Site Identification on Heteropolyacid Catalysts using CO & CO₂ and Transmission & Diffuse Reflectance IR Spectroscopy

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Introduction

Heteropolyacid-based catalysts are used in the industrial production of methacrolic acid from methacrolein [1]. Unfortunately, the (thermal) stability and thus the lifetime of these catalysts is unsatisfactory. Activity and instability though may be unseparably linked; there are indications that not the heteropolyacid itself but a partially decomposed, not yet fully identified structure constitutes the active phase [2]. Here, we seek to identify the sites on structures formed in various thermal treatments of a family of catalysts consisting of H₄PVMo₁₁O₄₀ and its cesium salts. Infrared spectroscopy so far has been mainly used for the analysis of the constitution of heteropolyacids [3,4]; few publications deal with site identification by adsorption of probe molecules such as pyridine [5] or CO [6]. We selected CO and CO₂ as probes in order to analyze for Lewis and Brønsted acidic and basic sites.

Experimental

 $H_4PVMo_{11}O_{40}$ was prepared through dissolution of the according amounts of MoO_3 and V_2O_5 in H_3PO_4 and subsequent water removal. $Cs_xH_{4-x}PVMo_{11}O_{40}$ (x=2-4) were obtained through addition of a Cs_2CO_3 solution to the heteropolyacid solution in the desired stoichiometry and subsequent water removal.

For transmission IR spectroscopy / CO adsorption, samples were pressed (320 MPa) into self-supporting wafers (≈25 mg cm⁻³), activated in vacuum (final pressure 1*10⁻⁴ Pa) at 523, 673, or 773 K. Spectra were recorded with increasing CO pressure using a Perkin Elmer S 2000 at 4 cm⁻¹ resolution. For diffuse reflectance / CO₂ adsorption, samples were filled into a gold cup and activated in a flow of dry N₂ at 473 or 773 K. CO₂ was purged through the cell at 298 K for 30 min, gas phase CO₂ was removed by purging with N₂. Spectra were recorded at 1 cm⁻¹ resolution using a Graseby Specac "Selector" attachment with environmental chamber placed in a Bruker ifs 66.

Results

CO adsorption was only observed on Cs salts; the free acid had a surface area of < 5 m² g⁻¹ and yielded a wafer of poor transmission. Up to 5 different band positions can

be identified after activation (Fig. 1). The band at 2163 cm⁻¹ is only pronounced with Cs₂H₂PVMo₁₁O₄₀ activated at 523 K; it is attributed to CO adsorbed on OH groups [6]. The band is not observed after activation at 773 K, consistent with dehydroxylation. The band at 2152 cm⁻¹ arises from CO adsorbed on Cs⁺ [6]. The band at 2138 cm⁻¹ is often ascribed to physisorbed / liquefied CO. Such bands usually

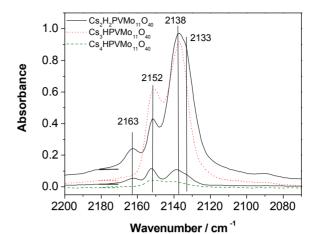


Figure 1: Adsorption of CO at 77 K after activation at 523 K. Spectra of samples in vacuum subtracted. CO pressure 0.002 and 6.3 (Cs_2X), 5.4 (Cs_3X), and 6.0 (Cs_4X) hPa.

develop at elevated CO pressures once the bands of chemisorbed CO have been saturated. We detected this band at CO pressures of 0.2 Pa and, as the band 2133 cm⁻¹, it may represent coordinatively unsaturated Mo/V cations. Only Cs₄PVMo₁₁O₄₀ showed at band at 2144 cm⁻¹ that is tentatively attributed to a second Cs⁺ species.

CO₂ adsorption was observed on all samples. Carbonate formation was never observed, as expected for a weakly basic anion. The spectra revealed several bands from adsorbed CO₂. Fairly certain is the interpretation of the a band at 2341 cm⁻¹ as CO₂ adsorbing on Cs⁺. In analogy to the CO adsorption, a band at 2352 cm⁻¹, which was only observed for Cs₂H₂PVMo₁₁O₄₀, is thought to arise from interaction with OH groups. A band at 2320 cm⁻¹ was only detected for Cs₄PVMo₁₁O₄₀ and H₄PVMo₁₁O₄₀, the low frequency may indicate adsorption of CO₂ on reduced metal cations. Bands at 2347 and 2332 cm⁻¹ may indicate further non-cesium Lewis sites.

Both CO and CO₂ adsorption suggest the presence of weakly acidic Lewis sites on various HPA compounds after thermal treatment, indicating oxygen-deficient Keggin units.

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