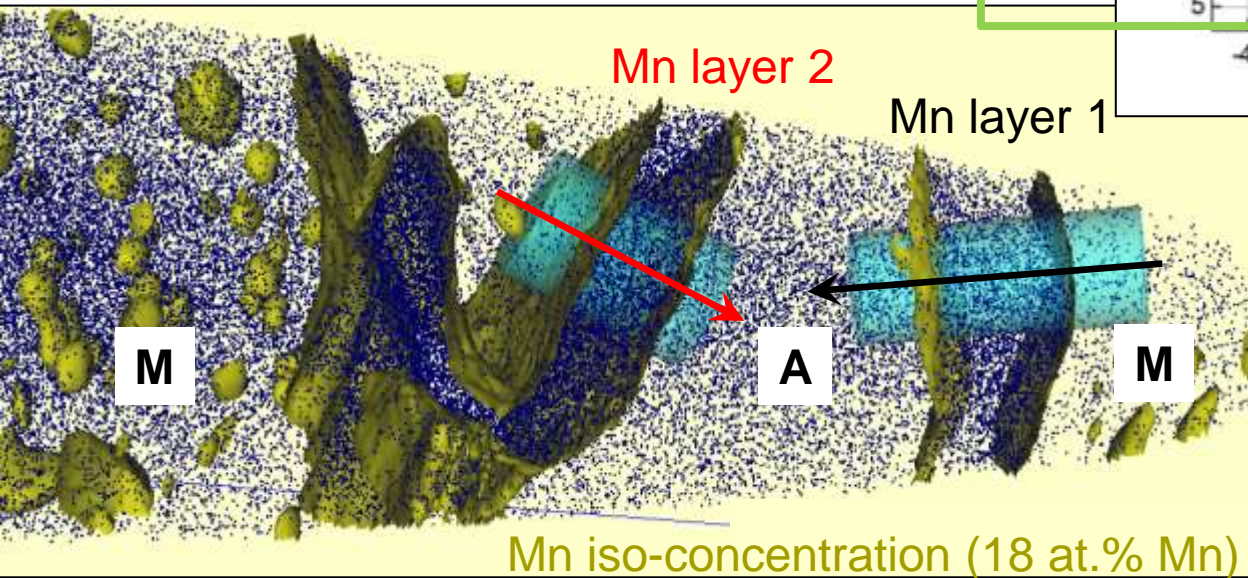
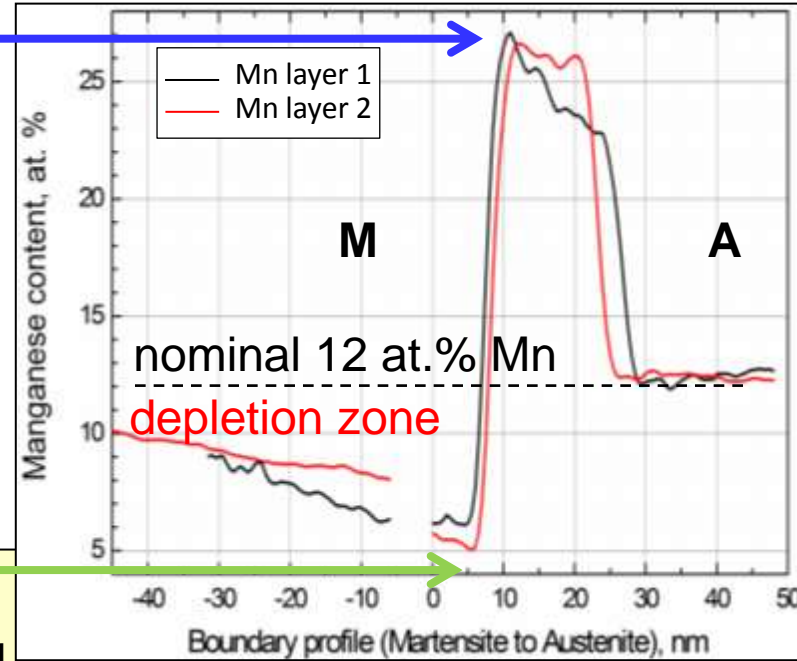


Thermo-Calc \Rightarrow

equilibrium Mn-conc.:

27 at. % Mn in austenite (A)

3 at. % Mn in ferrite (martensite) (M)





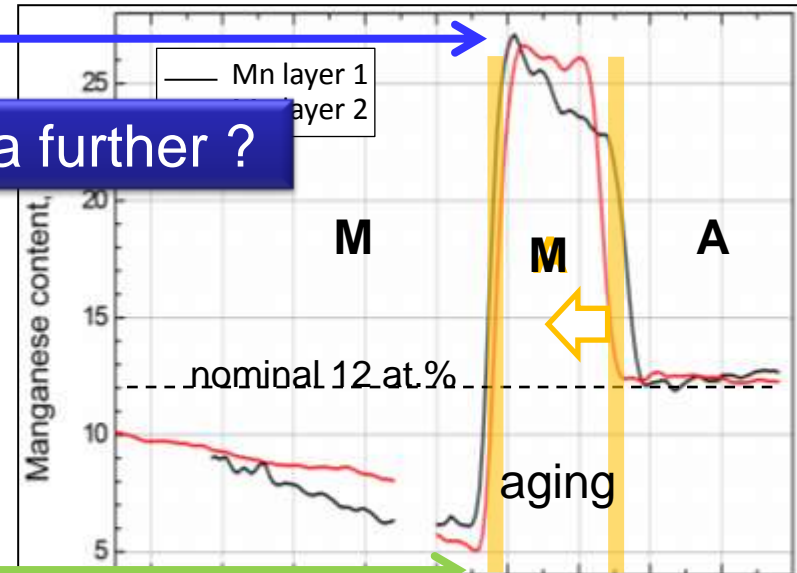
Thermo-Calc

Can I push this idea further ?

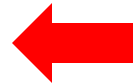
equilibrium Mn-conc.:

27 at. % Mn in austenite (A)

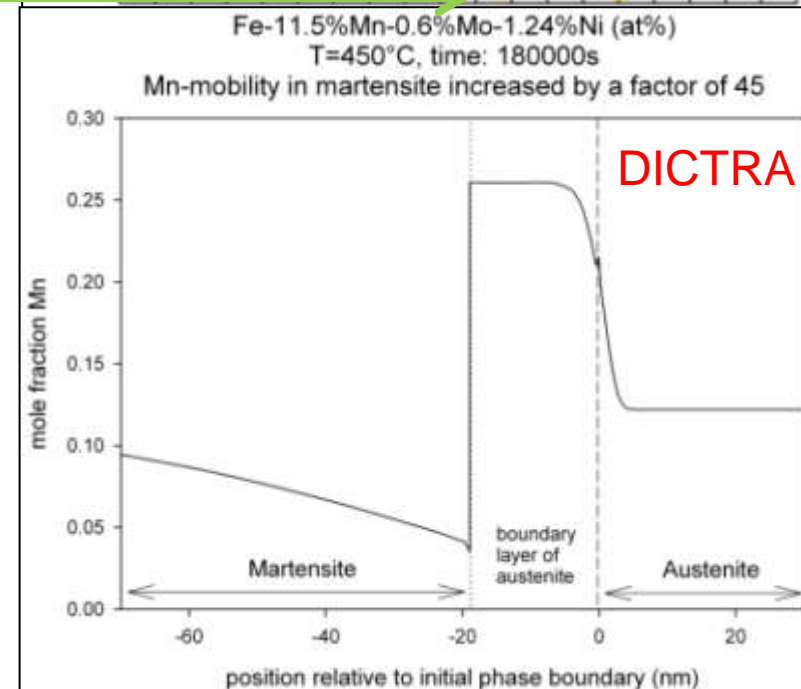
3 at. % Mn in ferrite (martensite) (M)

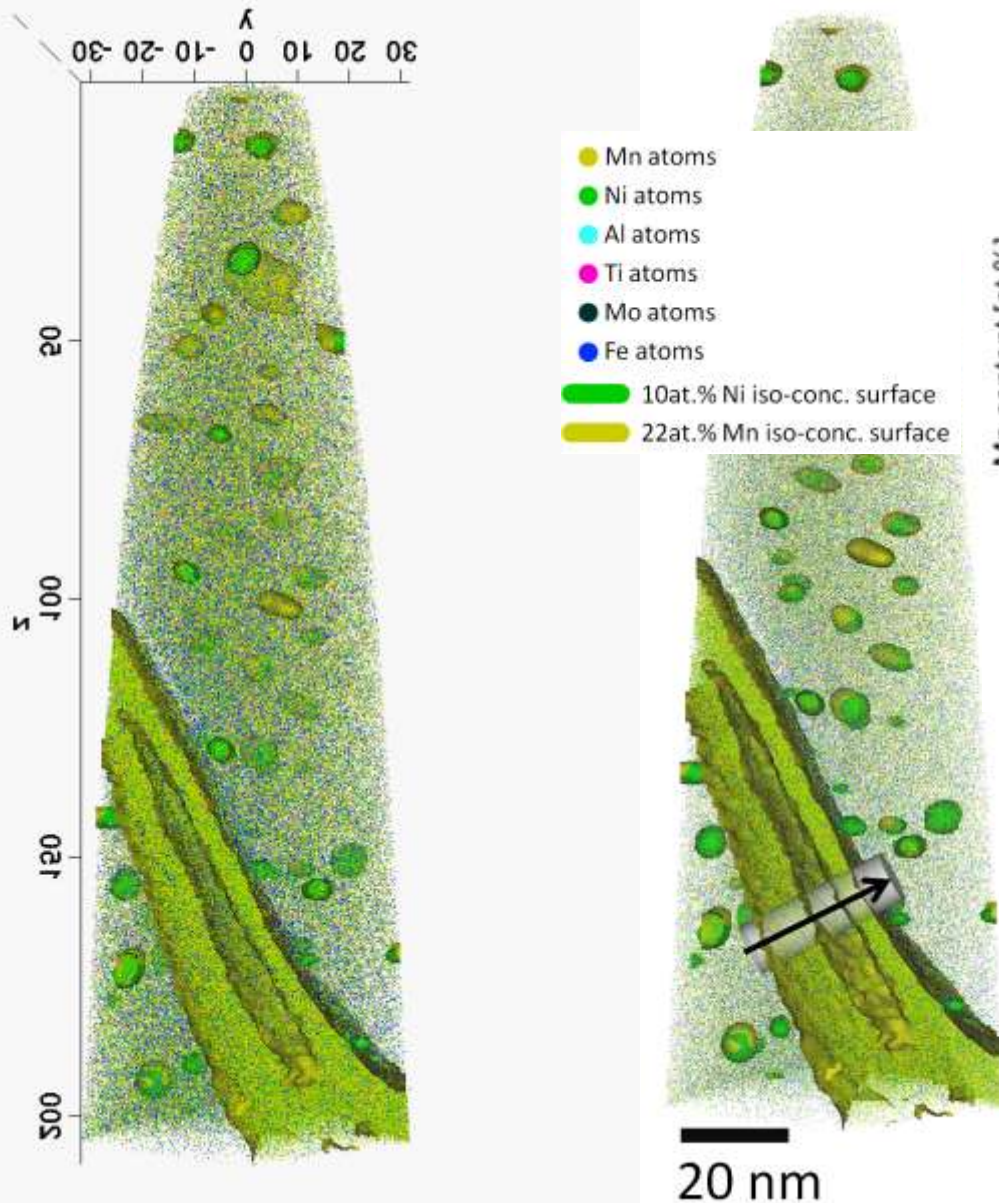


Excellent agreement between experiment & simulation !

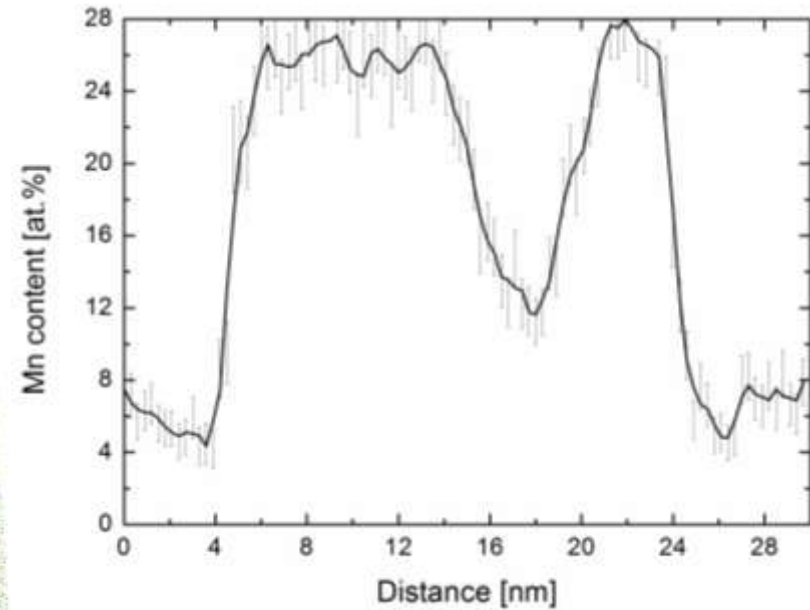


Kinetic freezing and associated austenite reversion !





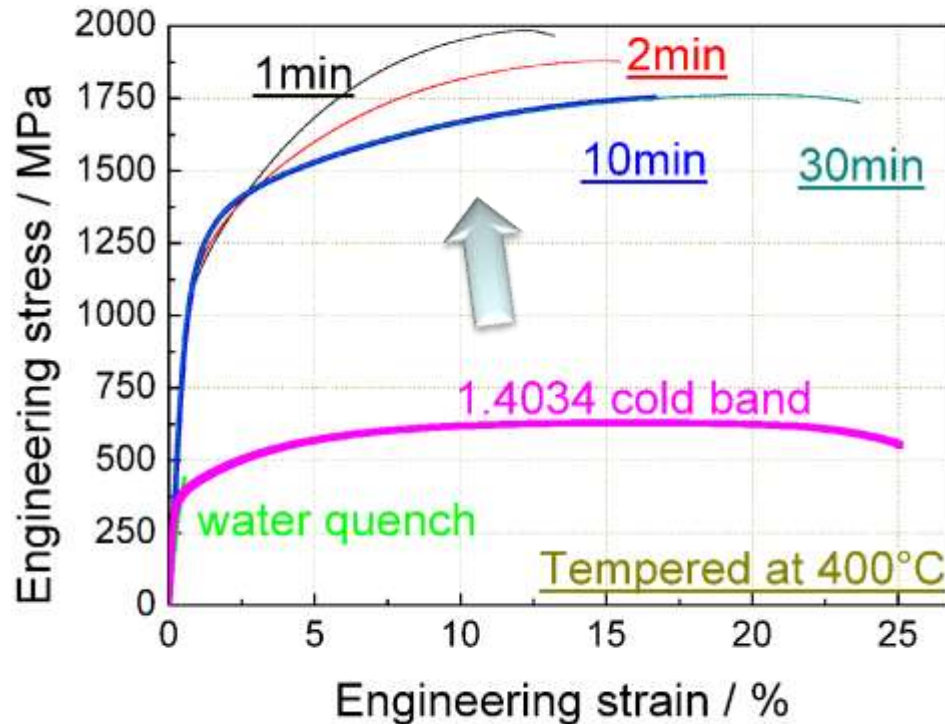
1D. Conc. Profile - Manganese



C	Ni	Mo	Ti	Al	Mn	Fe
0.01	2.0	1.0	1.0	0.15	12	bal.

650 MPa to 2 GPa

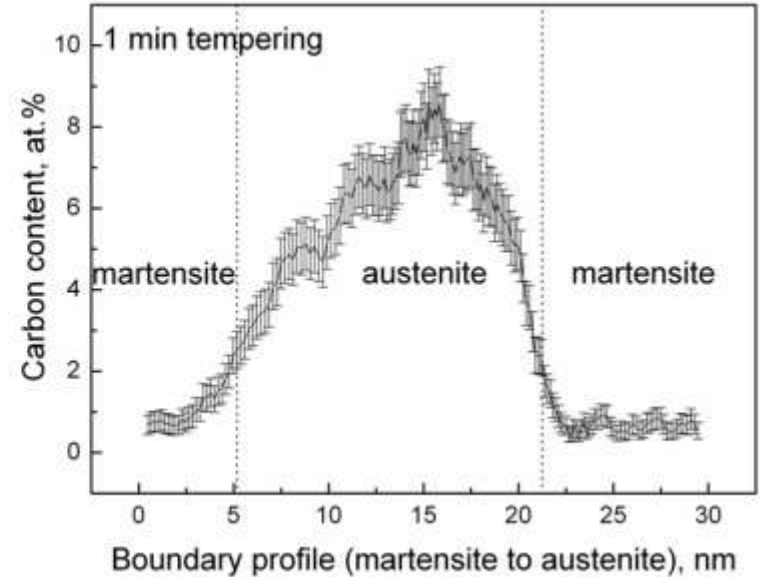
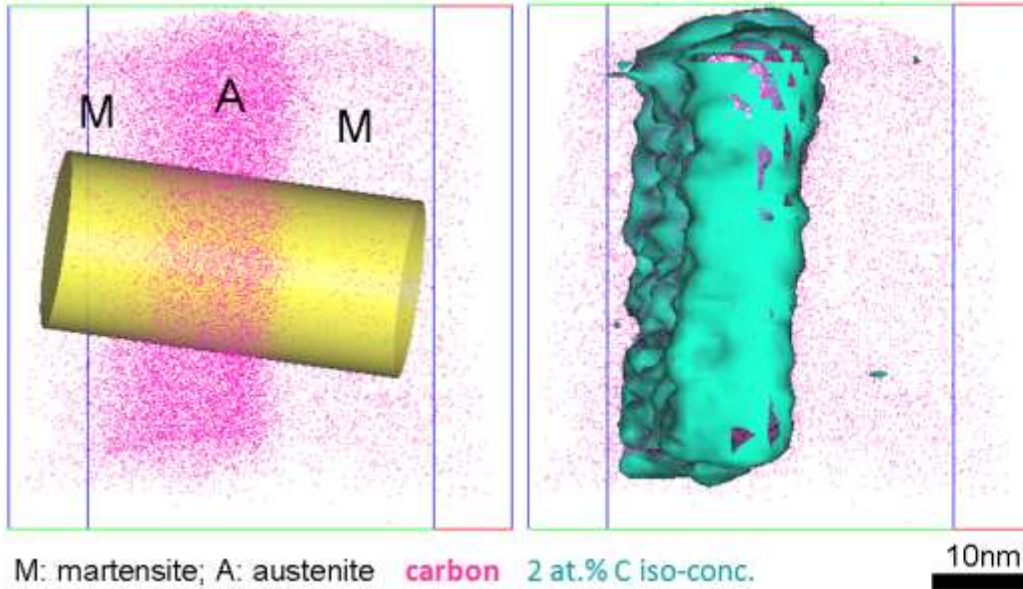
Ultra high strength and corrosion resistance



400°C aging: Ms-relaxation + prec. (aging) + austenite reversion

Fe-13.6Cr-0.44C (wt.%)

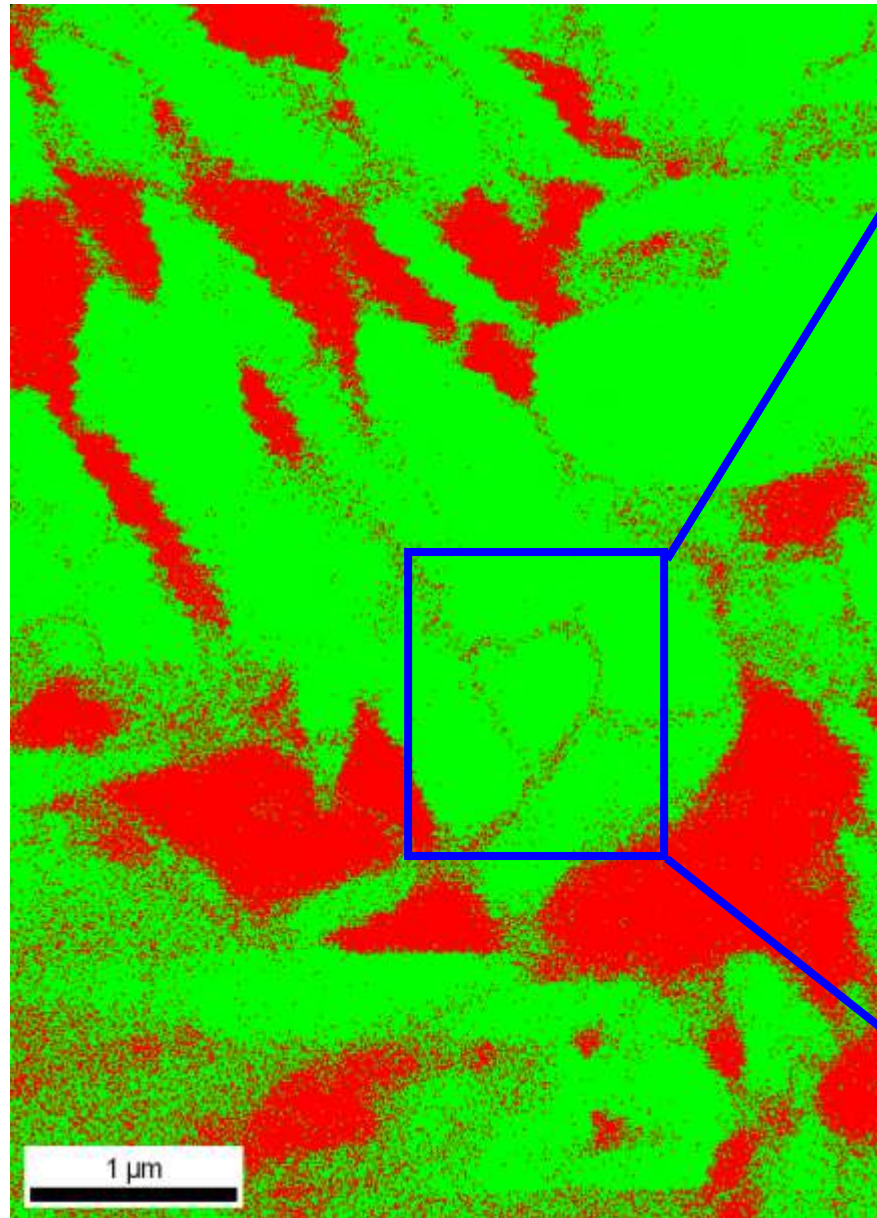
at 5.45 at.% C, austenite forms at 400°C



C has 'Λ' shape in austenite layer: inheritance from austenite, Gibbs adsorption isotherm;

C on martensite grain boundaries

C has 'V' shape in austenite layer: austenite reversion through partitioning and kinetic freezing



Phase

Red	Iron - Gamma
Green	Iron - Alpha



70% of all **industrial innovations** are associated with progress in **materials science and engineering**

Specifically, **metallic materials** occupy key roles
(energy, transportation, health, safety, infrastructure)

Our mission: Designing new metallic alloys from first principles

- Multiscale simulation
- Multiscale characterization starting from the atomic scale
- Synthesis, processing, testing