



Cu/ZrO₂ Catalysts for Methanol Steam Reforming: Structure - Activity Correlations

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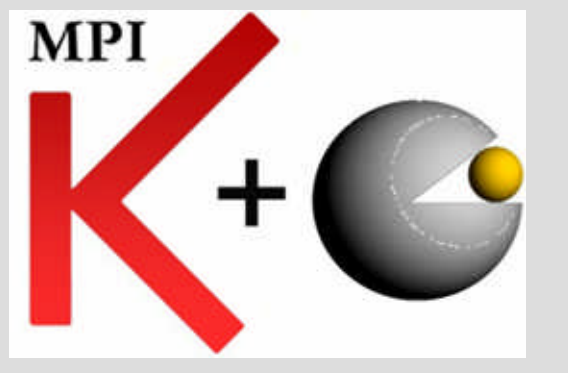


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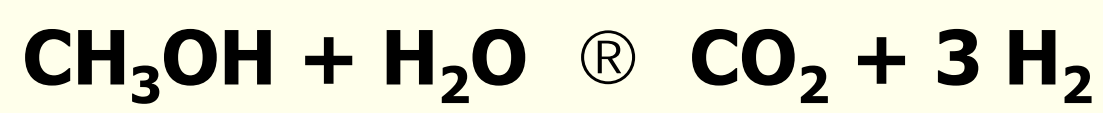
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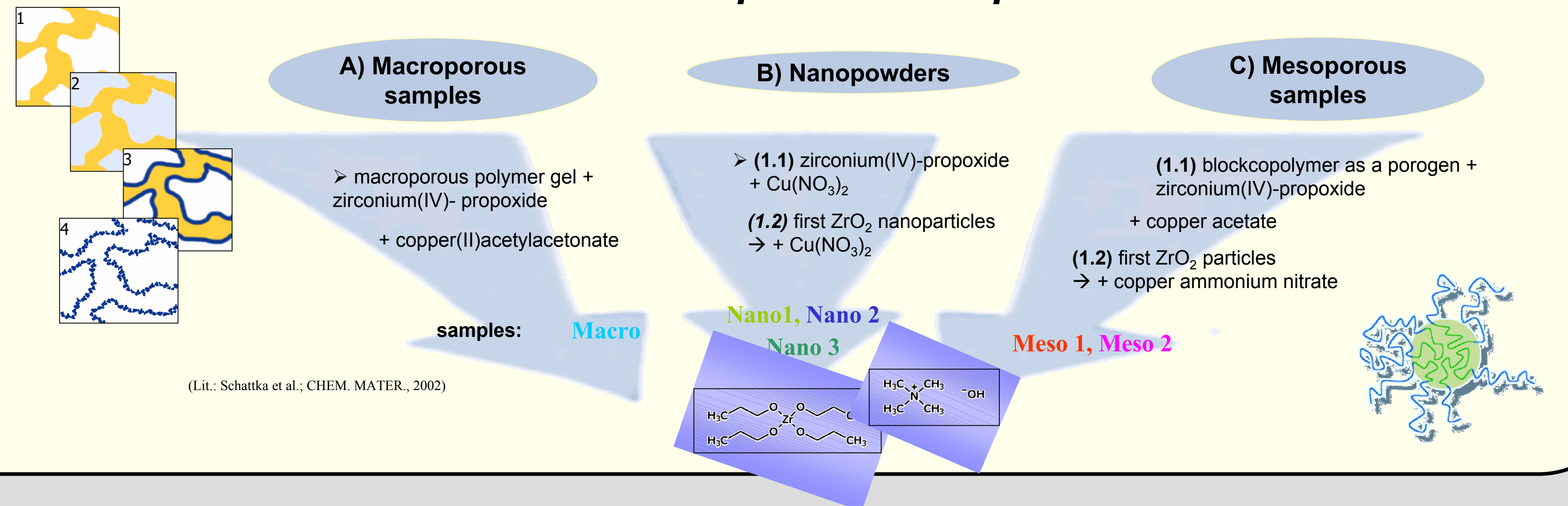


Motivation

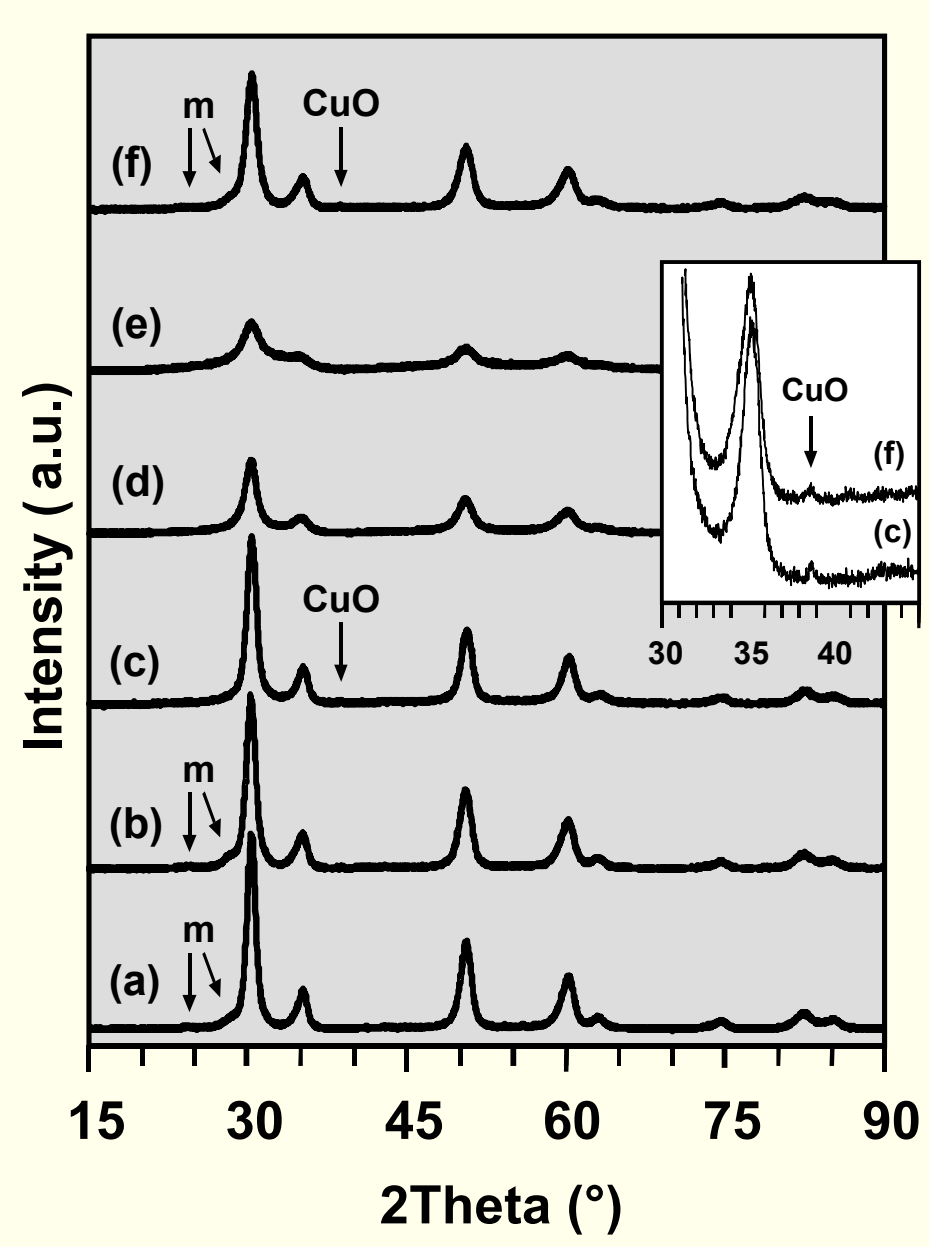


- on-board production of H₂ for mobile fuel cell applications based on our knowledge about Cu/ZnO systems [1,2,3]
- preparation of improved catalysts [4] (Rational Catalyst Design)
- Investigation of structural changes in correlation with catalytic activity and stability under reaction conditions with in-situ XAS (X-ray absorption spectroscopy), in-situ XRD (X-ray diffraction)

Samples Preparation



Catalyst Precursors

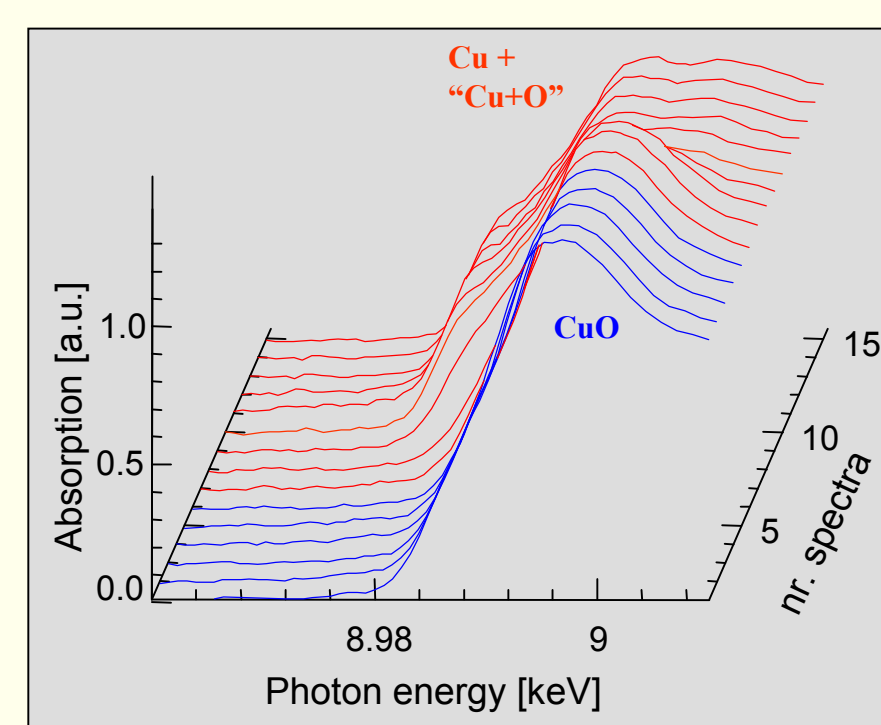


X-ray diffraction patterns

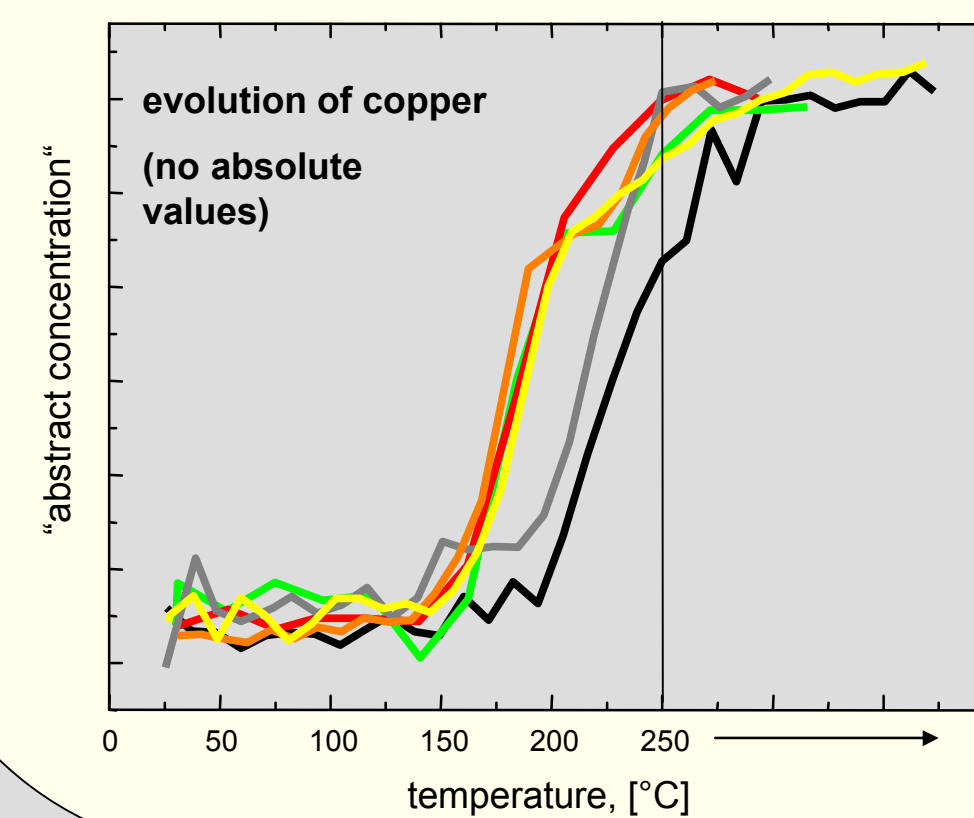
- with X-ray diffraction (XRD) difficult to detect copper phases because of the low copper concentration and very small crystallites
- copper phase detectable only in Nano 3 and Macro
- ZrO₂ mostly tetragonal (high temperature modification)
- well crystallised in nanopowders, and macroporous samples but less crystallised in mesoporous materials

XRD patterns of "as prepared" CuO/ZrO₂ samples. Arrows mark small peaks of monoclinic zirconia (m) and CuO
a) Nano 1, b) Nano 2, c) Nano 3, d) Meso 2, e) Meso 1, f) Macro

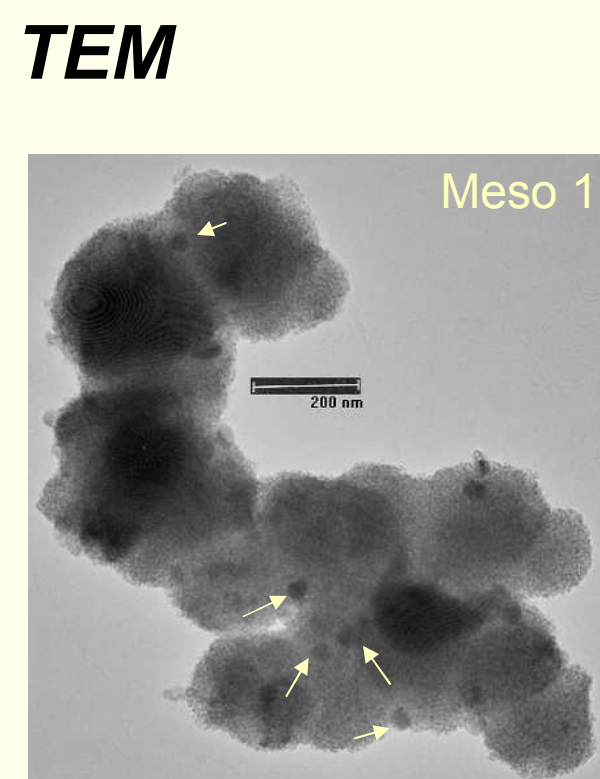
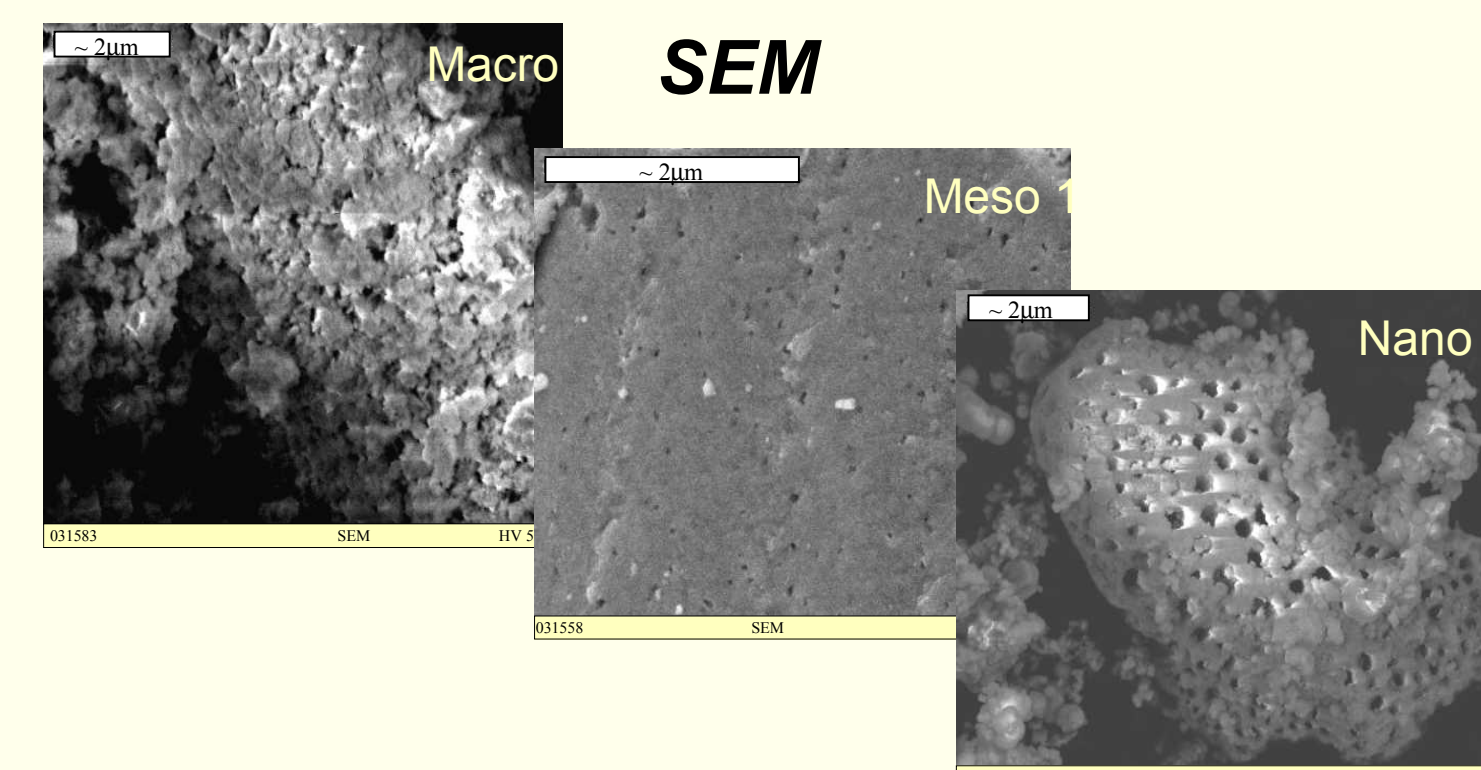
XANES



In situ Cu K edge XANES spectra from CuO/ZrO₂ to partially oxidised Cu/ZrO₂ during a TPR in 2% H₂/He



Reduction Kinetics

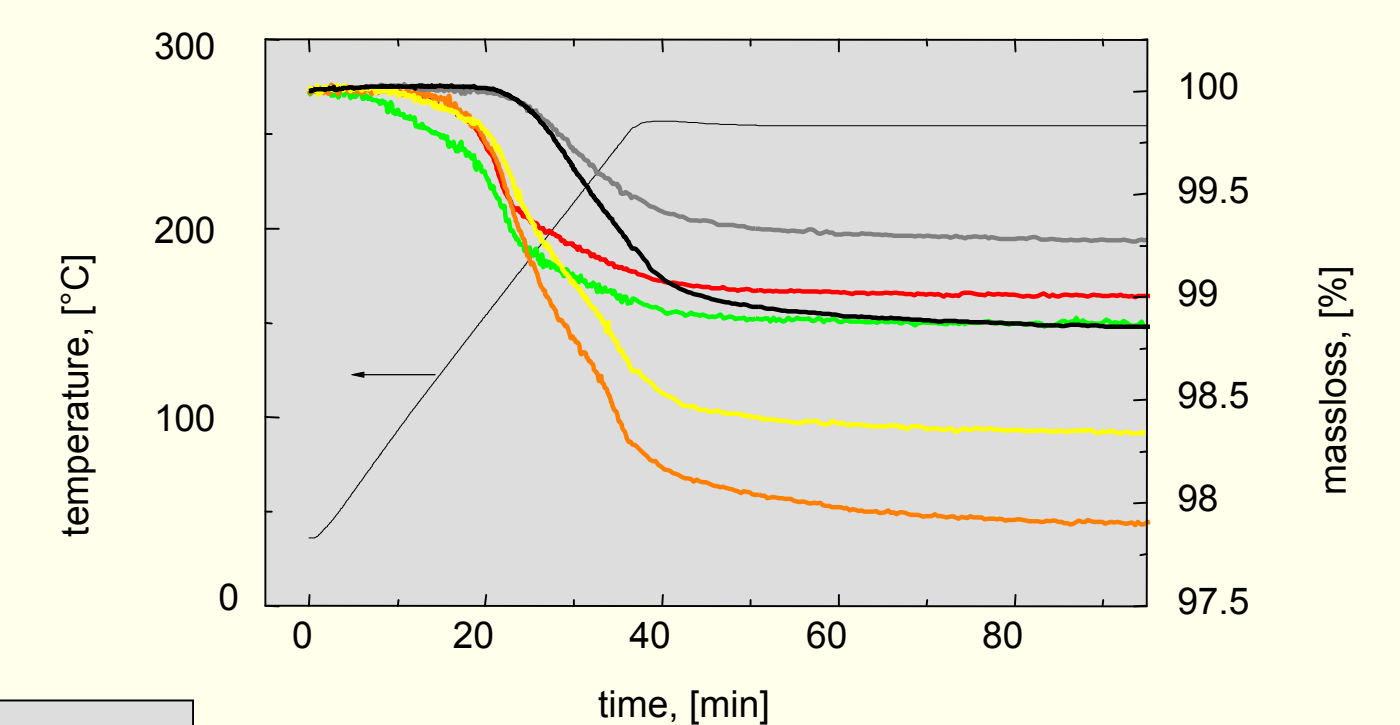


Mesoporous samples:

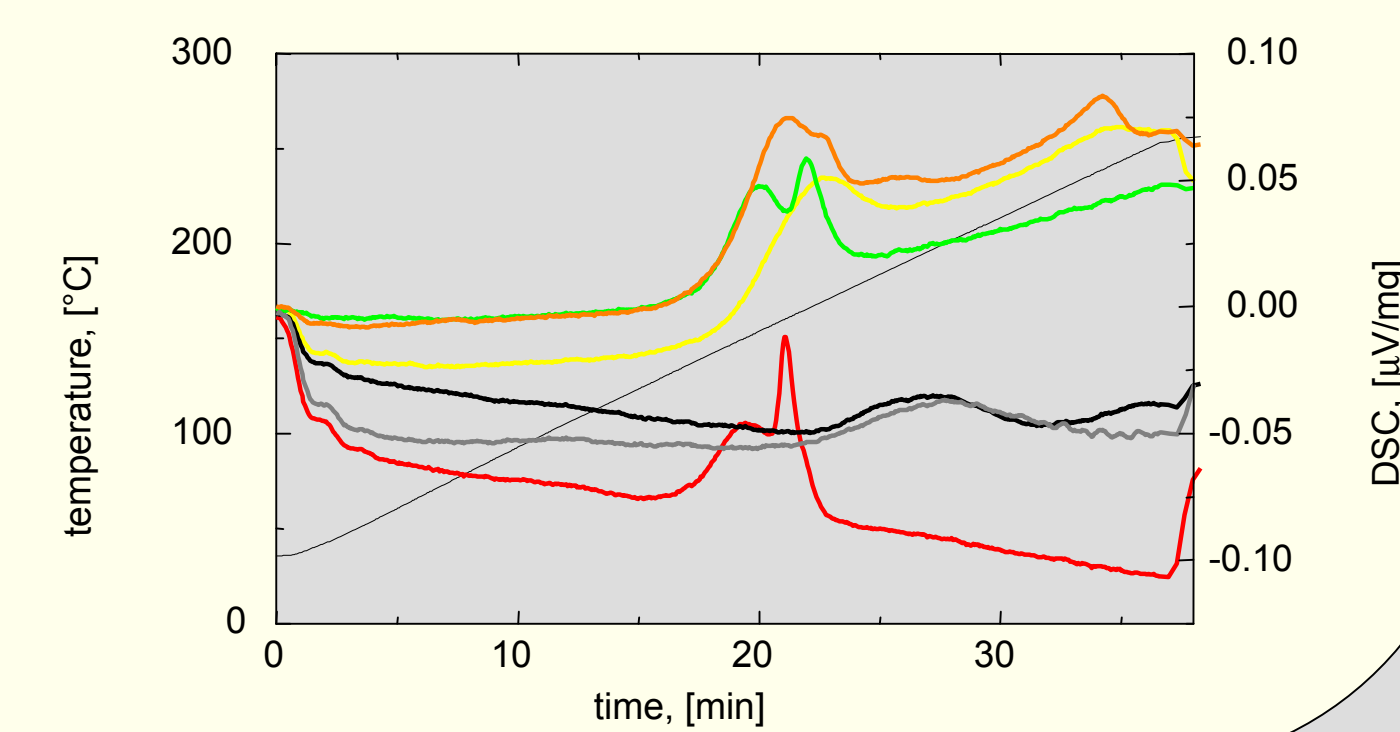
- compact materials
- larger copper particles → reduction is retarded

TG and XANES analysis results support observation of incomplete reduction from EXAFS

TG/DSC



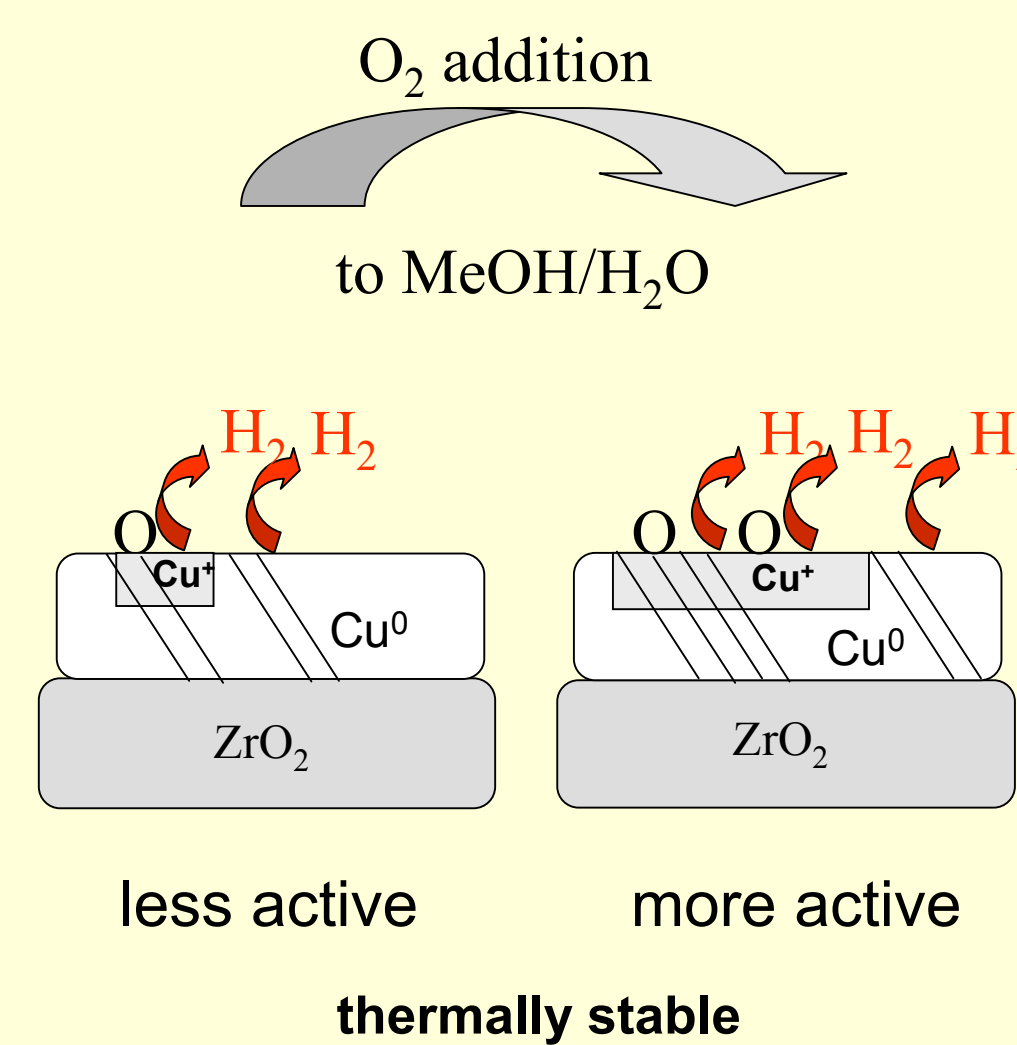
TG/DSC measurements during reduction in 2% H₂/He



Structure-Activity Correlations

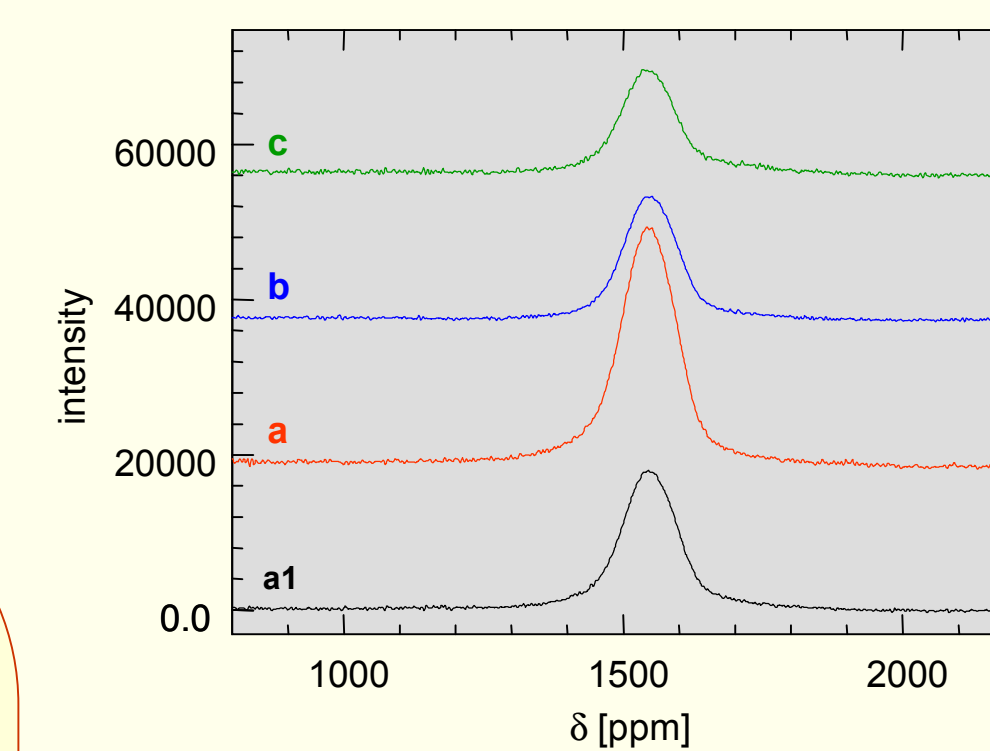
Conclusions

Structural Model



- composition of catalyst precursors: CuO + ZrO₂ (mainly tetragonal)
- reduction with methanol/ water results in copper metal + copper oxide phase
- temporary O₂ addition into the feed increases microstrain and oxygen contribution
- increase in hydrogen production
- partially oxidised Cu nano particles on ZrO₂ are active for MSR
- catalysts are thermally stable (400°C)
- no severe sintering
- no loss of activity after reactivation

⁶³Cu NMR

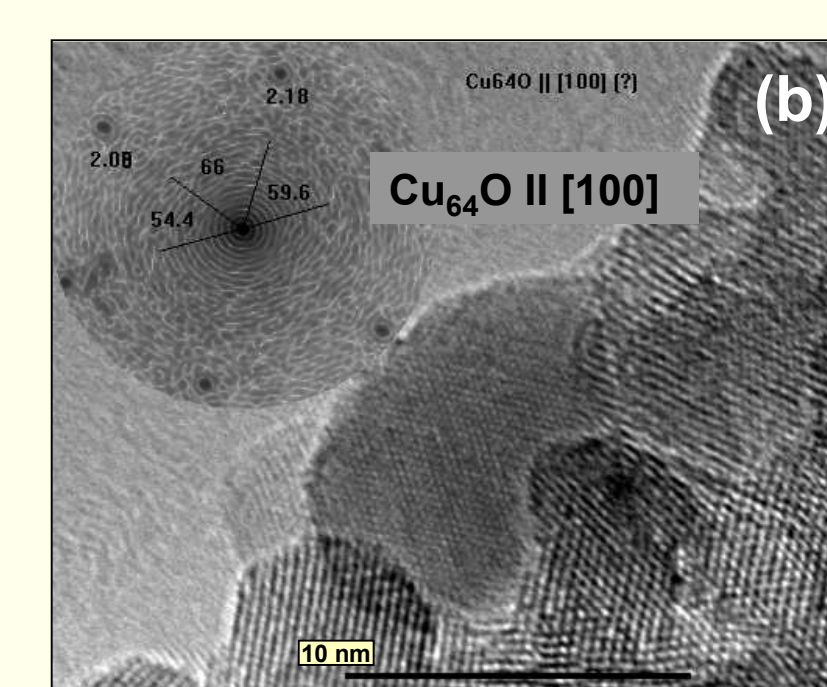
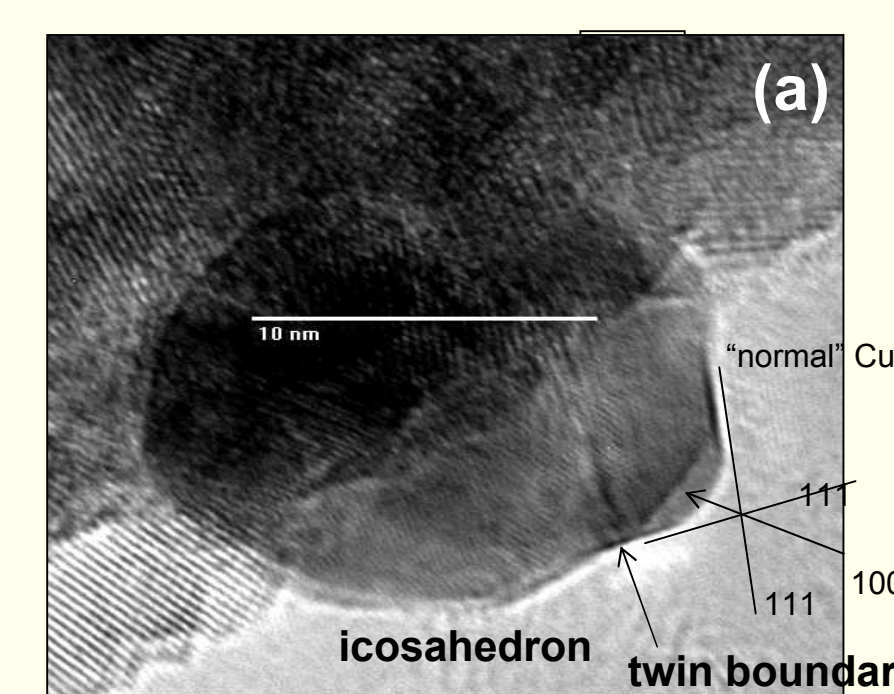


Sample	left FWHM	right FWHM	ratio low/high
a1	97	111	0.87
a	106	104.6	0.99
b	92.6	105.2	0.88
c	93.5	120.2	0.78

asymmetric line profiles indicate strain/disorder
→ strain/disorder is highest after O₂ addition

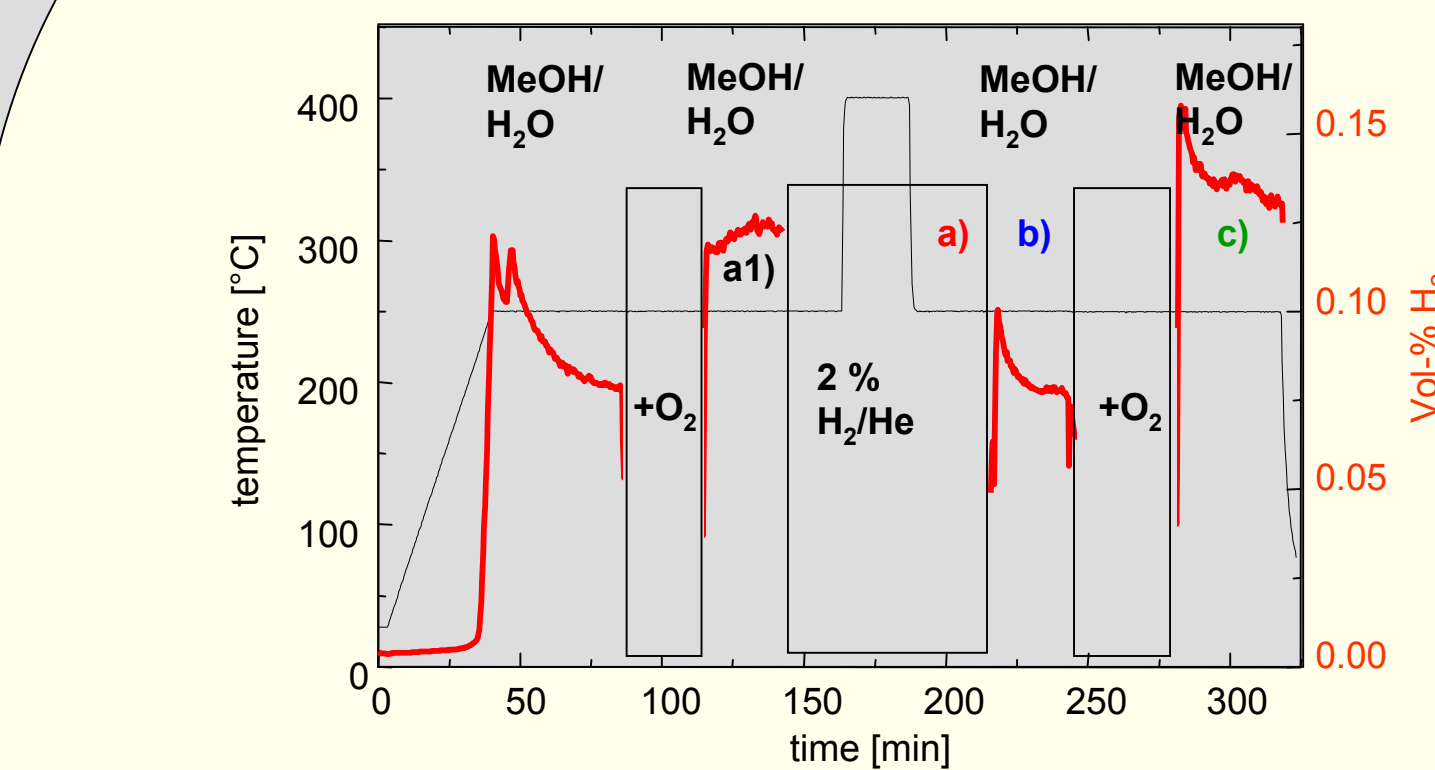
sample name	feed red.		post O ₂ add.	
	oxygen contrib.	vol-% H ₂	oxygen contrib.	vol-% H ₂
Nano 1	30	0.08	47	0.12
Nano 3	27	0.11	43	0.05
Meso 1	39	0.017	39	0.026
Meso 2	60	0.28	51	0.34
Macro	38	0.196	58	0.213

Oxygen contributions calculated from EXAFS spectra after reduction in feed and after oxygen addition, and hydrogen production

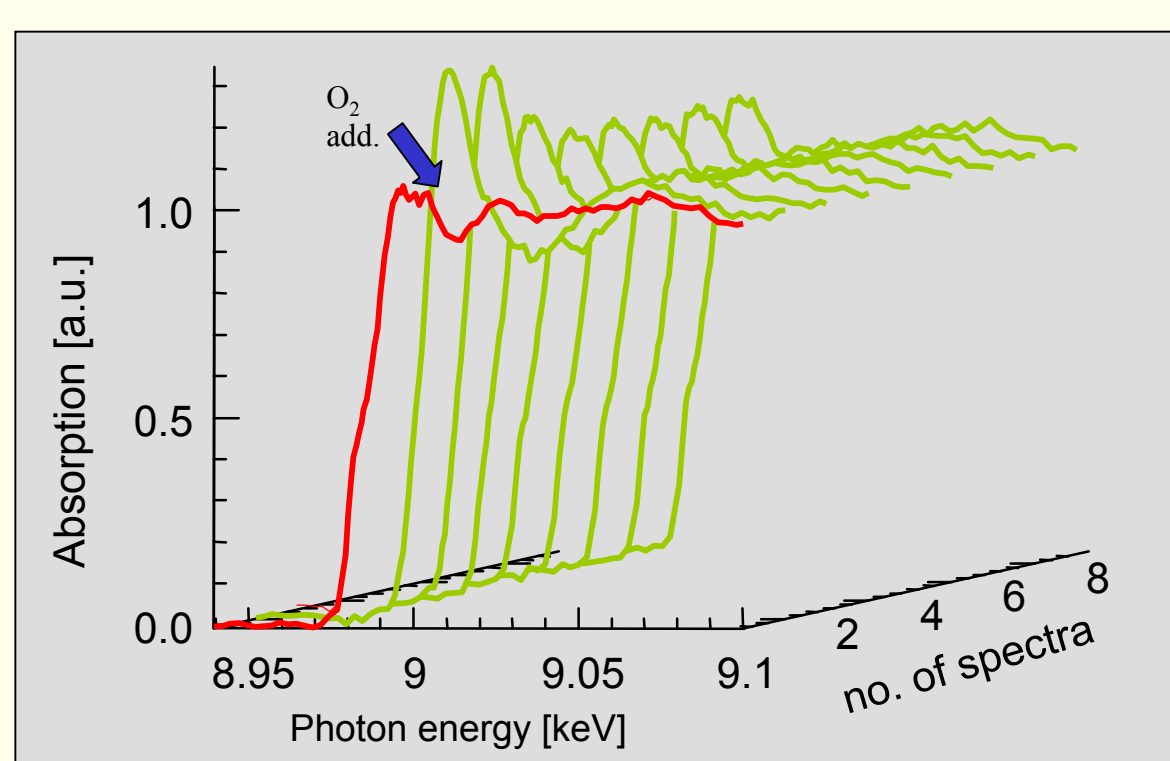


TEM analysis

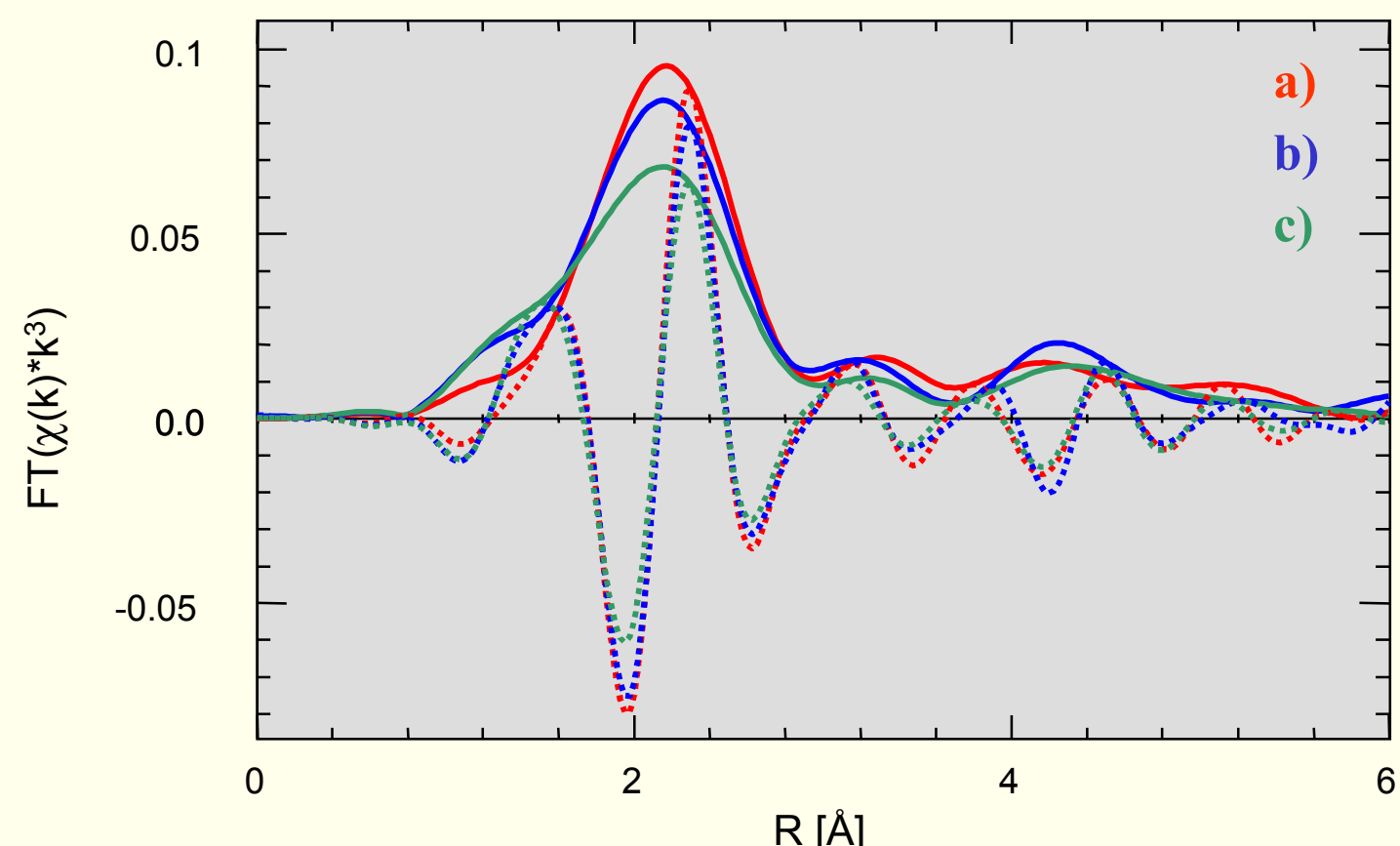
Cu/ZrO₂ catalysts show a large variety of copper and copper oxide particles, e.g. multiple twins (a) (icosahedral and dodecahedral), distorted Cu or suboxides, higher oxides, and some cases of interface formation with the ZrO₂ support. The TEM micrograph and powerspectrum shown can be interpreted as a Cu₆₄O suboxide particle or, alternatively, as strongly distorted (strained) copper (b). This may influence the electronic structure and the reactivity.



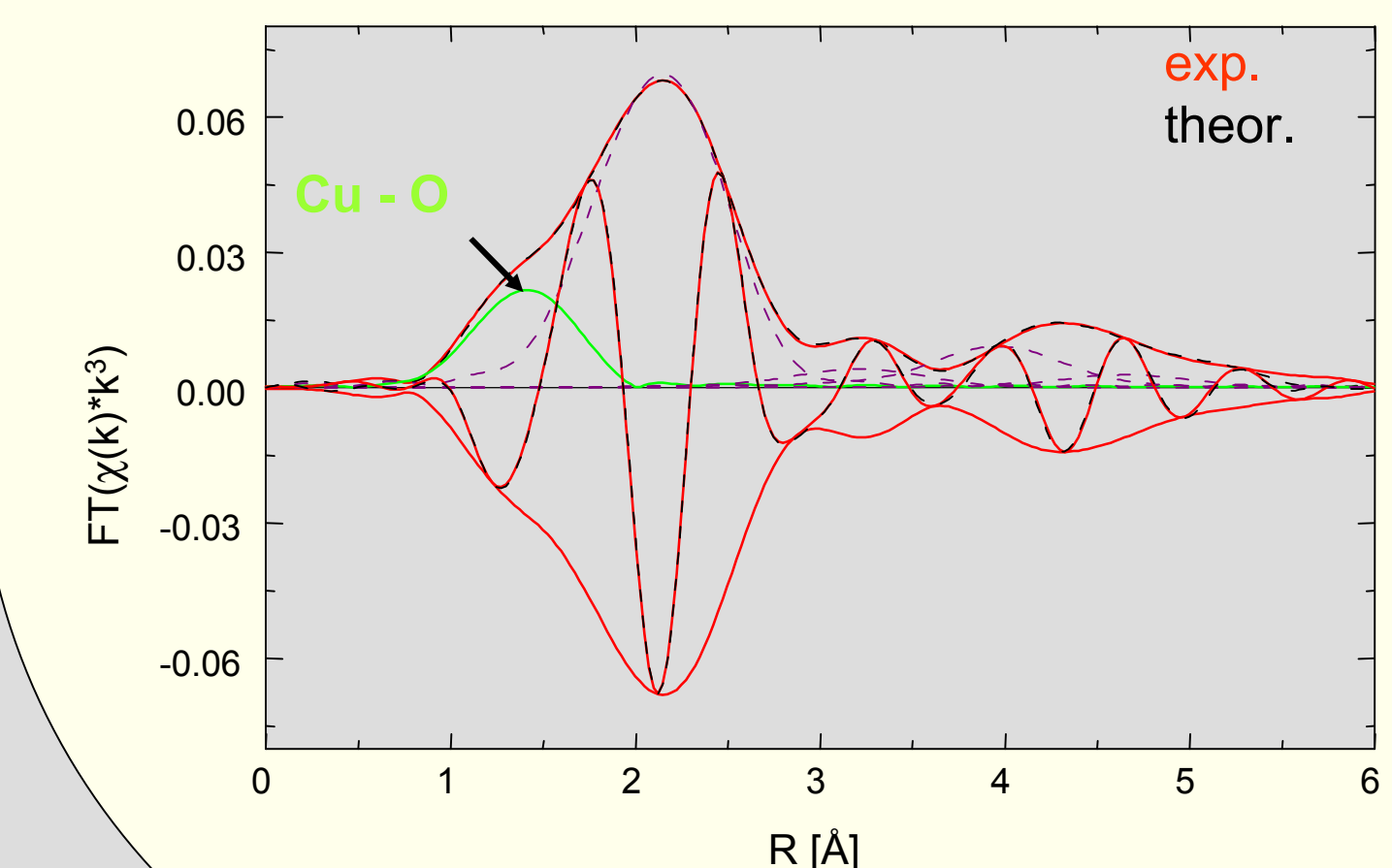
Evolution of H₂ production during MSR (incl. heating to 400°C in 2% H₂)
→ increase in hydrogen production after O₂ add. and prove of thermal stability



In situ Cu K edge XANES spectra after reduction in feed (red) and during incomplete rereduction after temp. addition of O₂ (green)



RDF of Cu/ZrO₂ catalyst after 400°C in 2% H₂ in a) 2% H₂, b) feed, c) feed, after O₂ pulse
→ increasing O₂ contribution correlates to higher amplitude in the 1st and lower in the 2nd shell



EXAFS fit of mixture of Cu/Cu-O model to data after oxygen addition

Acknowledgement :

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References:

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- (2) H. Purnama et al., *Appl. Cat.*, 2003 accepted
- (3) B. Kniep et al., *Angew. Chem.* **116.**, 2004
- (4) Y. Wang et al., *J. Mater. Chem.* **12**, 2002