

# Tritium retention in next step devices and the requirements for mitigation and removal techniques

G Counsell<sup>1</sup>, P Coad<sup>1</sup>, C Grisolia<sup>2</sup>, C Hopf<sup>3</sup>, W Jacob<sup>3</sup>, A Kirschner<sup>4</sup>,  
A Kreter<sup>4</sup>, K Krieger<sup>3</sup>, J. Likonen<sup>5</sup>, V Philipps<sup>4</sup>, J Roth<sup>3</sup>, M Rubel<sup>6</sup>, E  
Salancon<sup>3</sup>, A. Semerok<sup>7</sup>, FL Tabares<sup>8</sup>, A Widdowson<sup>1</sup>

<sup>1</sup>EURATOM/UKAEA Fusion Association, Culham Science Centre, Abingdon, OX14 3DB, UK

<sup>2</sup>Association EURATOM-CEA, CEA/DSM/DRFC Cadarache, 13108 St.Paul lez Durance, France

<sup>3</sup>Max-Planck-Institut für Plasmaphysik, EURATOM Association, D-85748 Garching, Germany

<sup>4</sup>Institut für Plasmaphysik, Forschungszentrum Jülich, Association EURATOM-FZJ

<sup>5</sup>Association EURATOM-TEKES, VTT Processes, PO Box 1608, 02044 VTT, Espoo, Finland

<sup>6</sup>Alfvén Laboratory, Royal Institute of Technology (KTH), Association EURATOM-VR, 100 44 Stockholm, Sweden

<sup>7</sup>CEA Saclay, DEN/DPC/SCP/LILM, Bat. 467, 91191 Gif sur Yvette, France

<sup>8</sup>Association Euratom/Ciemat. Laboratorio Nacional de Fusión. 28040 Madrid, Spain



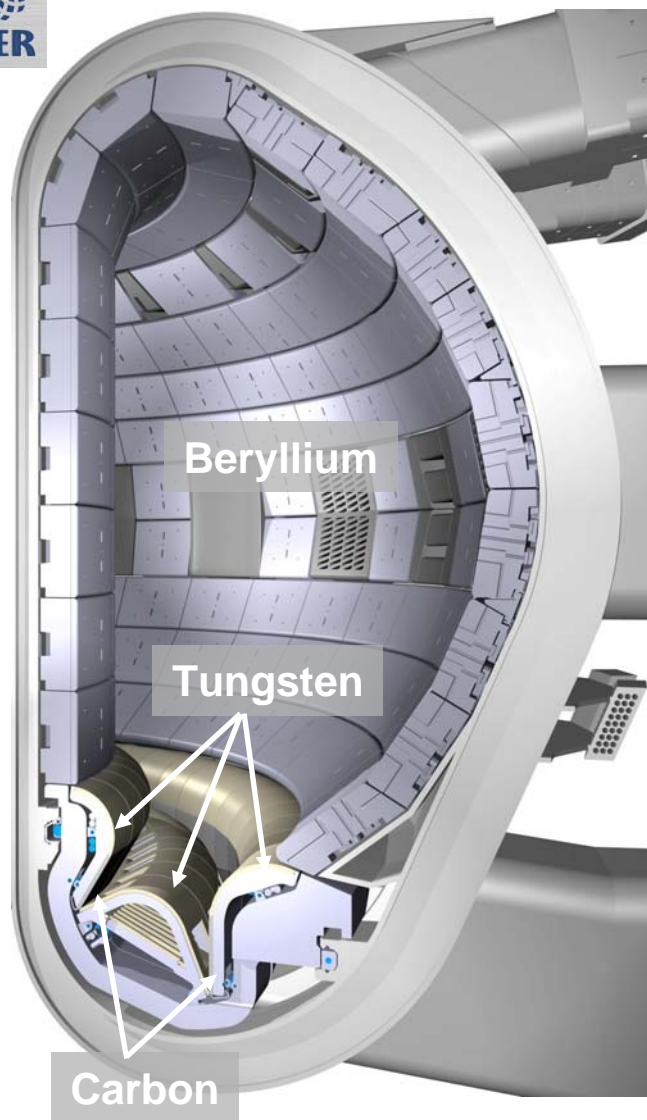
Max-Planck-Institut  
für Plasmaphysik  
EURATOM Association

Forschungszentrum Jülich  
in der Helmholtz-Gemeinschaft



Ciemat  
Centro de Investigaciones  
Energéticas, Medioambientales  
y Tecnológicas

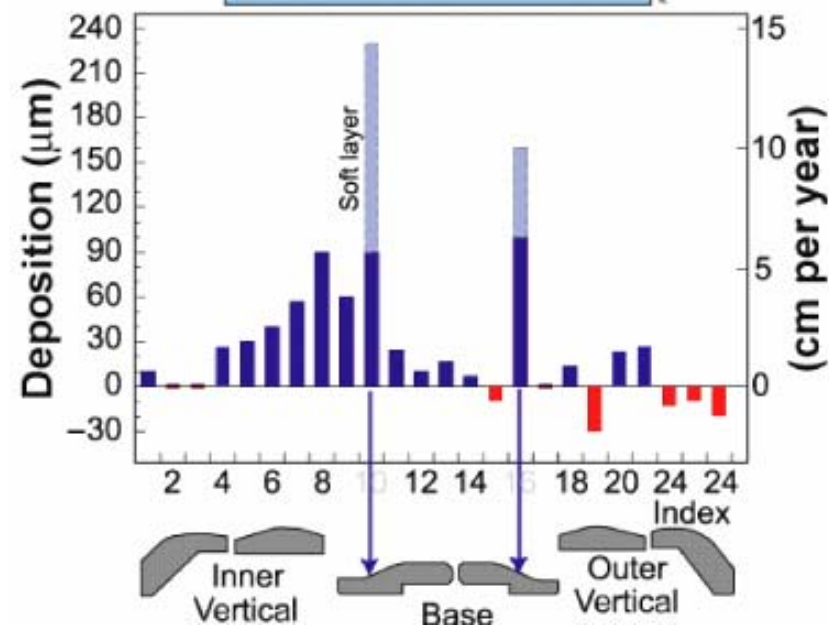
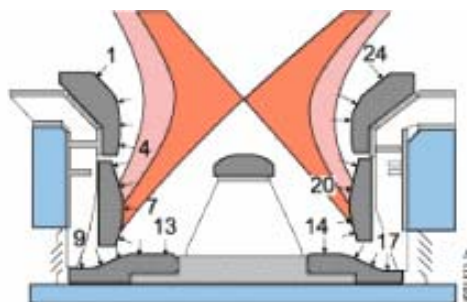
# Motivation for this talk



- In the DT phase, ~50 g T injected/400 s pulse
  - Mobilisable tritium inventory limit (safety) - 350g
  - ❑ **700m<sup>2</sup> Be** first wall and start-up limiter modules
  - ❑ **100m<sup>2</sup> W** divertor dome and baffle region
  - ❑ **50m<sup>2</sup> Carbon Fibre Composite (CFC)** for the divertor strike point tiles
- **Carbon plasma facing components known to cause trapping of hydrogenic atoms for ~18 years (and tritium for ~15)**

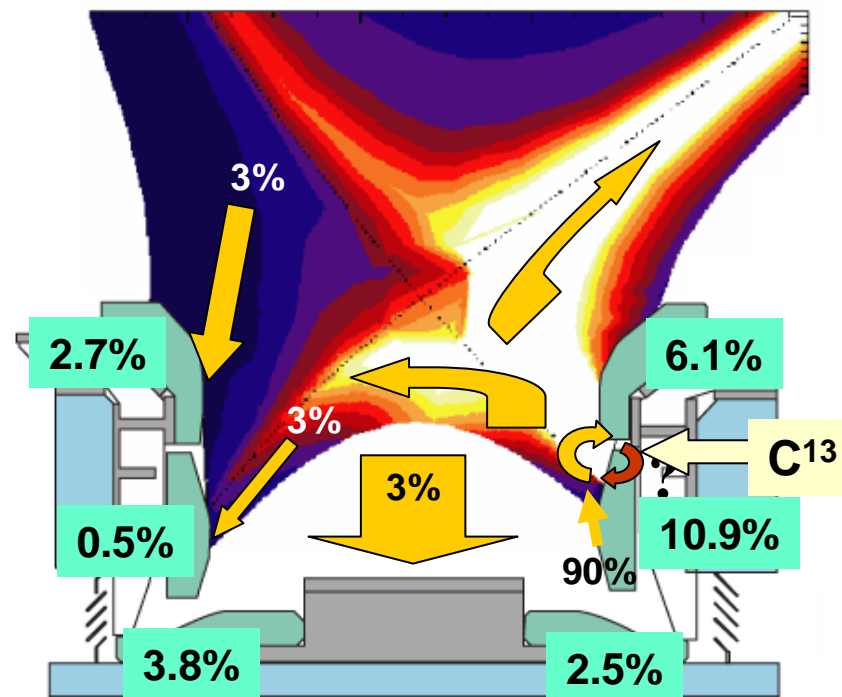
- ❑ Challenge of operating with CFC and tritium mix
- ❑ Growing body of experimental data on tritium retention with carbon and improvements in understanding of the underlying physics
- ❑ Current status of research into tritium removal schemes; efficiency and applicability
- ❑ Integration of tritium removal into ITER operations

# D/T retention linked to C transport



- **D/T trapped in aC:H codeposited layers** ⇒
- Understanding C erosion and redeposition mechanisms is key

- ❑  $C^{13}D_4$  puffed into outer divertor
- ❑ Tile analysis (SIMS/IBA) to track  $C^{13}$
- ❑ EDGE2D/NIMBUS used to model  $C^{13}$  trajectories in background plasma

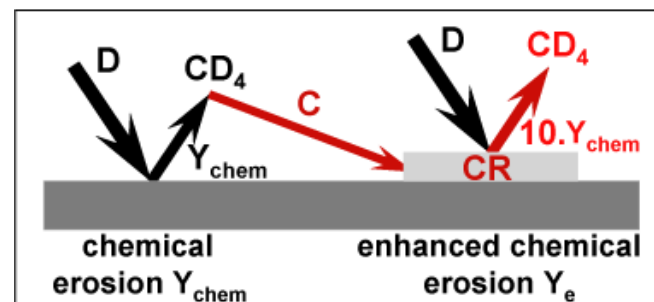
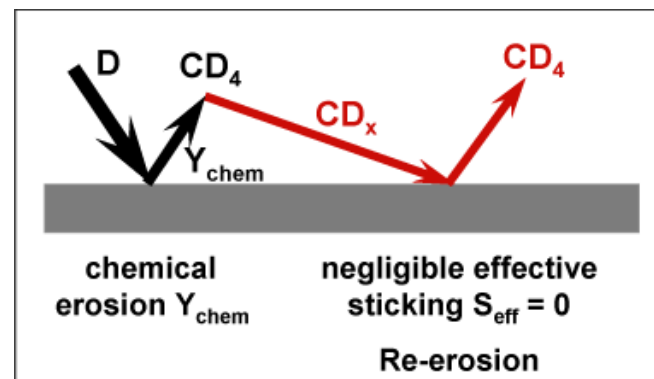


- Reasonable agreement with redeposition at inner divertor – **EXB drifts, SOL flows, ELMs** all play a role

# Be transport will impact C erosion

- >80% of wall area in ITER is beryllium
  - Eroded Be will transport to divertor (as ions)
- ⇒ **modify erosion and co-deposition**

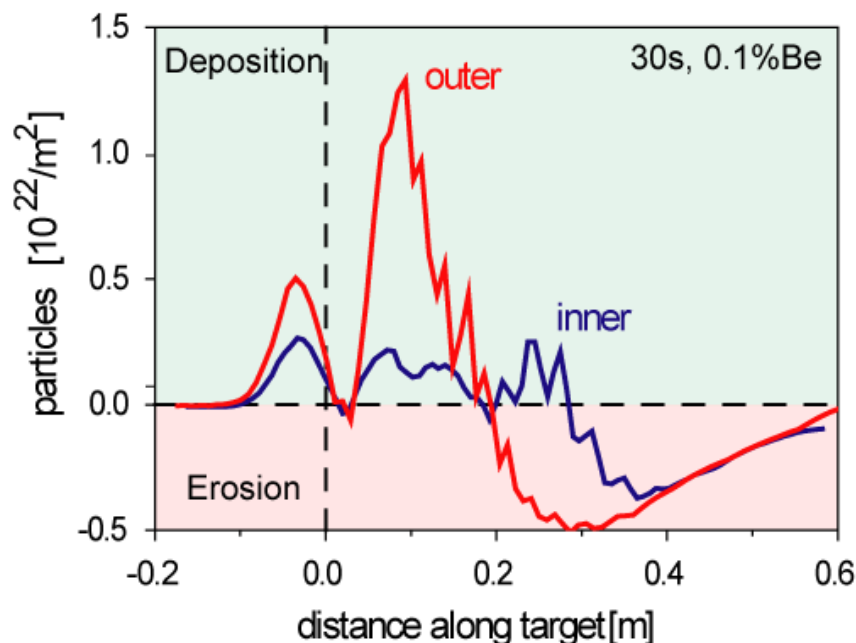
- ❑ **Preliminary** modelling using local erosion & deposition model ERO (still many open questions)
- ❑ Model assumptions validated against TEXTOR C<sup>13</sup> injection experiments



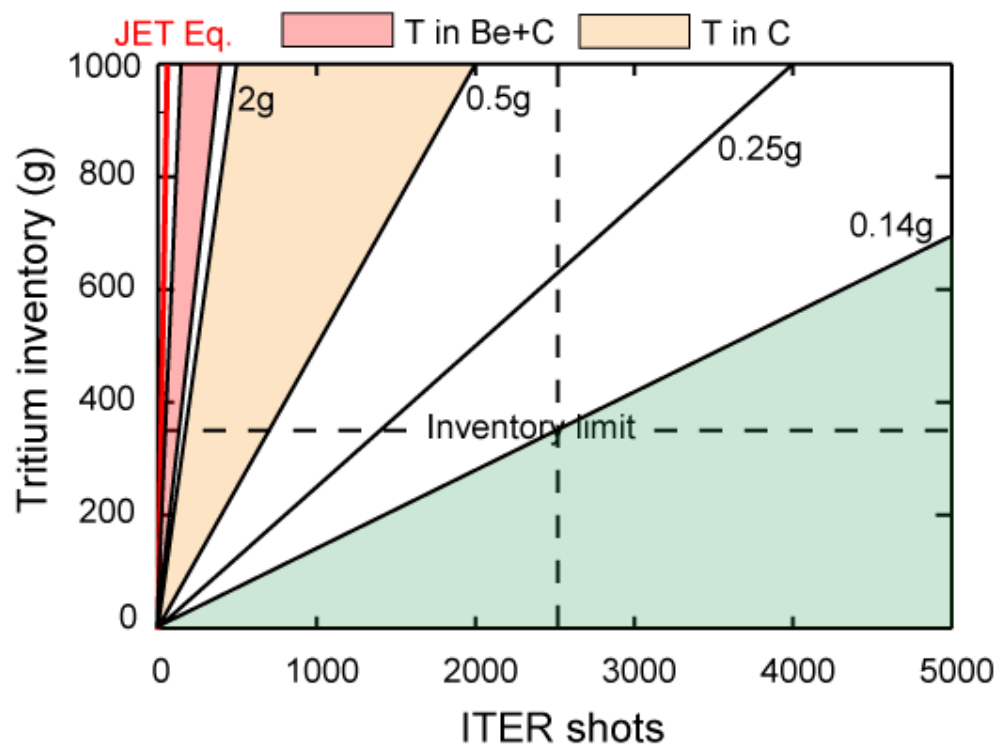
- ❑ Be concentration in plasma plays key role
- ❑ Balance of inc. Be coverage on target (dec. C erosion) and inc. C erosion due to Be flux
- ❑ For a range of Be conc., T/C and T/Be ratios

⇒

**0.5g – 6.4gT/400s shot**



# Clear need for T removal schemes



- Acceptable ITER operation ~2500 shots before maintenance period
- ⇒ Long term T retention/shot must be < 0.14g/400s shot

- ❑ Strategies for T removal essential if CFC targets in DT phase
- ❑ Removal efficiency must be 80% - 98%

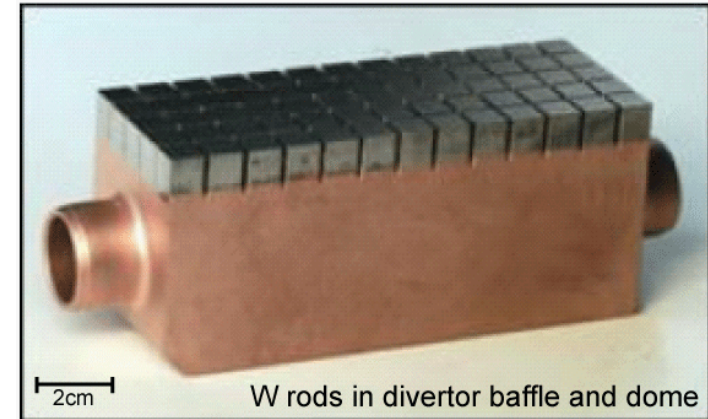


# aC:H co-deposits form in tile gaps

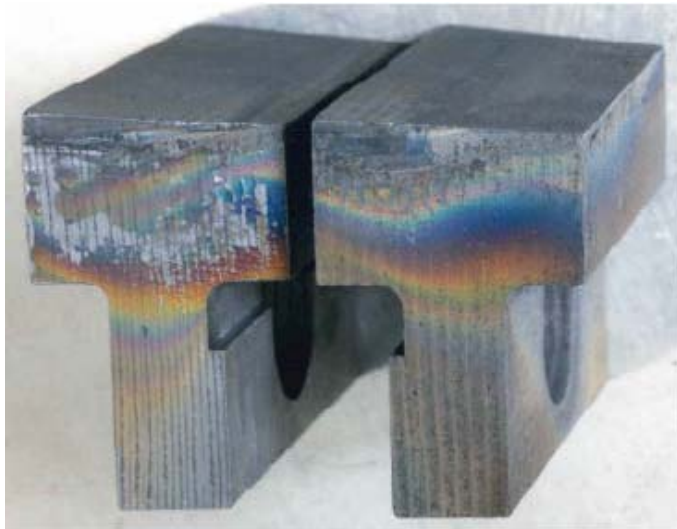
- All ITER plasma facing components will be castellated
- >2,000,000 Gaps in ITER (typ. 0.5-1mm x 10mm)
- Increases plasma exposed areas by factor 2 - 5

CFC target (90,000 monoblocks):	50 m <sup>2</sup>	→	215 m <sup>2</sup>
W baffle & dome (1.2M rods):	100 m <sup>2</sup>	→	460 m <sup>2</sup>
Be main wall (300,000 tiles):	680 m <sup>2</sup>	→	1290 m <sup>2</sup>

ITER mock-up

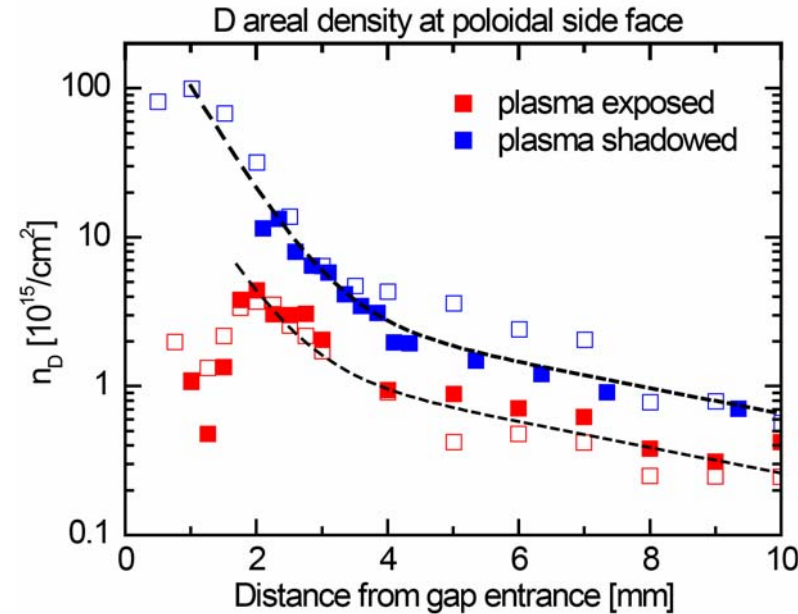


□  $C_xH_y$  molecules and radicals form aC:H co-deposits deep in gaps – how much and how deep is on-going research



CFC tile segments from JET Mk1 divertor,  
6mm gaps

Retention in gaps twice that on plasma-facing  
surfaces (protected from re-erosion)

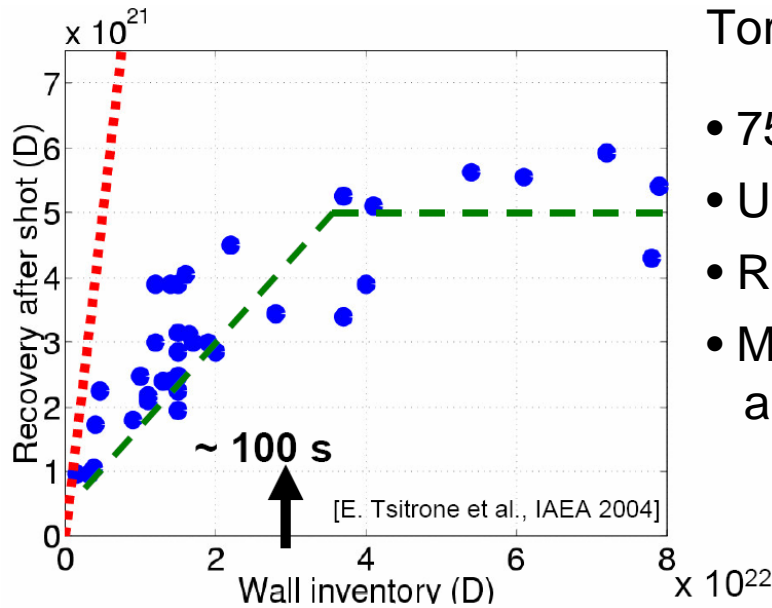


TZM castellated monoblocks exposed to plasma for 200s in TEXTOR

- D retention fall-off dependent on  $\Gamma_D$  and  $T_{\text{tile}}$
- $D_{\text{gap}} \sim 0.4\% - 4\%$  of  $\Gamma_D$ , between low and high  $\Gamma_D$  at  $T_{\text{tile}} \sim 200 - 260^\circ\text{C}$
- Factor 10 decrease in  $D_{\text{gap}}$ ,  $30 \rightarrow T_{\text{tile}} \rightarrow 200^\circ\text{C}$

- Extrapolation to ITER based on  $\Gamma_D$  from B2-EIRENE modelling (Kukushkin, 2005):  
 $\Rightarrow$  **0.5 – 5gT/400s shot**
- Maybe other factors, however:
  - strong function of gap width
  - carbon source (local or remote)
  - period of exposure



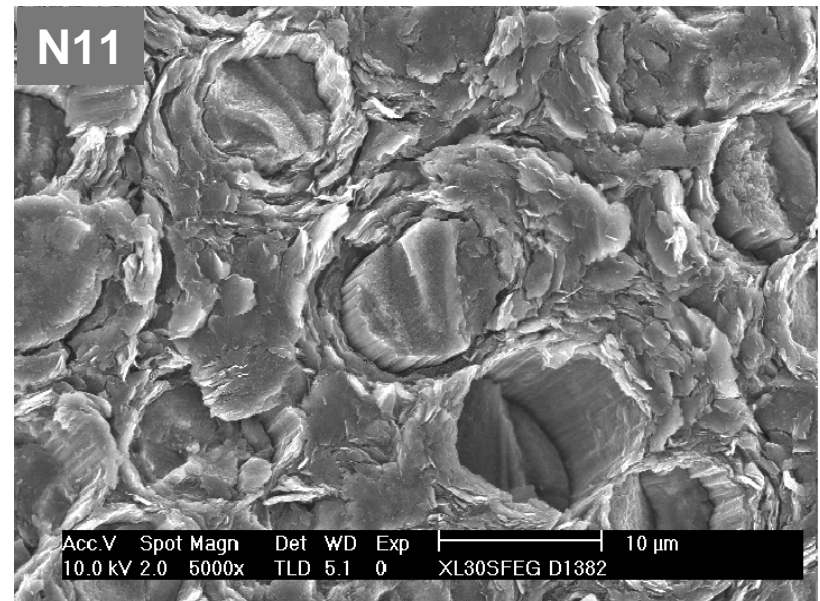


## ToreSupra:

- 75-85% D retention in short shots (<30s)
- Up to 100% D retention in long shots (>100s)
- Retention in short shots easily recovered by He glow
- Measurements of C erosion suggest co-deposition alone may not explain retention

⇒ more than 1 mechanism?

- ❑ Retention in bulk CFC being considered for high fluence conditions
- ❑ Lab studies indicate D retention to several  $\mu\text{m}$  in bulk
- ❑ D inventory  $\propto$  fluence<sup>0.5</sup>
- ❑ Calc. suggest this may initially exceed co-deposition in Tore Supra



⇒ could affect choice of CFC for ITER

- Tritium operation in JET required tritium recovery before manned vessel entry
- Traditional conditioning schemes (but able to evaluate effectiveness with tritium)

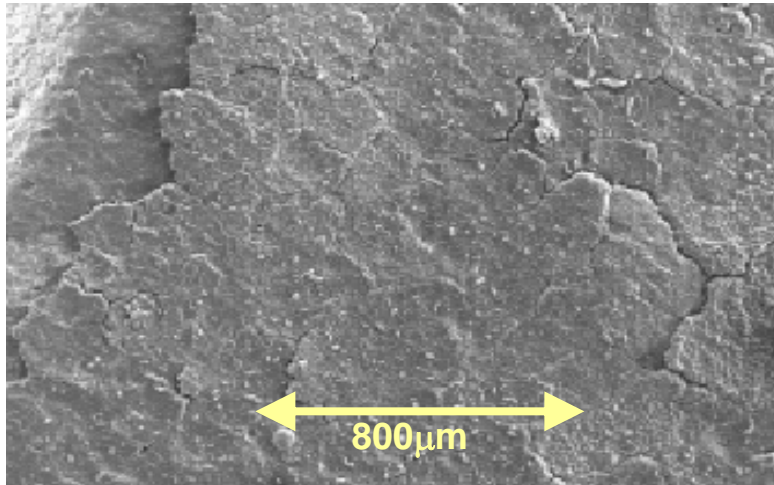
	Time (h)	T release (g)	Efficiency (recovery/inventory)	Recovery (gT/h/150m <sup>2</sup> )
D <sub>2</sub> tokamak discharges with S/P sweep	7	5.5	45%	<b>2</b>
Flushing with D <sub>2</sub> (1 – 10 Pa)	4	0.1	2%	<b>0.06</b>
D <sub>2</sub> GDC/ECRH	5	<0.04	<1%	<b>&lt;0.02</b>
Baking (135 °C) under vacuum	24	0.006	<1%	<b>&lt;0.001</b>
Flushing with N <sub>2</sub> (350 Pa, 150°C)	8	~0.15	3%	<b>0.05</b>
Flushing with air (100kPa)	2000	1.85	30%	<b>0.002</b>

- ❑ Efficiencies much less than 80 – 98% that is required for ITER  
⇒ **Need to develop new T removal schemes**
- ❑ Must address all sources of retention and be compatible with ITER operation

- Tritium trapped in aC:D/T co-deposits  $\Rightarrow$
- Oxidation an obvious candidate for detritiation through the reaction :



- In-situ – no need for vessel entry
- Volatile products pumped from vessel
- Several schemes under investigation:
  - ☐ Baking in  $\text{O}_2$
  - ☐ ECR or ICR  $\mu$ -wave plasma in  $\text{O}_2$  or  $\text{He/O}_2$  mix
  - ☐ DC Glow discharge cleaning in  $\text{He/O}_2$  mix
- Studies on-going in both laboratory and tokamak environments and both laboratory produced and tokamak co-deposited films

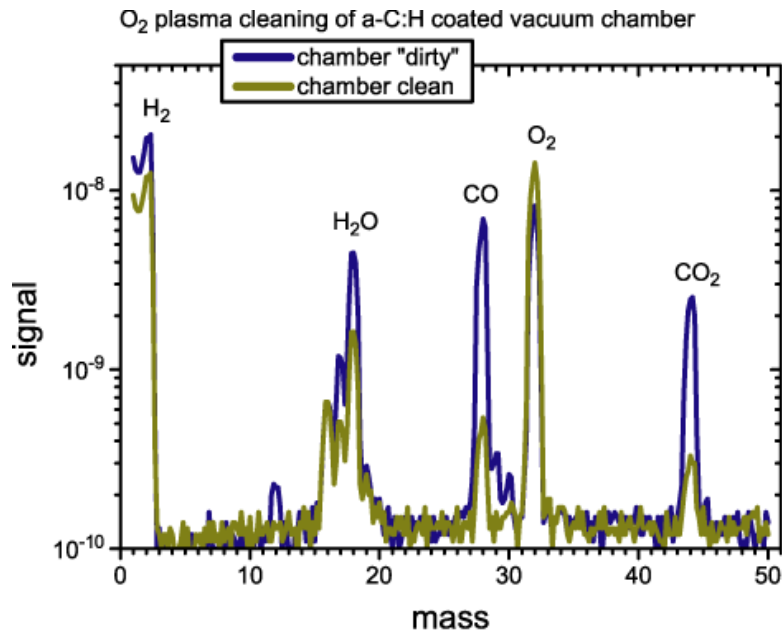


Treatment	D Content (10 <sup>20</sup> m <sup>-2</sup> )	Removal efficiency (%)	Removal rate (gT/h/150m <sup>2</sup> )
Original surface	121		
300°C, air, 2h	35	70	<b>1.6</b>
300°C, air, 10h	2.4	98	<b>0.45</b>
550°C, air, 1h	7	94	<b>4.3</b>
1000°C, vacuum, 1h	6	95	<b>4.3</b>
357°C, 0.3mb O <sub>2</sub> (TEXTOR)			<b>0.03</b>

- ❑ Molecular chemistry – O<sub>2</sub> penetrates all regions of deposition but ....
- Low D removal efficiency below ~300°C (*cf* ITER wall bakeout temp 240°C)
- High O<sub>2</sub> pressure needed for high removal efficiency
- Co-deposit not fully removed – becomes flaky and peels off  
⇒ Inhibited O penetration and release of volatiles due to carbide formation with impurities? WC and BeC may form in ITER ...
- O<sub>3</sub>/O<sub>2</sub> mix effective at <200°C and low pressure but damage to bulk CFC seems to be too high

# O-Plasma – effective at room temp

- ❑ ECR plasma in 100% O<sub>2</sub>
- ❑ Products: CO, CO<sub>2</sub>, H<sub>2</sub>, H<sub>2</sub>O



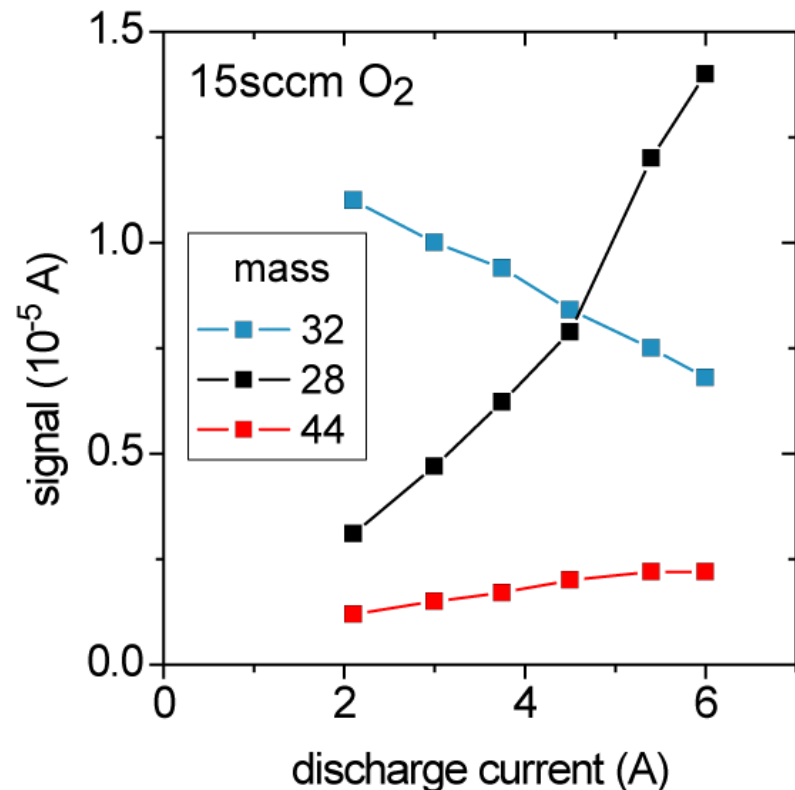
He/O<sub>2</sub> mixture:

- $v_E$  limited by He ion flux at high %O<sub>2</sub>
- ⇒  $v_E$  **saturates above few %O<sub>2</sub>**

Erosion rate,  $v_E$

- increases with  $T_{\text{surf}} \Rightarrow$  **chemical reactions**
- and with bias volts  $\Rightarrow$  **collisions**

⇒ 2 step process: surface damage by ion bombardment then chemical erosion



	Asdex Upgrade	TEXTOR
$O_2/(O_2+He)$	2%	0% – 100%
chamber pressure	$6.4 \times 10^{-3}$ mb	$0 - 5 \times 10^{-3}$ mb
discharge current	$3 \times 1.8$ A	$4 \times 1.5$ A
discharge voltage	600 V	400 V
RF assistance		120 W

## Asdex Upgrade:

49h, 25g removed,  $7 \times 10^{18}$  C-at/s  
 $\Rightarrow v_E \sim 1.4 \times 10^{17}$  C-at  $m^{-2}s^{-1}$

## TEXTOR:

3h, 5.2g removed,  $2 \times 10^{19}$  C-at/s  
 $\Rightarrow v_E \sim 5.7 \times 10^{17}$  C-at  $m^{-2}s^{-1}$

i.e. **0.075 - 0.3g T/h over 150m<sup>2</sup>**

- CO and CO<sub>2</sub> dominant
- T<sub>2</sub>O 30 times higher than He GDC
- Production saturates at low O %

### ☐ **No removal from shadowed areas:**

a:C:H coated samples behind first wall,  
 deep in divertor untouched

### ☐ **or boronised regions:**

B-coated sample coupons and boron  
 coated co-deposited tiles unaffected

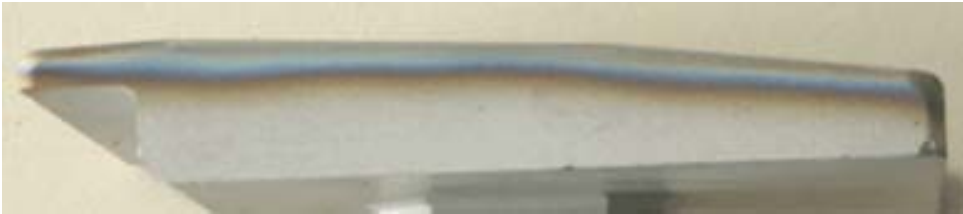
- Impact of WC, BeC in ITER?

- Tokamak and Lab studies less clear on removal from tile gaps
- O<sup>+</sup>/O may penetrate several mm into sufficiently wide gaps  
 $\Rightarrow$  Castellation and tile gap design may be important for ITER



# Impurities in aC:H reduce efficiency

- Tokamak produced aC:H co-deposits on W substrate efficiently cleaned in He/O discharge



Fully removed with 6.25 hours lab GDC  
 $\Gamma_i \sim 2.5 \times 10^{18} \text{ m}^{-2} \text{ s}^{-1}$ , 8mbar, 20% O<sub>2</sub> in He

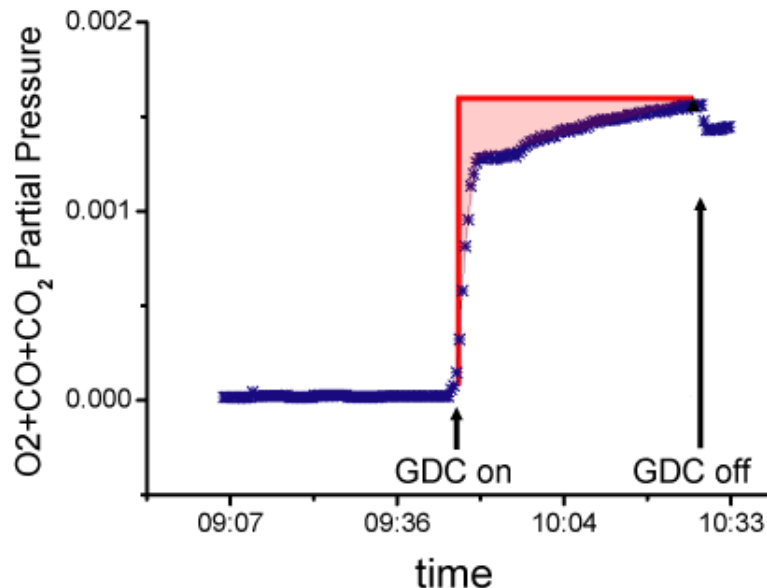


- ☐ Similar  $v_E$  to tokamak GDC
- ☐  $v_E$  for tokamak co-deposits up to factor 10 less than for laboratory produced
- ☐ 80% co-deposit eroded during first 20% of plasma exposure

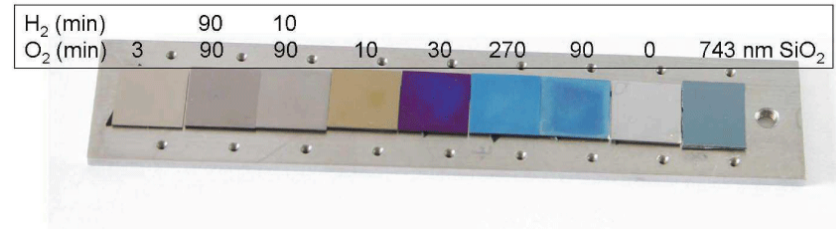
⇒ **effect of impurities in co-deposit building up at surface?**

- W, Be will mix with aC:H in ITER

Not all injected  $O_2$  is pumped out of the vessel during GDC



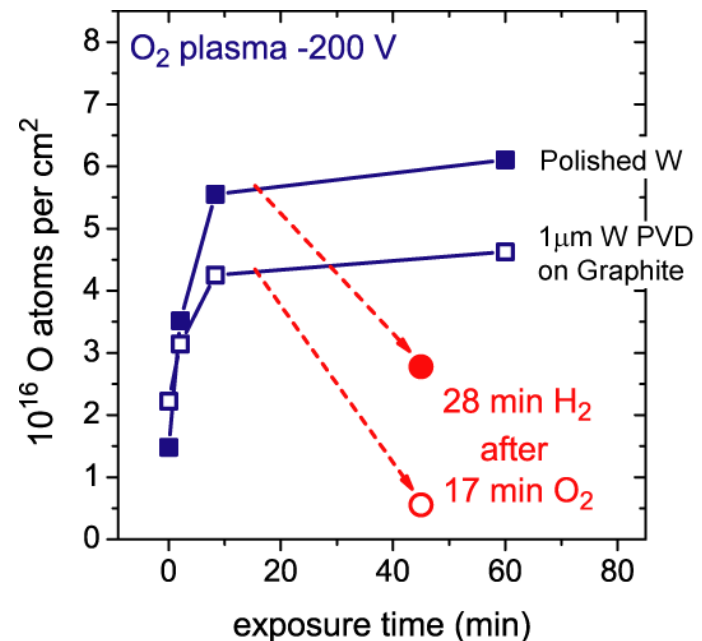
- Some O retained in metal oxides



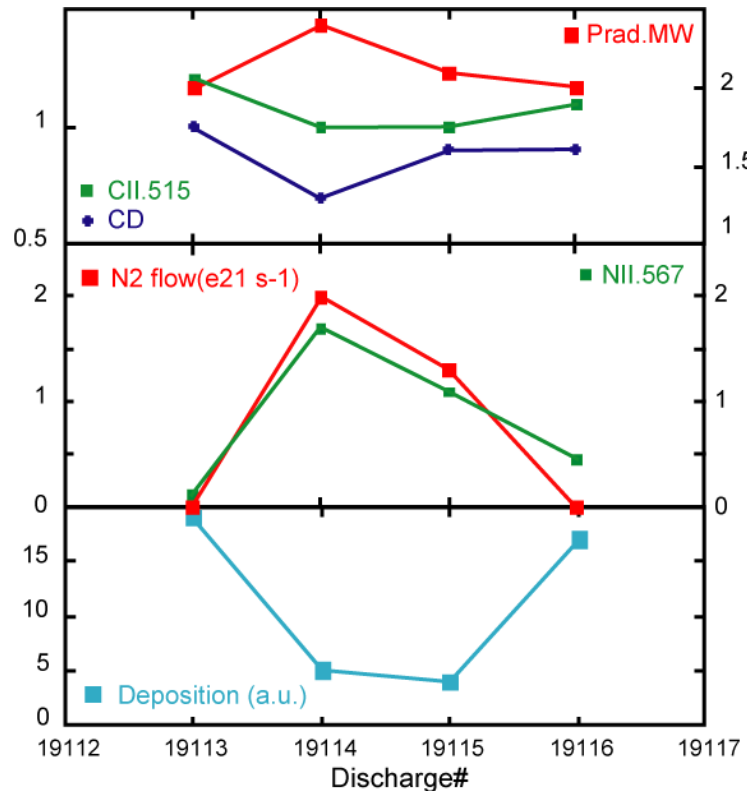
- O retention higher at larger  $V_{bias}$   
 $\Rightarrow$  opportunity for optimisation
- H<sub>2</sub> discharge effective at removing oxides

- ❑ TEXTOR Recovery: 66h H<sub>2</sub> GDC, 0.5h He GDC & boronisation
- ❑ Asdex Upgrade Recovery: 72h baking at 150°C, 10h He GDC & boronisation)

Will recovery extrapolate to BeO?



# Alternative chemistry may have a role

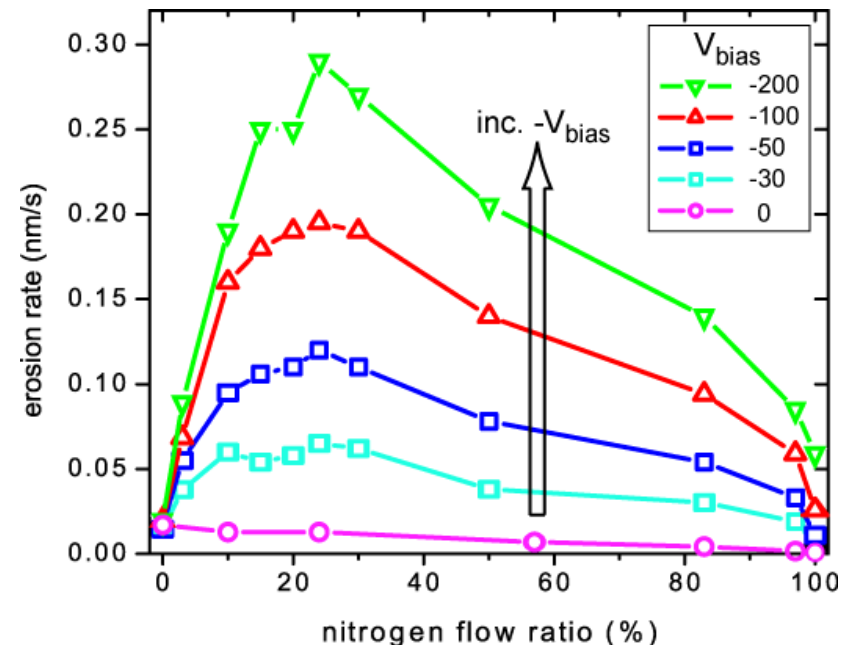


- Synergistic interaction of H and N at surface – peaks at ~ 75%:25%
- Erosion rates high in H<sub>2</sub>/N<sub>2</sub> plasmas

$v_E$  up to 1  $\mu\text{m}/\text{hour}$  for lab deposits in ECR plasma

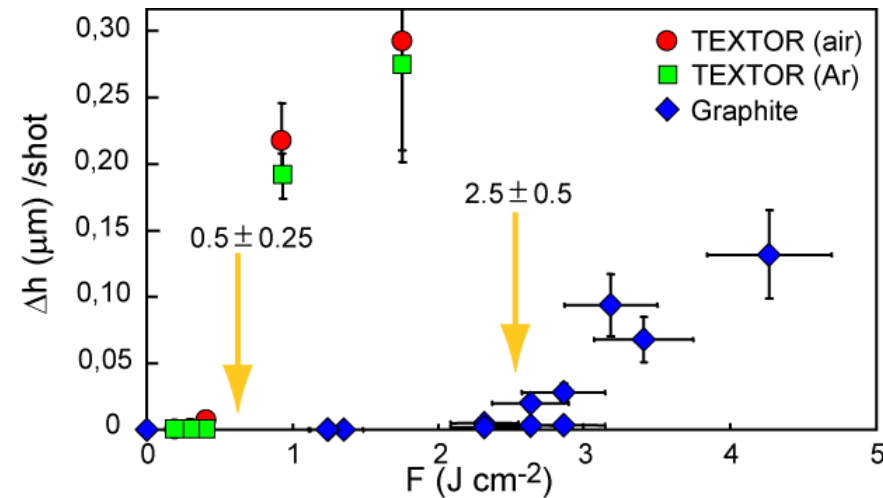
less than O, but not optimised

- ☐ N<sub>2</sub> injection into Asdex Upgrade sub-divertor
- ☐ Factor 5 reduction in aC:H net co-deposition rate
- ☐ No significant N retention
- ☐ Effect not seen with Ar (laboaratory studies)
- ‘Scavenging’ proposed as one mechanism – moping-up of reactive radical pre-cursors
- But also alternative explanations -

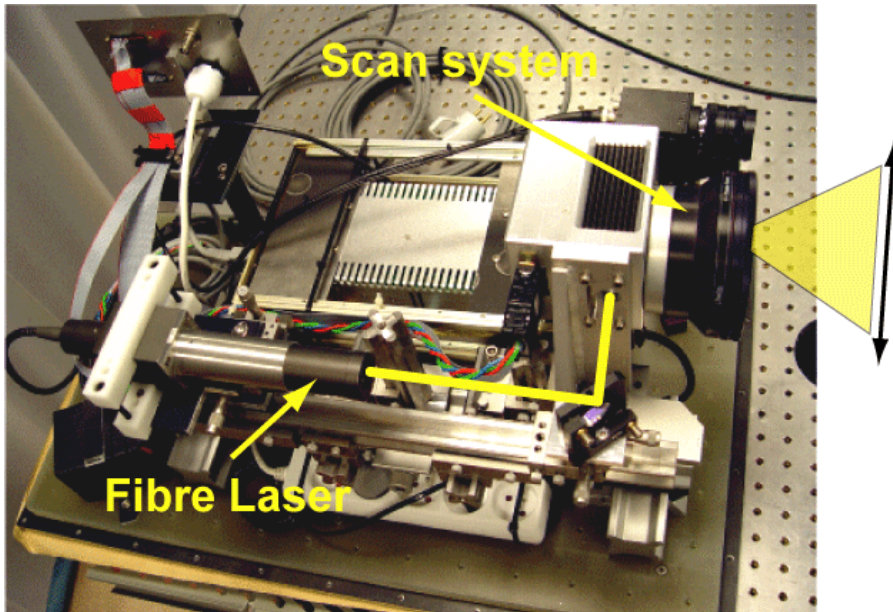


- aC:H co-deposits have poor thermal conductivity compared to substrates (CFC, Be, W)
- Surface heat flux leads to rapid temperature rise in co-deposit  $\Rightarrow$  ablation or chemical ‘bond-breaking’
- Two ‘photonic cleaning’ schemes under investigation:
  - ❑ LASER
  - ❑ Flash-lamp
- Requires vessel access, but can operate in high magnetic fields and in vacuo, inert gas or atmospheric conditions
- Studies on-going in both laboratory and tokamak environments and both laboratory produced and tokamak co-deposited films

# Laser cleaning of TEXTOR tile



- Energy density threshold for removal
- Threshold factor 5 lower for co-deposit compared to graphite – selective removal
- No difference between active and inert gas environment



- Trials conducted in JET BeHF
- Co-deposit easily removed but only 10% T released  $\Rightarrow$  micro-particulate?

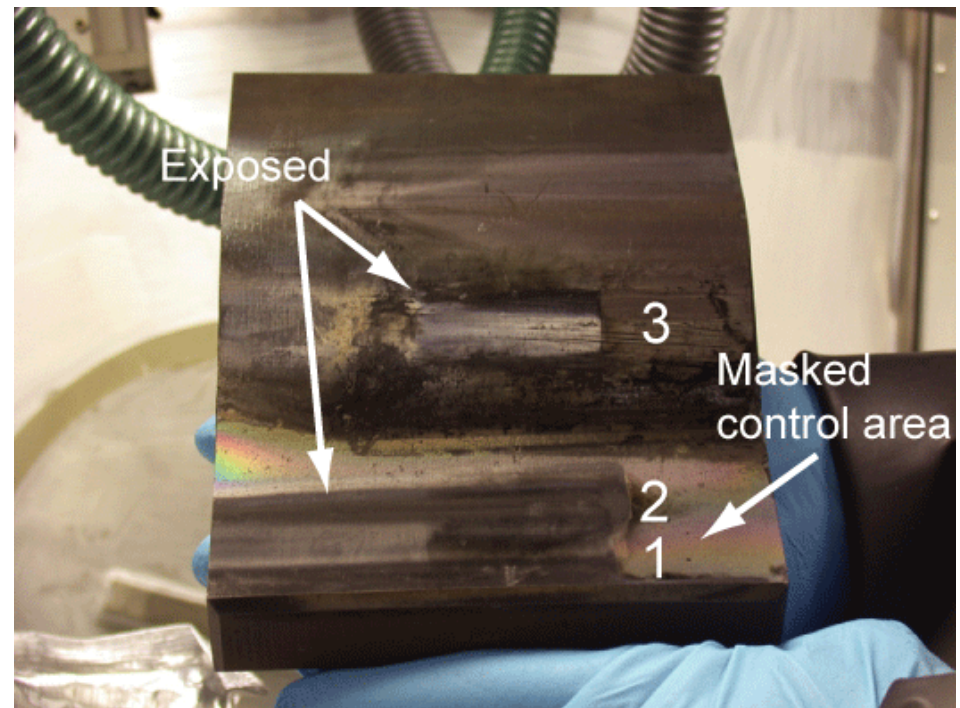
Galvo-scanning fibre laser developed for JET



# Flash-lamp cleaning of tritiated aC:H

- ❑ Photon flux from 500J, 140 $\mu$ s flash-lamp  
 $\Rightarrow$  3.6MW
- ❑ Rep. rate 5Hz
- ❑ Focused using semi-elliptical cavity –
- ❑ Footprint  $\sim 30\text{cm}^2$  @ 30mm  
 $\Rightarrow$  375MWm $^{-2}$ , 6J/cm $^2$

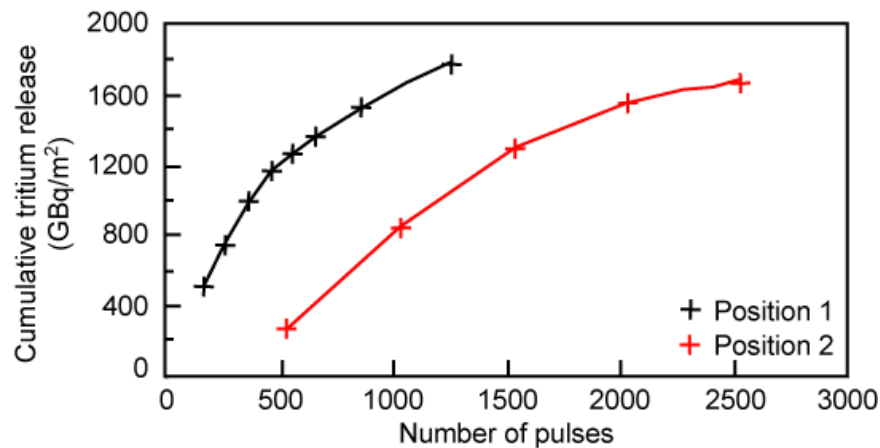
- Trials now conducted using flash-lamp in JET beryllium handling facility
- Aim to clean thick, tritiated co-deposit from inner divertor CFC tile



JET 2004 trial showed engineering feasibility of flash-lamp technology

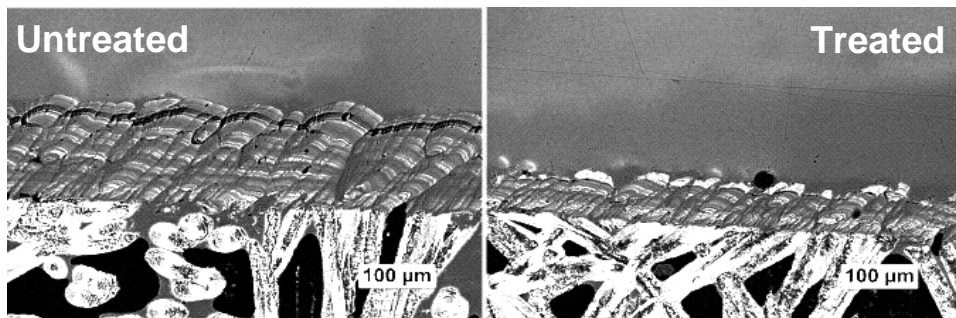


# 1<sup>st</sup> demonstration of T-removal



- Total T release  $\sim 9\mu\text{g}$ .
- Decreasing efficiency with number of pulses
- 40% of T inventory & 70-90  $\mu\text{m}$  co-deposit, removed (off gas & SEM)

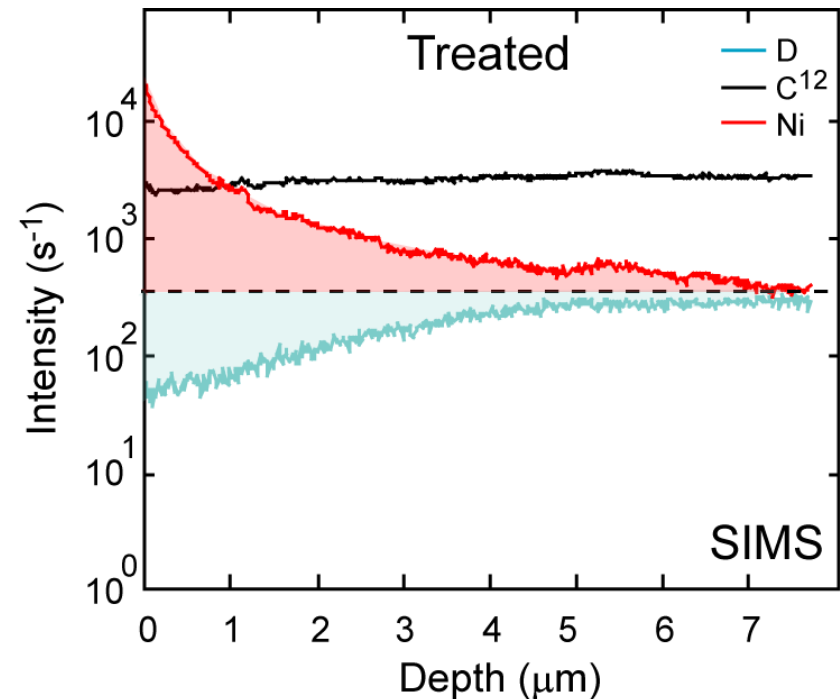
⇒ **0.075g T/h over 150m<sup>2</sup>**



□ 7 $\mu\text{m}$  de-tritiation at surface of treated zone

→ Consistent with FE calcs of bulk heating above 700K

□ Build-up of Ni at surface → explanation for roll-over of tritium release/pulse? (similar results for Be on other treated tiles)



# Big 'toolbox' needed for ITER

- No single T-removal scheme likely to be sufficient – let's not close any doors
- Integration of different schemes on different timescales will probably be required – the 'good housekeeping' approach

	No Action	'Good housekeeping'	%T removal/mitigation	Possible technique
During the shot	3g	3g $\Rightarrow$ 1.8g	40%	N <sub>2</sub> Scavenging Optimisation of fuelling
End of shot &/or inter-shot	3g	1.8g $\Rightarrow$ 1.1g	40%	D-only phase (20%) Disruption cleaning D-only discharges D $\mu$ W-plasma
Overnight (10 hours)	30g	11g $\Rightarrow$ 9g	20%	D $\mu$ W-plasma D <sub>2</sub> flush
Weekends (2 days)	150g	45g $\Rightarrow$ 30g	35%	O <sub>2</sub> /He or N <sub>2</sub> $\mu$ W-plasma and D- $\mu$ W recovery
Monthly (9 days)	<b>450g</b>	90g $\Rightarrow$ 45g	50%	O <sub>2</sub> /He or N <sub>2</sub> $\mu$ W-plasma O <sub>2</sub> /He GDC (fields off?) and D- $\mu$ W recovery
Annual (4 months)	<b>3.6kg</b>	350g $\Rightarrow$ <b>35g</b>	90%	Photonic-cleaning by flash-lamp or laser (RH entry)

- ❑ **Example** of T-removal integrated into ITER operating schedule
- ❑ Extrapolated from predicted/measured T-removal rates allowing for future optimisation

- ❑ Challenge of long term tritium retention with carbon known for at least 18 years but efforts to diagnose, model and resolve only expanding in last few years
- ❑ Considerable way to go before models providing reliable estimates for tritium retention with carbon in ITER are available
- ❑ Several T-removal schemes now being investigated but all have drawbacks – no easy solutions. Much more effort needed to provide ITER with reliable technology
- ❑ Even if DT phase of ITER does not include CFC, co-deposit removal required to ensure carbon not present in vessel
- ❑ T-retention does not vanish in an all-metal ITER – trapping with intrinsic BeO or in  $\alpha$ -damaged W may not be trivial (e.g. 0.2g/400s shot)
- ❑ T-removal schemes for an all metal ITER (and future devices) may be necessary – and may be more difficult – but little or no effort yet